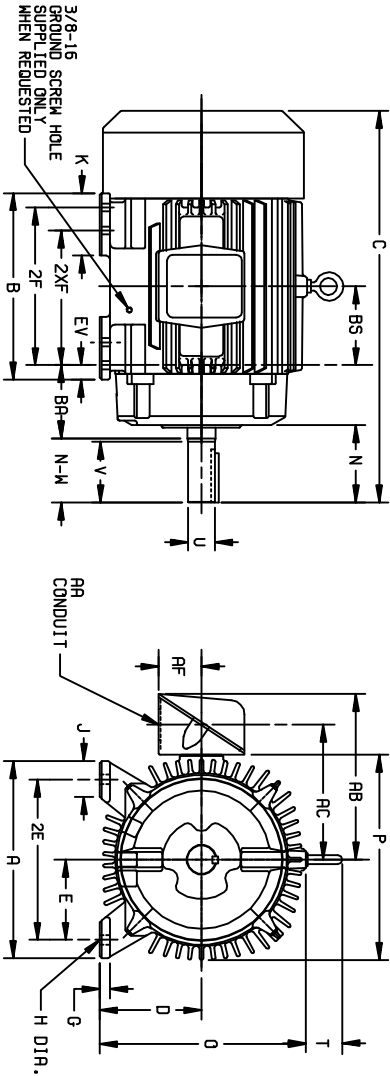


DUTY MASTER ALTERNATING CURRENT MOTORS
SQUIRREL-CAGE INDUCTION

ENCLOSURE: TOTALLY ENCLOSED
MOUNTING: FOOT

COOLING: FAN COOLED

FRAMES 250T THRU 440T



DIMENSIONS ARE IN MILLIMETERS. SEE SHEET 1 FOR DIMENSIONS IN INCHES															
STEEL TERMINAL BOX															
FRAME	A	D(2)	E	G	H	J	K	O	P	T	AA(7)	AB	AC	AF	BA
254T-256T	317.5	158.8	127.0	19.0	14.2	63.5	--	336.5	336.5	62.0	1-1/4	273.0	222.3	63.5	108.0
284T-286TS	349.2	177.8	139.7	19.0	14.2	63.5	--	374.6	378.0	62.0	1-1/2	333.8	254.0	81.0	120.7
324T-326TS	393.7	203.2	158.8	22.4	17.5	69.9	114.3	423.9	431.8	62.0	2	365.8	290.6	108.0	133.3
364T-365TS	431.8	228.6	177.8	22.4	17.5	69.9	98.6	469.9	495.3	74.7	3	458.7	355.6	136.7	149.4
404T-405TS	482.6	254.0	203.2	28.4	20.6	82.5	117.3	541.3	571.5	74.7	3	490.5	387.3	136.7	168.1
444T-445TS	533.4	279.4	228.6	28.4	20.6	82.5	133.3	593.9	641.3	82.5	3	593.9	460.2	165.1	190.5
(1)															31.7

FRAME SIZE	C	BS	B	2F	(4) 2XF	N	SHAFT AND KEY					WGT KGS. (5)
							N-(W6)	U(3)	V	SO	LGTH.	
254T	623.8	127.0	304.8	---	209.6	104.6	101.6	41.27	95.3	9.52	73.2	138
256T	623.8	127.0	304.8	254.0	---	104.6	101.6	41.27	95.3	9.52	73.2	142
284T	697.0	139.7	330.2	---	241.3	127.0	117.3	47.63	111.3	12.70	82.5	197
284TS	661.9	139.7	330.2	---	241.3	91.9	82.5	41.27	76.2	9.52	47.8	197
286T	697.0	139.7	330.2	278.4	---	127.0	117.3	47.63	111.3	12.70	82.5	204
286TS	661.9	139.7	330.2	278.4	---	91.9	82.5	41.27	76.2	9.52	47.8	204
324T	773.2	152.4	374.6	---	266.7	142.7	133.3	53.97	127.0	12.70	90.8	244
324TS	735.1	152.4	374.6	---	266.7	104.6	95.3	47.63	127.0	12.70	50.8	244
326T	773.2	152.4	374.6	304.8	---	142.7	133.3	53.97	127.0	12.70	90.8	263
326TS	735.1	152.4	374.6	304.8	---	104.6	95.3	47.63	127.0	12.70	50.8	263
364T	849.4	155.4	381.0	---	285.7	158.8	149.4	60.33	142.7	15.88	108.0	362
364TS	795.3	155.4	381.0	---	285.7	104.6	95.3	47.63	142.7	15.88	108.0	360
365T	849.4	155.4	381.0	311.1	---	158.8	149.4	60.33	142.7	15.88	108.0	381
365TS	795.3	155.4	381.0	311.1	---	104.6	95.3	47.63	142.7	15.88	108.0	378
404T	973.1	174.8	406.4	---	311.1	190.5	184.1	73.02	177.8	19.05	142.7	508
404TS	896.9	174.8	406.4	---	311.1	114.3	108.0	53.97	101.6	12.70	69.9	503
405T	973.1	174.8	406.4	349.2	---	190.5	184.1	73.02	177.8	19.05	142.7	526
405TS	896.9	174.8	406.4	349.2	---	114.3	108.0	53.97	101.6	12.70	69.9	522
444T	1133.3	209.6	482.6	---	368.3	227.1	215.9	85.72	209.6	22.22	174.8	698
444TS	1038.4	209.6	482.6	---	368.3	131.8	120.7	60.33	114.3	15.88	76.2	691
445T	1133.3	209.6	482.6	419.1	---	227.1	215.9	85.72	209.6	22.22	174.8	784
445TS	1038.4	209.6	482.6	419.1	---	131.8	120.7	60.33	114.3	15.88	76.2	777
(1)												

- (1) SPECIAL DIMENSIONS APPLYING TO THIS ORDER ON THIS LINE.
- (2) "D" VARIES — 250T — 320T +0, -8.
360T — 440T +0, -1.5.
- (3) "U" VARIES — UP TO 41.27 DIA. +0.00, -0.03
41.27 AND LARGER +00, -0.03
- (4) ALL FRAMES HAVE EIGHT MOUNTING HOLES FOR DUAL MOUNTING.
- (5) MOTOR WEIGHTS MAY VARY BY 15% DEPENDING UPON RATING.
- (6) "N-W" VARIES +0, -6.4.
- (7) DIMENSIONS ARE IN INCHES.
- CONDUIT BOX LOCATED ON OPPOSITE SIDE WHEN F-2,W-1, W-4,W-5,W-7, OR C-1 MOUNTING IS SPECIFIED.
- IF MOUNTING CLEARANCE DETAILS ARE REQUIRED, CONSULT FACTORY.
- MAXIMUM PERMISSIBLE SHAFT RUNOUT WHEN MEASURED AT END OF STD. SHAFT EXTENSION IS .05 T.I.R. UP TO AND INCLUDING 41.27 DIA. AND .08 T.I.R. 41.27 DIA. TO 127.00 MILL. DIA.

FRAME- TYPE- CERTIFIED FOR-
ORDER- ITEM- HP- RPM- PH- HZ VOLTS-
RELANCE SALES ORDER- APPROVED BY- DATE

CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT BALDOR'S PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION.

REV. DESC: UPDATE TITLE		
REV. LTR: B	VERSION: 02	TDR: 000000498266
FILE: \RAG\00000\168		REVISED: 14:03:30 04/28/2009
MTL: -		BY: RAGEC

Baldor • Dodge • Reliance

DIM SHEET 250T THRU 440T METRIC