

ABB BALDOR RELIANCE III

Customer information packet

CDMG2320

0288ATC, 20KW, 1750RPM, 230, 230, DPFG,

Specifications

Armature Voltage	230 V
Base Speed	1750 rpm
Enclosure	DPFG
Field Voltage	230 V
Frame	288ATC
Output Power	20.000 KW
Agency Approvals	CSA
Ambient Temperature	40 °C
Armature Current	87.0 a
Drip Cover	No Drip Cover
Duty Rating	CONT
Feedback Device	NO FEEDBACK
Field Winding Type	COMPOUND
Heater Indicator	No Heater
Insulation Class	F
Lifting Lugs	Standard Lifting Lugs
Motor Standards	NEMA
Overall Length	32.00 IN
Service Factor	1.00
Shaft Diameter	1.875 IN
Shaft Ground Indicator	No Shaft Grounding
Shaft Slinger Indicator	No Slinger
Thermal Device - Bearing	None

Part Detail

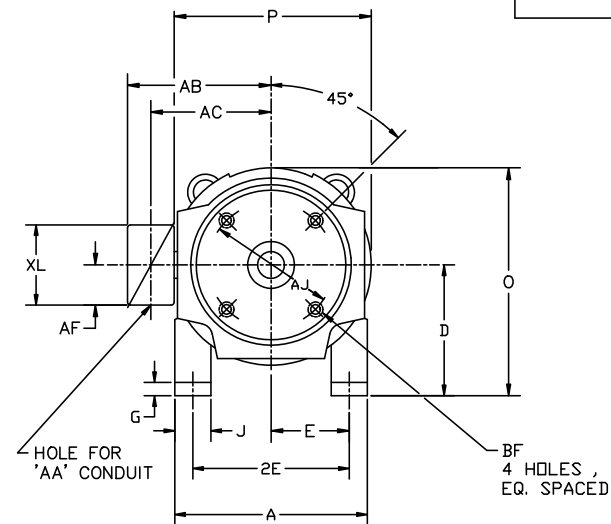
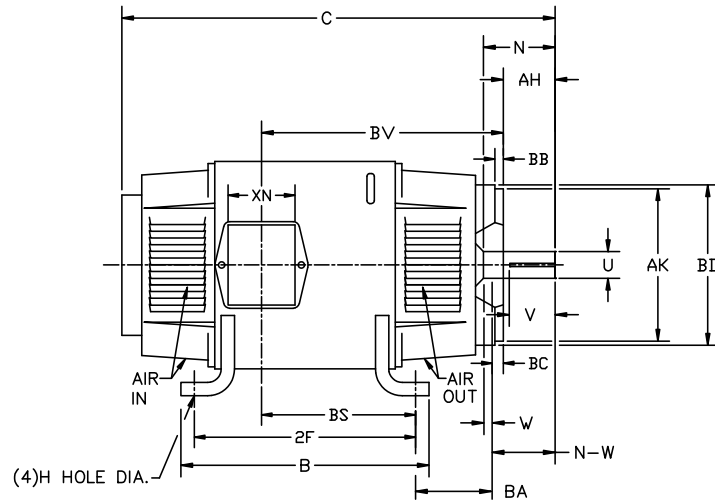
Revision	D
Type	DC
Mech. spec.	
Base	
Status	PRD/A
Elec. spec.	K0076A
Layout	2056
Eff. date	10-22-2021
CD Diagram	
Poles	00
Leads	
Proprietary	False
Created date	11-12-2019

Nameplate

15405									
CAT.NO.			MODEL NO.		T28S8008				
KW	20KW	RPM	1750		FRAME		0288ATC		
ARM VOLTS	230		ARM AMPS	87.00		WOUND		COMPOUND	
FIELD VOLTS	230		FIELD AMPS	1.80					
FIELD CONN.		OHMS	78.5		INSUL. CLASS				F
ENCL	DPFG	DUTY	CONT		MAX AMBIENT			40	
SERVICE FACTOR	1.0								
S/N			E/S	K0076A					
	BRUSH:28610-1								
O.D.E. BRG.	6209	D.E. BRG.	6210	BRUSH		28610-1			QTY

REL S.O.	FRAME	RATING	RPM	ARM. VOLTS	ARM. AMPS
	288	20.0HP	1750	230	87.0
WINDING TYPE		S.F.	ENCL.	AMB °C/INSUL	DUTY
STAB. SHUNT		1.0	DPG	40/F	CONT
POWER CODE		TYPE	WK ² (LB-FT ²)	HOT ARM.CIR.RES.	FLD. AMPS@25 °C
A		T	4.420	.244	2.93
ARM. CIR. IND. (mh)		FIELD IND. (H)	COOLING AIR (CFM/IN H ₂ O)		TEST DATE
3.10		30.7	-/-		-
LOAD PERFORMANCE					
LOAD	AMPERES	TORQUE IN OZ.-FT.	OUTPUT IN HP	RPM	% EFFICIENCY
NO LOAD	296	0	0	2571	0
1/4	22	0	0	2430	0
2/4	44	0	0	2286	0
3/4	65	0	0	2161	0
4/4	87	0	0	2058	0
O.L.	131	0	0	1892	0
RPM VS. FIELD AMPS					
FIELD AMPS	RPM N.L.	RPM F.L.	Eg N.L. @ BASE SPEED	Eg F.L. @ BASE SPEED	
1.80	2570	2057	154	149	
2.04	2430	2336	166	166	
2.28	2312	2206	176	181	
2.52	2233	2117	186	194	
2.76	2570	2057	154	149	
REMARKS: TYPICAL DATA					
		DR. BY <u>E. GILLOT</u> CK. BY <u>B. GRANT</u> APP. BY <u>R. ERLACHER</u> DATE <u>05-06-09</u>		D-C MOTOR <u>DK0076A</u> PERFORMANCE DATA ISSUE DATE <u>05-06-09</u>	

2056



	FOOT MOUNTING						D.E. SHAFT EXTENSION													DRIVE KEY		FRAME					
FRAME	BA	E	2F	G	H	J	AH	AJ	AK	BB MIN.	BC	BD	THREAD ^{BF}	DEEP	N	N-W	U	V	W	KEY-SQ.	KEY-LONG	A	B	C	D	O	P
1810AT	2.75	3.75	11.00	.38	.406	1.50	2.125	7.250	8.500	.25	—	8.69	1/2-13	.75	2.90	2.77	1.125 ¹	2.50 ³	.13	.250	1.38	12.25	12.25	21.46	4.50 ²	9.00	9.00
219AT	3.50	4.25	11.00	.50	.406	2.00	2.50	7.250	8.500	.24	.25	8.75	1/2-13	1.00	3.00	2.75	1.375 ¹	2.50 ³	.25	.312	1.75	12.00	12.00	24.50	5.25 ²	10.47	10.44
258AT	4.25	5.00	12.50	.69	.531	2.25	3.00	7.250	8.500	.27	.25	8.75	1/2-13	.97	3.44	3.25	1.625 ¹	3.00 ³	.19	.375	2.31	12.38	14.00	26.50	6.25 ²	12.47	12.44
259AT	4.25	5.00	14.00	.69	.531	2.25	3.00	7.250	8.500	.27	.25	8.75	1/2-13	.97	3.44	3.25	1.625 ¹	3.00 ³	.19	.375	2.31	15.50	15.50	28.00	6.25 ²	12.47	12.44
288AT	4.75	5.50	14.00	.69	.531	2.50	3.50	9.000	10.500	.25	.25	10.75	1/2-13	.75	3.91	3.75	1.875 ¹	3.50 ³	.16	.500	2.50	15.62	15.62	32.00	7.00 ²	13.88	13.75
328AT	5.25	6.25	16.00	.81	.656	3.00	4.00	11.000	12.500	.25	.25	12.75	5/8-11	.88	4.40	4.25	2.125 ¹	4.00 ³	.15	.500	3.12	17.75	17.75	34.63	8.00 ²	15.94	15.88
329AT	5.25	6.25	18.00	.81	.656	3.00	4.00	11.000	12.500	.25	.25	12.75	5/8-11	.88	4.40	4.25	2.125 ¹	4.00 ³	.15	.500	3.12	19.75	19.75	36.63	8.00 ²	15.94	15.88

CONDUIT BOX								APPROXIMATE WEIGHT
FRAME	AA	AB	AC	AF	BS	XL	XN	
1810AT	3/4NPT	INTEGRAL WITH ENDPLATE						195
219AT	3/4-1	7.91	6.44	2.44	9.38	3.81	3.12	260
258AT	1-1/4	9.35	7.72	2.94	9.75	4.94	4.00	366
259AT	1-1/4	9.35	7.72	2.94	11.25	4.94	4.00	411
288AT	1-1/4	11.88	9.25	5.00	12.64	7.88	5.25	566
328AT	2	12.94	10.32	5.00	13.68	7.88	5.25	775
329AT	2	12.94	10.32	5.00	15.68	7.88	5.25	884

- 1) SHAFT DIAMETERS TO 1.500 TOLERANCE +.0000 - .0005
SHAFT DIAMETERS ABOVE 1.500 TOLERANCE +.0000 - .0010
SHAFT DIAMETERS TO 1.625 RUNOUT .002 T.I.R. MAX.
SHAFT DIAMETERS ABOVE 1.625 RUNOUT .003 T.I.R. MAX.
- 2) 'D' DIMENSION TOLERANCE +.000 - .030
- 3) 'V' DIMENSION IS MAX. HUB LENGTH ON SHAFT
- 4) CONDUIT BOX CAN BE ROTATED IN 90° STEPS ON ITS OWN AXIS.
- 5) ALL DIMENSIONS NOT NOTED ARE NOMINAL DIMENSIONS CONSULT FACTORY FOR TOLERANCES.

MATL: —

REV: — NEW DWG. RELEASE

990Z

SCALE: —

BY: MBT

REVISED: 07/28/95

FILE: CHB00004002

TDR: 0078613

BALDOR ELECTRIC Co.

DIM SHEET, 1810ATC THRU 329ATC GENERATORS

2056