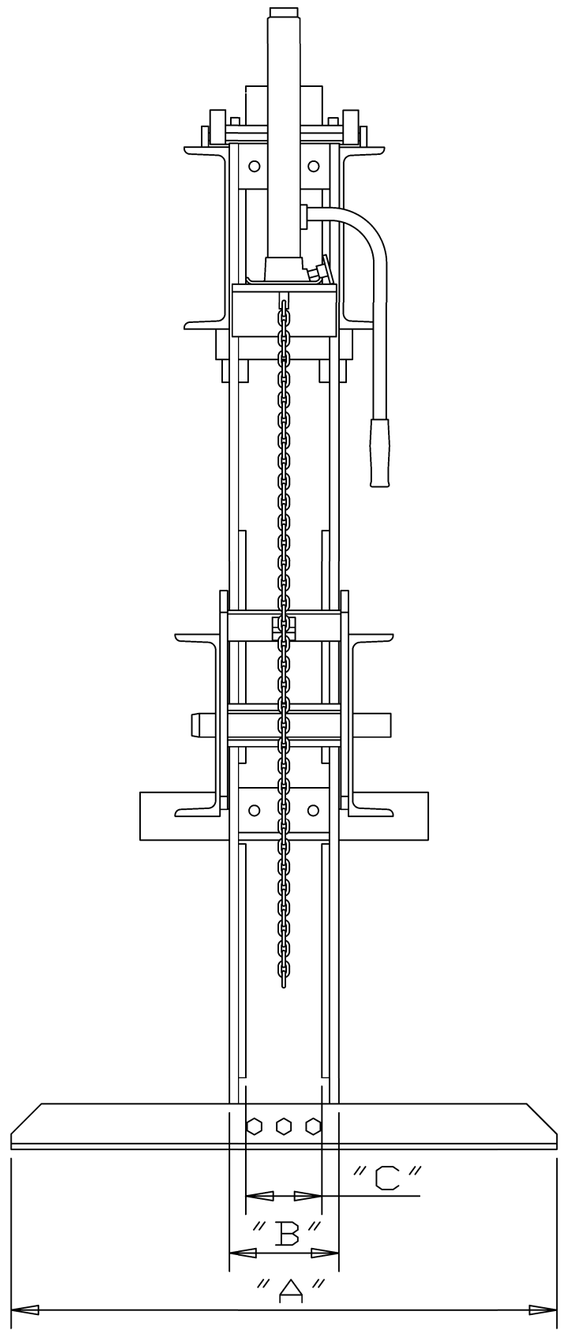
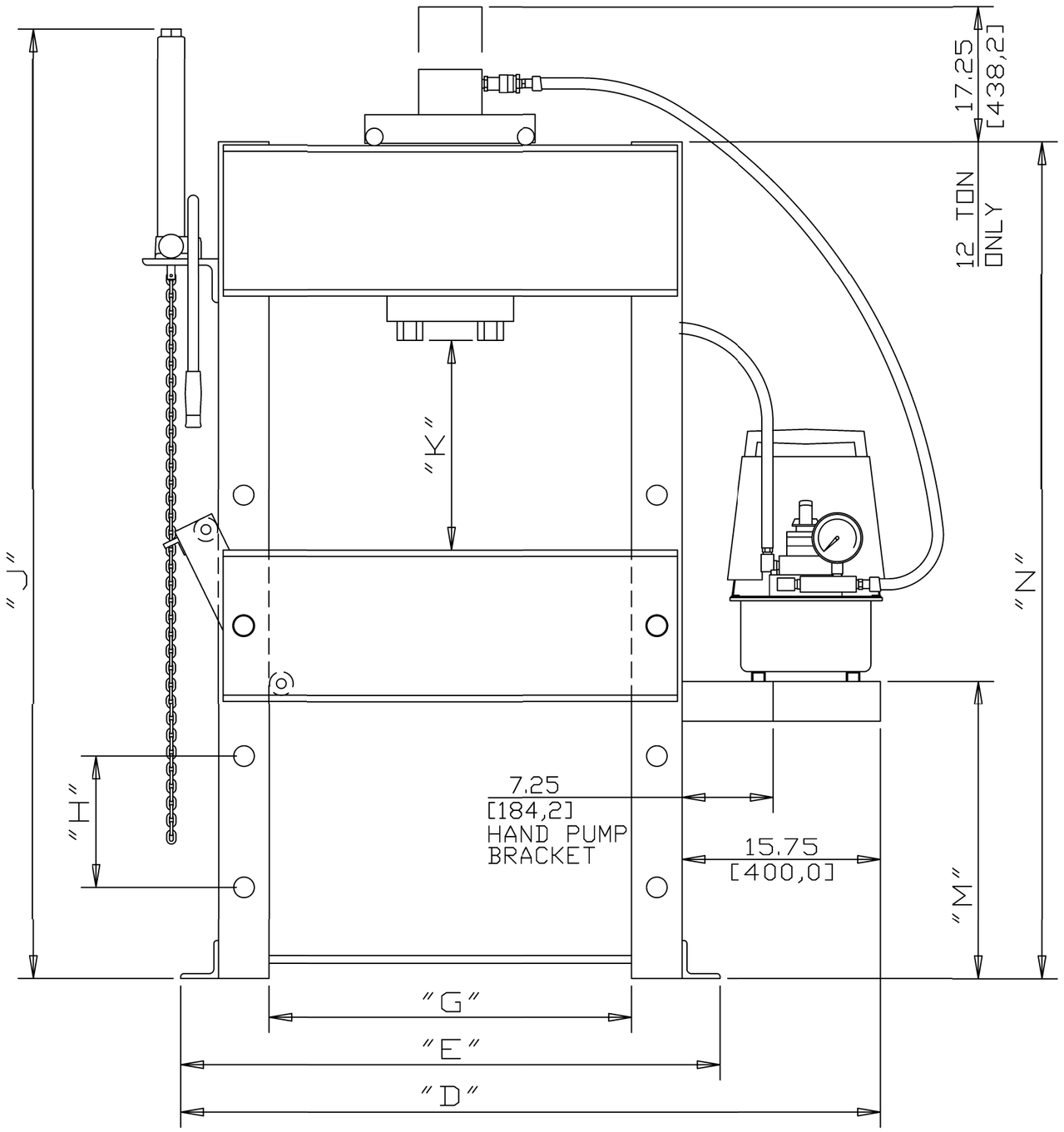
PRODUCTION APPROVED DRAWING. TO BE USED FOR PRODUCTION PARTS.

REVISION HISTORY		
REV	ECM #	DATE/INITIAL
C	ECN0017502	04-21-14/RH





TONNAGE	"A"	"B"	"C"	"D"	"E"	"G"	"H"	"J"	"K" MIN.	"K" MAX.	"M"	"N"
10,12	29.75 [755,6]	4.00 [101,6]		39.12 [993,6]	24.88 [632,6]	18.62 [473,1]	5.00 [127,0]		0 [0]	40.00 [1016,0]		52.00 [12320,8]
25,30	30.00 [762,0]	5.25 [133,4]	4.00 [101,6]	53.44 [1357,4]	40.50 [1028,7]	29.00 [736,6]	11.88 [301,8]	89.25 [2267,0]	7.06 [179,3]	54.56 [1385,8]	29.94 [760,5]	
50	36.00 [914,4]	7.25 [184,2]	5.00 [127,0]	53.69 [1363,7]	42.75 [1085,8]	28.75 [730,2]	10.38 [263,5]	87.25 [2216,2]	7.06 [179,3]	48.56 [1233,4]	33.19 [843,0]	
75,100	36.00 [914,4]	8.75 [222,2]	5.75 [146,1]	61.94 [1573,3]	51.00 [1295,4]	35.00 [889,0]	11.82 [300,2]	85.25 [2165,4]	7.00 [177,8]	42.50 [1079,5]	27.69 [703,3]	
150,200	44.00 [1117,7]	13.12 [333,2]	9.12 [231,6]	81.19 [2062,2]	67.25 [1708,2]	48.00 [1219,2]	10.00 [254,0]		12.50 [317,5]	48.50 [1231,9]	49.25 [1251,0]	93.00 [2362,2]

THIRD ANGLE PROJECTION

FINISH UNLESS SPECIFIED

Ra µ [Ra µm] IN [mm]

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ARE:

DECIMALS	METRIC
.X ±.02	X. ±0.5mm
.XX ±.01	X.X ±0.25mm
.XXX ±.005	X.XX ±0.1mm

ANGLES ±1°

MATERIAL:

FINISH:

TREATMENT:

DO NOT SCALE DRAWING

APPROVALS	DATE
DRAWN BY: JRE	5-7-92
ENGR: GJB	3-29-93

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SCALE NONE | DWG FORMAT AUTOCAD | SHEET 1 OF 1

Mike Ward - September 04, 2018 - 01:00PM

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