

ABB BALDOR RELIANCE III

Customer information packet

ECP84111T-4

25HP, 1180RPM, 3PH, 60HZ, 324T, TEFC, F1

Class - CLI GP A,B,C,D

Division - Division II

Specifications

Enclosure	TEFC
Frame	324T
Frame Material	Iron
Frequency	60.00 Hz
Haz Area Class and Group	CLI GP A,B,C,D
Haz Area Division	Division II
Motor Letter Type	Three Phase
Output @ Frequency	25.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	1200 RPM @ 60 HZ
Voltage @ Frequency	460.0 V @ 60 HZ
Agency Approvals	CCSA US CSA EEV NEMA PREMIUM NEMA_PREMIUM UR
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	Rigid
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Constant Torque Speed Range	1
Current @ Voltage	32.000 A @ 460.0 V
Design Code	B
Drip Cover	No Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	93.0 %
Electrically Isolated Bearing	Not Electrically Isolated
Enclosure Modification	841
Feedback Device	NO FEEDBACK
Haz Area Temp Code	T3

Part Detail

Revision	K
Type	AC
Mech. spec.	
Base	
Status	PRD/A
Elec. spec.	12WGY445
Layout	12LYG135
Eff. date	11-03-2025
CD Diagram	CD0006
Poles	06
Leads	3#8
Proprietary	False
Created date	12-12-2018

Heater Indicator	No Heater
High Voltage Full Load Amps	32.0 a
Insulation Class	F
Inverter Code	Inverter Duty
IP Rating	IP56
KVA Code	G
Lifting Lugs	Standard Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Max Speed	1800 rpm
Motor Lead Termination	Ring Terminals
Motor Standards	NEMA
Motor Type	1264M
Mounting Arrangement	F1
Number of Poles	6
Overall Length	30.74 IN
Power Factor	79
Product Family	Chem Process S/P 32-8 IEEE 841
Pulley Face Code	Standard
Rodent Screen	None
Service Factor	1.15
Shaft Diameter	2.125 IN
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Speed	1180 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	None
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None
Winding Thermal 2	None

Nameplate
NP4332

CAT.NO.	ECP84111T-4			P/N		ENCLOSURE			TEFC					
SPEC.	12-0000-0361			CC	010A	FRAME	324T	S/N						
HP	25			CLASS	F	HZ	60	ODE BRG	6312	DE BRG	6312			
RPM	1180	RPM MAX	1800	PH	3	DES	B	D.E. BRG.	60BC03X30X					
VOLT	460			KVA-CODE	G		O.D.E. BRG.	60BC03X30X						
AMP	32			MOTOR WEIGHT			638	GREASE	POLYREX EM					
RATING	40C AMB-CONT			MAX. KVAR			9	BLANK						
NEMA-NOM-EFF	93	# OF ROTOR BARS			42	SER.F.	1.15	IP	56					
G.MIN.EFF	91.7	# OF STATOR SLOTS			54	PF	79	INV.TYPE	PWM					
TEMP CODE	T3	INVERTER-TEMP-CODE			200									
TEMP =	200	C HP FR	60	C HP TO	90									
CT HZ FROM	1	CT HZ TO	60											
HTR-VOLTS		HTR-AMPS		HTR-WATTS			MAX. SPACE HEATER TEMP.				VT HZ FROM	O	VT HZ TO	60

AC Induction Motor Performance Data

Record # 47214

Typical performance - not guaranteed values

Winding: 12WGY445-R012			Type: 1264M		Enclosure: TEFC		
Nameplate Data			460 V, 60 Hz: Single Voltage Motor				
Rated Output (HP)		25	Full Load Torque		111 LB-FT		
Volts		460	Start Configuration		direct on line		
Full Load Amps		32	Breakdown Torque		283 LB-FT		
R.P.M.		1180	Pull-up Torque		131 LB-FT		
Hz		60	Phase		3	Locked-rotor Torque	156 LB-FT
NEMA Design Code		B	KVA Code		G	Starting Current	178 A
Service Factor (S.F.)		1.15	No-load Current		12.4 A		
NEMA Nom. Eff.		93	Power Factor		79	Line-line Res. @ 25°C	0.29206 Ω
Rating - Duty		40C AMB-CONT		Temp. Rise @ Rated Load		48°C	
S.F. Amps				Temp. Rise @ S.F. Load		60°C	
				Locked-rotor Power Factor		27.6	
				Rotor inertia		12.2 LB-FT2	

Load Characteristics 460 V, 60 Hz, 25 HP

% of Rated Load	25	50	75	100	125	150	S.F.
Power Factor	47	67	76	79	81	81	80
Efficiency	90.3	93.2	93.6	93.2	92.3	91	92.7
Speed	1194.5	1190.4	1185.5	1180.1	1173.8	1165.5	1176
Line amperes	14.4	19	24.7	31.6	39.1	48.1	36.1

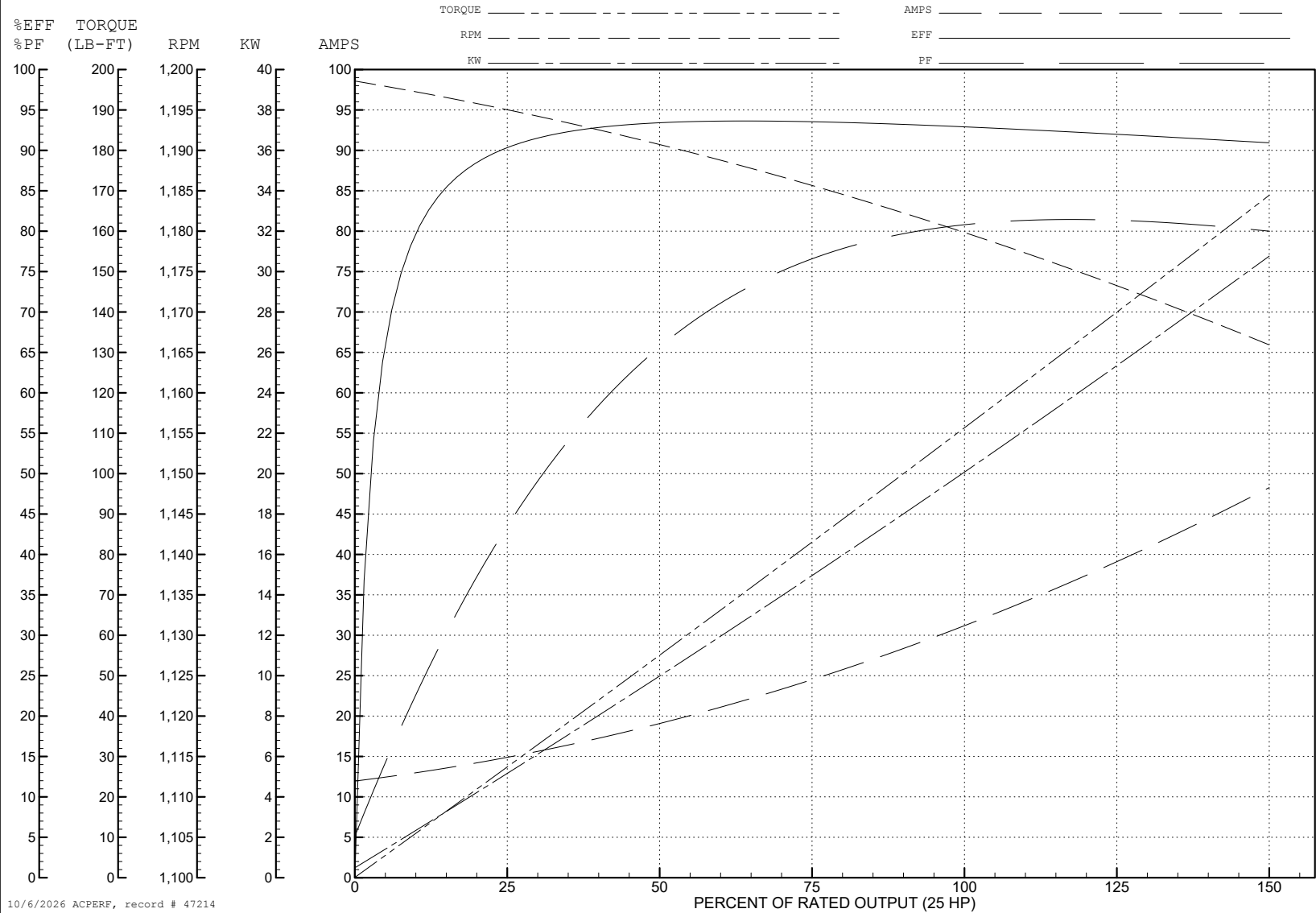
ABB Motors and Mechanical Inc.

WINDING # 12WGY445

Typical performance - not guaranteed values.

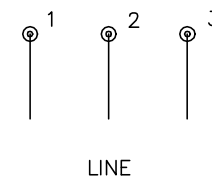
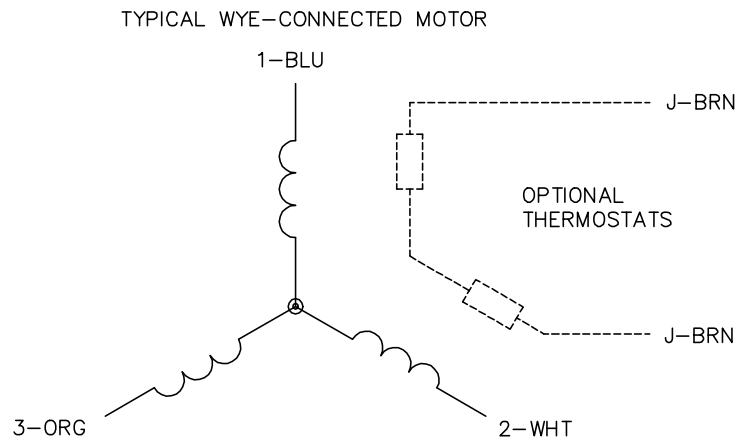
25 HP 3 PH 60 HZ 1180 RPM 460 V 1264M

TORQUES (LB-FT): PO=283 PU=131 LR=156 LRA=178





CD0006



NOTES:

1. THREE LEAD MOTOR MAY BE EITHER WYE CONNECTED OR DELTA CONNECTED.
2. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
3. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
4. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY VARY.
5. LEAD COLORS ARE OPTIONAL. LEADS MUST BE NUMBERED AS SHOWN.

CD0006

REV. DESC: ADD CLASS CONN00000007

REV. LTR: E

VERSION: 01

TDR: 000001099922

FILE: \AAA\00005\141

REVISED: 10:24:49 02/19/2019

BY: ENBRIRO

MTL: —



BALDOR - RELIANCE®

3PH, SV, 3 LEADS, WYE OR DELTA CONNECTED

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