

ABB BALDOR RELIANCE III

Customer information packet

EM2516T-G

25HP, 3515RPM, 3PH, 60HZ, 256T, 3938M, OPSB, F1

Class -

Division - Not Applicable

Specifications

Enclosure	OPSB
Frame	256T
Frame Material	Steel
Frequency	60.00 Hz
Haz Area Division	Not Applicable
Motor Letter Type	Three Phase
Output @ Frequency	25.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	3600 RPM @ 60 HZ
Voltage @ Frequency	460.0 V @ 60 HZ 230.0 V @ 60 HZ
Agency Approvals	CSA EEV UR CSA
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	Rigid
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Current @ Voltage	28.000 A @ 460.0 V 56.000 A @ 230.0 V 62.000 A @ 208.0 V
Design Code	B
Drip Cover	No Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	91.7 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK
Front Face Code	Standard
Front Shaft Indicator	None
Heater Indicator	No Heater

Part Detail

Revision	AC
Type	AC
Mech. spec.	39E366
Base	
Status	PRD/A
Elec. spec.	39WGX424
Layout	39LYE366
Eff. date	02-11-2026
CD Diagram	CD0180
Poles	02
Leads	9#12
Proprietary	False
Created date	06-20-2011

High Voltage Full Load Amps	28.0 a
Insulation Class	H
Inverter Code	Inverter Ready
KVA Code	G
Lifting Lugs	Standard Lifting Lugs
Locked Bearing Indicator	No Locked Bearing
Motor Lead Exit	Ko Box
Motor Lead Quantity/Wire Size	9 @ 12 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	3938M
Mounting Arrangement	F1
Number of Poles	2
Overall Length	21.69 IN
Power Factor	89
Product Family	General Purpose
Pulley End Bearing Type	Ball
Pulley Face Code	Standard
Pulley Shaft Indicator	Standard
Rodent Screen	None
Service Factor	1.15
Shaft Diameter	1.625 IN
Shaft Extension Location	Pulley End
Shaft Ground Indicator	Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	No Slinger
Speed	3515 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	None
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None
Winding Thermal 2	None

Nameplate

NP3553LUA									
CAT.NO.	EM2516T-G								
SPEC.	39E366X424G1								
HP	25								
VOLTS	230/460								
AMPS	56/28								
RPM	3515								
FRAME	256T		HZ	60			PH	3	
SF	1.15	CODE	G	DES	A	CLASS	H		
NEMA NOM. EFF	91.7	PF	89						
RATING	40C AMB-CONT								
CC	010A								
ENCL	OPSB	SN							
DE	6309		ODE	6208					
VPWM INVERTER READY									
CT30-60(2:1) VT3-60(20:1)									
USABLE AT	50HZ 25HP 190/380V 68/34A							SF1.0	

AC Induction Motor Performance Data

Record # 36405

Typical performance - not guaranteed values

Winding: 39WGX424-R006			Type: 3938M		Enclosure: OPSB		
Nameplate Data			460 V, 60 Hz: High Voltage Connection				
Rated Output (HP)		25	Full Load Torque		37.2 LB-FT		
Volts		230/460	Start Configuration		direct on line		
Full Load Amps		56/28	Breakdown Torque		148 LB-FT		
R.P.M.		3515	Pull-up Torque		54.9 LB-FT		
Hz	60	Phase	3	Locked-rotor Torque		77.2 LB-FT	
NEMA Design Code		B	KVA Code	G	Starting Current		197 A
Service Factor (S.F.)		1.15	No-load Current		8.48 A		
NEMA Nom. Eff.		91.7	Power Factor	89	Line-line Res. @ 25°C		0.38245 Ω
Rating - Duty		40C	AMB-CONT		Temp. Rise @ Rated Load		46°C
S.F. Amps					Temp. Rise @ S.F. Load		57°C
					Locked-rotor Power Factor		29
					Rotor inertia		0.971 LB-FT2

Load Characteristics 460 V, 60 Hz, 25 HP

% of Rated Load	25	50	75	100	125	150	S.F.
Power Factor	50	79	86	89	90	90	90
Efficiency	87.5	91.8	92.3	91.7	90.7	89.4	91.1
Speed	3578.1	3559.4	3538.9	3515.1	3490	3461	3500
Line amperes	13.1	15.8	21.8	28.4	35.6	43.3	32.7

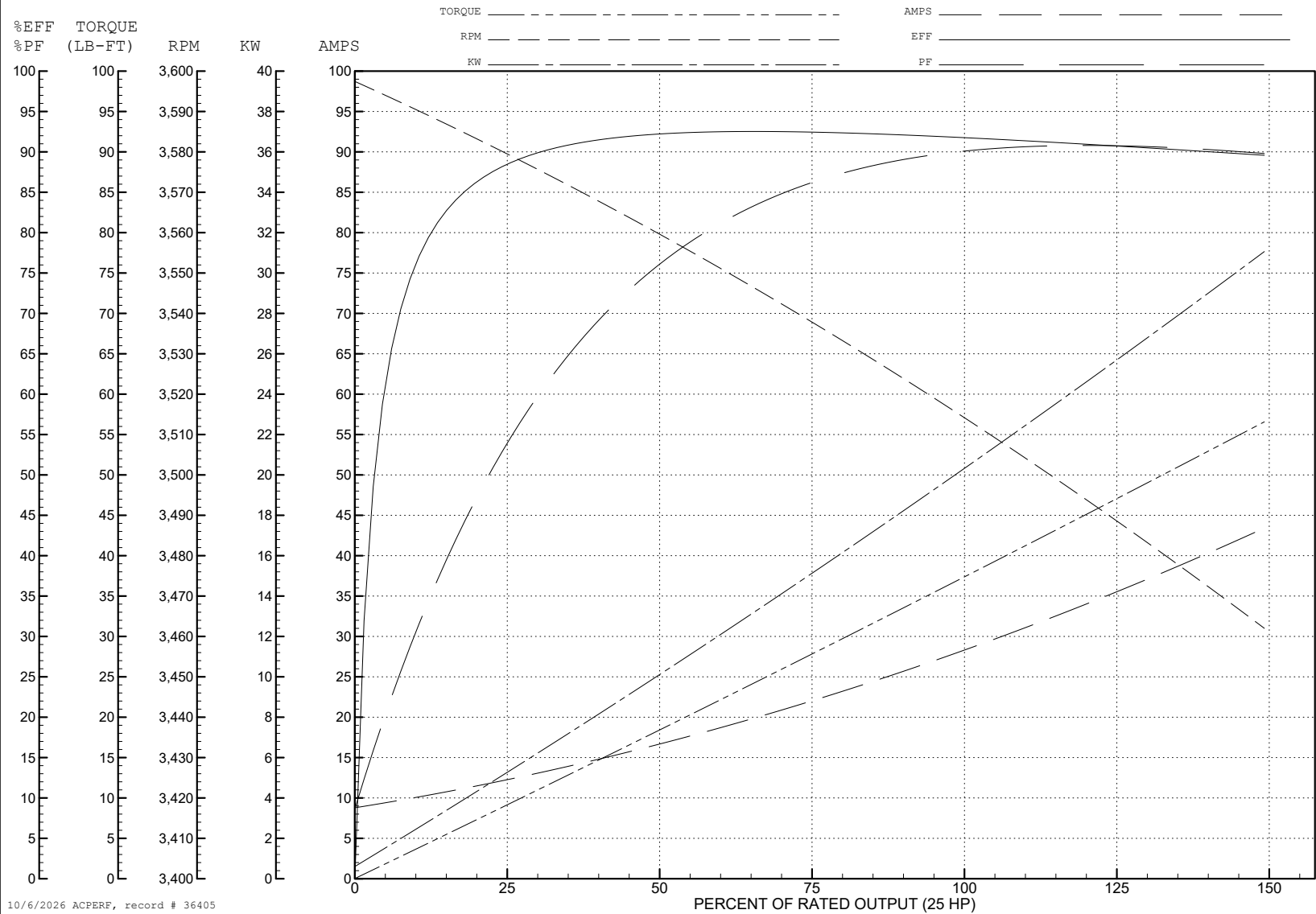
ABB Motors and Mechanical Inc.

WINDING # 39WGX424

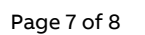
Typical performance - not guaranteed values.

25 HP 3 PH 60 HZ 3515 RPM 460 V 3938M

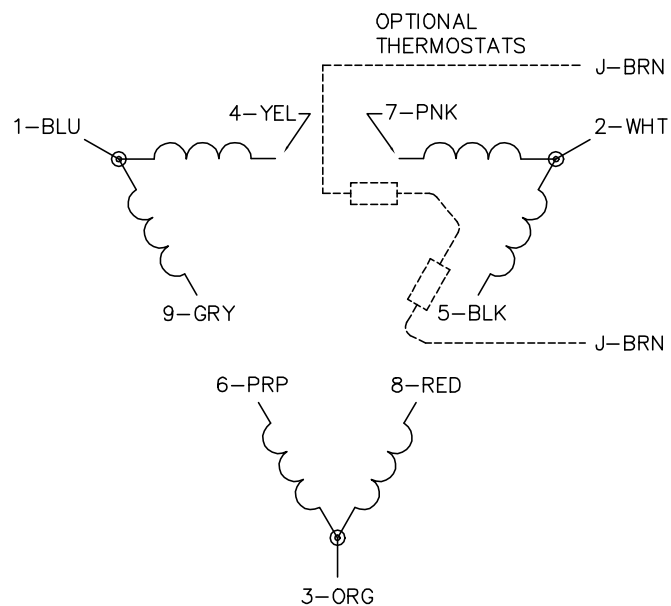
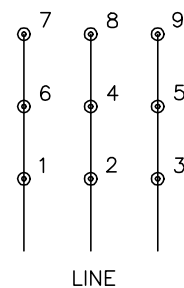
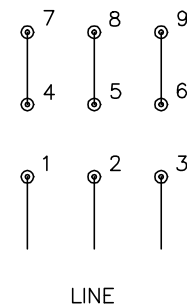
TORQUES (LB-FT): PO=148 PU=54.9 LR=77.2 LRA=197



10/6/2026 ACPERF, record # 36405



CD0180


 LOW VOLTAGE
(2D)

 HIGH VOLTAGE
(1D)

NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

REV. DESC: ADD CLASS CONN00000007

REV. LTR: D

VERSION: 01

TDR: 000001099922

FILE: \AAA\00005\148

REVISED: 10: 25: 29 02/19/2019

BY: ENBRIRO

MTL: -


BALDOR - RELIANCE®

3PH, DV, 9 LEADS, DELTA CONNECTION

SH 1 of 1

CD0180