

ABB BALDOR RELIANCE III

Customer information packet

EM4111T-G

25HP, 1180RPM, 3PH, 60HZ, 324T, 1072M, TEFC, F1

Class - None

Division - Not Applicable

Specifications

Enclosure	TEFC
Frame	324T
Frame Material	Iron
Frequency	60.00 Hz
Haz Area Class and Group	None
Haz Area Division	Not Applicable
Motor Letter Type	Three Phase
Output @ Frequency	25.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	1200 RPM @ 60 HZ
Voltage @ Frequency	460.0 V @ 60 HZ 230.0 V @ 60 HZ
Agency Approvals	CSA CSA EEV UR
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	Rigid
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Current @ Voltage	64.000 A @ 230.0 V 70.000 A @ 208.0 V 32.000 A @ 460.0 V
Design Code	A
Drip Cover	No Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	93.0 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK
Front Face Code	Standard
Front Shaft Indicator	None

Part Detail

Revision	AB
Type	AC
Mech. spec.	10H752
Base	
Status	PRD/A
Elec. spec.	10WGX979
Layout	10LYH752
Eff. date	06-27-2024
CD Diagram	CD0180
Poles	06
Leads	9#10
Proprietary	False
Created date	12-08-2011

Heater Indicator	No Heater
High Voltage Full Load Amps	32.0 a
Insulation Class	H
Inverter Code	Inverter Ready
KVA Code	H
Lifting Lugs	Standard Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Motor Lead Exit	Ko Box
Motor Lead Quantity/Wire Size	9 @ 10 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	1072M
Mounting Arrangement	F1
Number of Poles	6
Overall Length	30.39 IN
Power Factor	79
Product Family	General Purpose
Pulley End Bearing Type	Ball
Pulley Face Code	Standard
Pulley Shaft Indicator	Standard
Rodent Screen	None
Service Factor	1.15
Shaft Diameter	2.125 IN
Shaft Extension Location	Pulley End
Shaft Ground Indicator	Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	Shaft Slinger
Speed	1180 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	NONE (OLD)
Thermal Device - Winding	None
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None

Winding Thermal 2

None

Nameplate

NP3443LUA												
CAT.NO.	EM4111T-G				CUST. P/N				ENCL			TEFC
SPEC.	10H752X979G1	CC	010A	FRAME	324T	SER.NO.						
HP	25		CLASS	H	HZ	60						
R.P.M.	1180		PH.	3	DES.	A						
VOLTS	230/460		CODE		H	ODE BRG		6309	DE BRG	6312		
AMPS	64/32											
RATING	40C AMB-CONT		NEMA NOM. EFF.			93	GREASE		POLYREX EM			
P.F.	79	SER.F.	1.15	CT6-60H(10:1)VT3-60H(20:1								
USABLE AT	50HZ 25HP 190/380V 76/38A			SF1.0								
VOLTS	AMPS	MAX. SPACE HEATER TEMP.										

AC Induction Motor Performance Data

Record # 48203

Typical performance - not guaranteed values

Winding: 10WGX979-R006				Type: 1072M		Enclosure: TEFC	
Nameplate Data				460 V, 60 Hz: High Voltage Connection			
Rated Output (HP)		25		Full Load Torque		112 LB-FT	
Volts		230/460		Start Configuration		direct on line	
Full Load Amps		64/32		Breakdown Torque		357 LB-FT	
R.P.M.		1180		Pull-up Torque		165 LB-FT	
Hz	60	Phase	3	Locked-rotor Torque		220 LB-FT	
NEMA Design Code		A	KVA Code	H	Starting Current		220 A
Service Factor (S.F.)		1.15		No-load Current		14.9 A	
NEMA Nom. Eff.		93	Power Factor	79	Line-line Res. @ 25°C		0.279 Ω
Rating - Duty		40C AMB-CONT		Temp. Rise @ Rated Load		50°C	
S.F. Amps				Temp. Rise @ S.F. Load		62°C	
				Locked-rotor Power Factor		30.3	
				Rotor inertia		8.82 lb-ft²	

Load Characteristics 460 V, 60 Hz, 25 HP

% of Rated Load	25	50	75	100	125	150	S.F.
Power Factor	42	63	73	79	81	82	80
Efficiency	89	92.6	93.3	93	92.5	91.5	92.7
Speed	1195	1191	1187	1182	1178	1172	1180
Line amperes	16.3	20.1	25.4	32	39.1	46.7	36.3

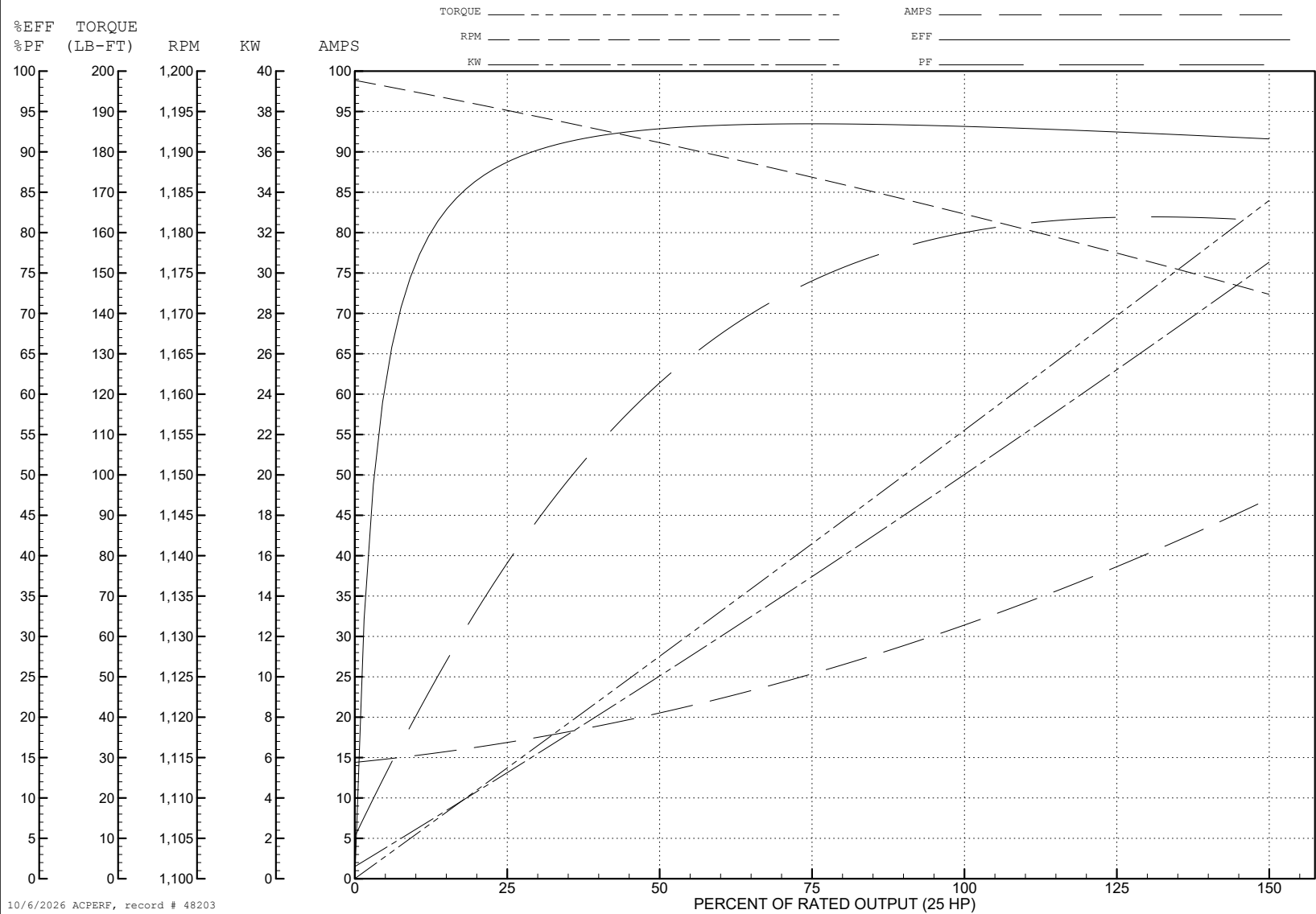
ABB Motors and Mechanical Inc.

WINDING # 10WGX979

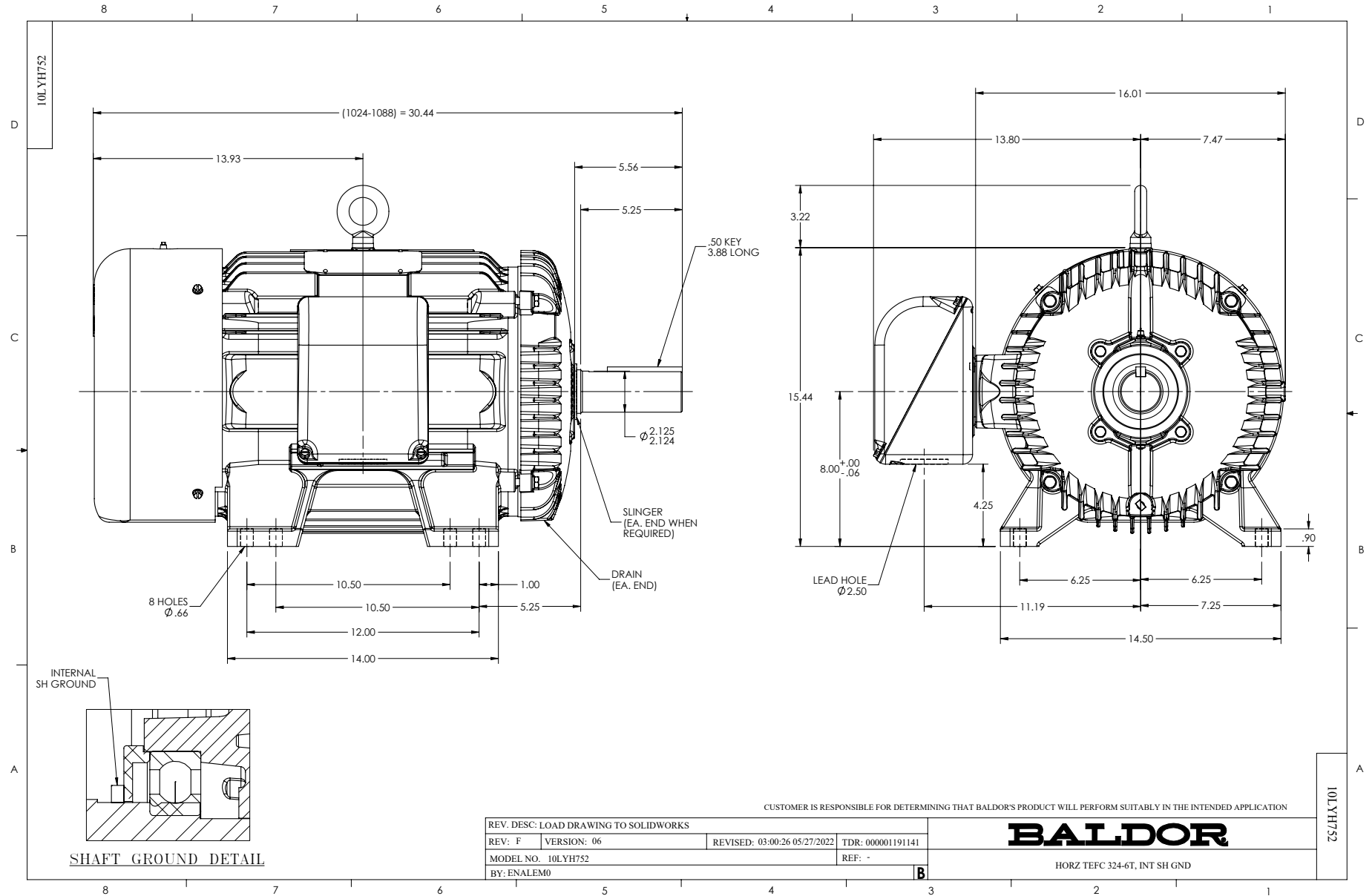
Typical performance - not guaranteed values.

25 HP 3 PH 60 HZ 1180 RPM 460 V 1072M

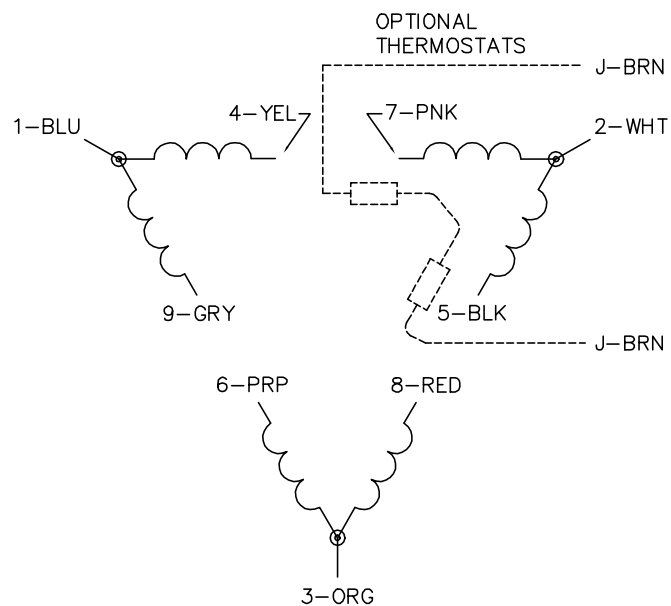
TORQUES (LB-FT): PO=357 PU=165 LR=220 LRA=220



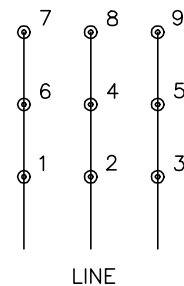
10/6/2026 ACPERF, record # 48203



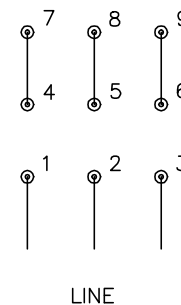
CD0180



LOW VOLTAGE
(2D)



HIGH VOLTAGE
(1D)



NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

CD0180

REV. DESC: ADD CLASS CONN00000007

REV. LTR: D

VERSION: 01

TDR: 000001099922

FILE: \AAA\00005\148

REVISED: 10: 25: 29 02/19/2019

BY: ENBRIRO

MTL: -



BALDOR - RELIANCE®

3PH, DV, 9 LEADS, DELTA CONNECTION

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