

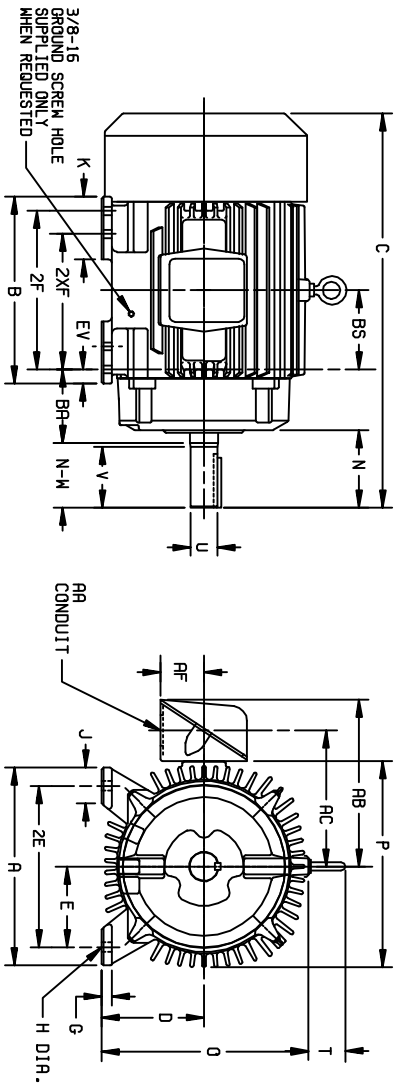
DUTY MASTER ALTERNATING CURRENT MOTORS

SQUIREL-CAGE INDUCTION

ENCLOSURE: TOTALLY ENCLOSED
MOUNTING: FOOT

COOLING: FAN COOLED

FRAMES 250T THRU 440T



DIMENSIONS ARE IN INCHES; SEE SHEET 2 FOR DIMENSIONS IN MILLIMETERS

FRAME	A	D/2	E	G	H	J	K	O	P	T	AA	AB	AC	AF	BA	EV
254T-256T	12.50	6.25	5.00	.75	.56	2.50	---	13.25	13.25	2.44	1-1/4	10.75	8.75	2.50	4.25	1.00
284T-286T	13.75	7.00	5.50	.75	.66	2.50	---	14.75	14.88	2.44	1-1/2	12.75	10.00	3.19	4.75	1.00
324T-326T	15.50	8.00	6.25	.88	.69	2.75	4.50	16.69	17.00	2.44	2	15.19	11.44	4.25	5.25	1.38
364T-365T	17.00	9.00	7.00	.88	.69	2.75	3.88	18.50	19.50	2.94	3	18.06	14.00	5.38	5.88	1.38
404T-405T	19.00	10.00	8.00	1.12	.81	3.25	4.62	21.31	22.50	2.94	3	19.31	15.25	5.38	6.62	1.13
444T-445T	21.00	11.00	9.00	1.12	.81	3.25	5.25	23.38	25.25	3.25	3	23.38	18.12	6.50	7.50	1.25
(1)																

FRAME	C	BS	B	2F	(4)	N	N-6	U/3	V	SQ.	LGTH.	WEIGHT
SIZE												(LBS. 5)
254T	24.56	5.00	12.00	---	8.25	4.12	4.00	1.625	3.75	.375	2.88	305
256T	24.56	5.00	12.00	10.00	---	4.12	4.00	1.625	3.75	.375	2.88	315
284T	27.44	5.50	13.00	---	9.50	5.00	4.62	1.875	4.38	.500	3.25	435
284T	26.06	5.50	13.00	---	9.50	5.00	4.62	1.625	3.00	.375	1.88	435
286T	27.44	5.50	13.00	11.00	---	5.00	4.62	1.875	4.38	.500	3.25	450
286T	26.06	5.50	13.00	11.00	---	3.62	3.25	1.625	3.00	.375	1.88	450
324T	30.44	6.00	14.75	---	10.50	5.62	5.25	2.125	5.00	.500	3.88	540
324T	28.94	6.00	14.75	---	10.50	4.12	3.75	1.875	3.50	.500	2.00	540
326T	30.44	6.00	14.75	12.00	---	5.62	5.25	2.125	5.00	.500	3.88	580
326T	28.94	6.00	14.75	12.00	---	4.12	3.75	1.875	3.50	.500	2.00	580
364T	33.44	6.12	15.00	---	11.25	6.25	5.88	2.375	5.62	.625	4.25	800
364T	31.31	6.12	15.00	---	11.25	4.12	3.75	1.875	3.50	.500	2.00	794
365T	33.44	6.12	15.00	12.25	---	6.25	5.88	2.375	5.62	.625	4.25	840
365T	31.31	6.12	15.00	12.25	---	4.12	3.75	1.875	3.50	.500	2.00	834
404T	38.31	6.88	16.00	---	12.25	7.50	7.25	2.875	7.00	.750	5.62	1120
404T	35.31	6.88	16.00	---	12.25	4.50	4.25	2.125	4.00	.500	2.75	1110
405T	38.31	6.88	16.00	13.75	---	7.50	7.25	2.875	7.00	.750	5.62	1160
405T	35.31	6.88	16.00	13.75	---	4.50	4.25	2.125	4.00	.500	2.75	1151
444T	44.62	8.25	19.00	---	14.50	8.94	8.50	3.375	8.25	.875	6.88	1540
444T	40.88	8.25	19.00	---	14.50	5.19	4.75	2.375	4.50	.625	3.00	1524
445T	44.62	8.25	19.00	16.50	---	8.94	8.50	3.375	8.25	.875	6.88	1730
445T	40.88	8.25	19.00	16.50	---	5.19	4.75	2.375	4.50	.625	3.00	1714
(1)												

SHAFT AND KEY

(1) SPECIAL DIMENSIONS APPLYING TO THIS ORDER ON THIS LINE.

(2) "D" VARIES — 250T - 320T +.00, -.03.
360T - 440T +.00, -.06.

(3) "U" VARIES — UP TO 1.625 DIA. +.0000, -.0005
1.625 AND LARGER +.000, -.001.

(4) ALL FRAMES HAVE EIGHT MOUNTING HOLES FOR DUAL MOUNTING.

(5) MOTOR WEIGHTS MAY VARY BY 15% DEPENDING UPON RATING.

(6) "N-W" VARIES +.00, -.25.

FRAME— TYPE— CERTIFIED FOR—
ORDER— ITEM— HP— RPM— PH— HZ— VOLTS—
RELIANCE SALES ORDER— APPROVED BY— DATE—

CUSTOMER IS RESPONSIBLE FOR DETERMINING THAT BALDOR'S PRODUCT WILL PERFORM SUITABLY IN THE INTENDED APPLICATION.

REV. DESC: UPDATE TITLE SHEET 2

REV. LTR: B

VERSION: 02

TDR: 000000498266

FILE: \RAG\00000\167

REVISED: 07: 05: 46 04/29/2009

MTL: —

BY: RAGEC

Baldor • Dodge • Reliance

DIM SHEET 250T THRU 440T

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