

ABB BALDOR RELIANCE III

Customer information packet

VEM3546

1HP, 1770RPM, 3PH, 60HZ, 56C, 3520M, TEFC, F1, N

Class - None

Division - Not Applicable

Specifications

Enclosure	TEFC
Frame	56C
Frame Material	Steel
Frequency	60.00 Hz
Haz Area Class and Group	None
Haz Area Division	Not Applicable
Motor Letter Type	Three Phase
Output @ Frequency	1.000 HP @ 60 HZ
Phase	3
Synchronous Speed @ Frequency	1800 RPM @ 60 HZ
Voltage @ Frequency	230.0 V @ 60 HZ 460.0 V @ 60 HZ
Agency Approvals	NEMA PREMIUM CURUSEEV
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	No Mounting
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Current @ Voltage	1.600 A @ 460.0 V 3.200 A @ 230.0 V
Design Code	B
Drip Cover	No Drip Cover
Duty Rating	CONT
Efficiency @ 100% Load	85.5 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK
Front Shaft Indicator	None
Heater Indicator	No Heater
High Voltage Full Load Amps	1.6 a
Insulation Class	F

Part Detail

Revision	H
Type	AC
Mech. spec.	35J302
Base	
Status	PRD/A
Elec. spec.	35WGG004
Layout	35LYJ302
Eff. date	01-05-2026
CD Diagram	CD0005
Poles	04
Leads	9#18 Y
Proprietary	False
Created date	07-16-2021

Inverter Code	Inverter Duty
KVA Code	N
Lifting Lugs	No Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Motor Lead Quantity/Wire Size	9 @ 18 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	3520M
Mounting Arrangement	F1
Number of Poles	4
Overall Length	12.23 IN
Power Factor	69
Product Family	General Purpose
Pulley End Bearing Type	Ball
Pulley Face Code	C-Face
Pulley Shaft Indicator	Standard
Rodent Screen	None
RoHS Status	ROHS COMPLIANT
Service Factor	1.15
Shaft Diameter	0.625 IN
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	No Slinger
Speed	1770 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	None
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None
Winding Thermal 2	None

Nameplate

NP3441LUA									
CAT.NO.	VEM3546								
SPEC	35J302G004G1								
HP	1								
VOLTS	230/460								
AMPS	3.2/1.6								
RPM	1770								
FRAME	56C		HZ	60			PH	3	
SF	1.15		CODE	N	DES	B	CLASS	F	
NEMA NOM. EFF	85.5		PF	69					
RATING	40C AMB-CONT								
CC	010A								
ENCL	TEFC	SER							
DE	6205		ODE	6203					
VPWM INVERTER READY	SFA 3.4/1.7								
CT6-60H(10:1)VT3-60H(20:1									
50HZ 1HP 190/380V 3.6/1.8A									SF1.0

AC Induction Motor Performance Data

Record # 91625

Typical performance - not guaranteed values

Winding: 35WGG004-R001			Type: 3520M		Enclosure: TEFC	
Nameplate Data			460 V, 60 Hz: High Voltage Connection			
Rated Output (HP)		1	Full Load Torque		2.982 LB-FT	
Volts		230/460	Start Configuration		direct on line	
Full Load Amps		3.2/1.6	Breakdown Torque		14.6 LB-FT	
R.P.M.		1770	Pull-up Torque		7.57 LB-FT	
Hz	60	Phase	Locked-rotor Torque		9.17 LB-FT	
NEMA Design Code	B	KVA Code	Starting Current		14.6 A	
Service Factor (S.F.)		1.15	No-load Current		1.2 A	
NEMA Nom. Eff.	85.5	Power Factor	Line-line Res. @ 25°C		16.049 Ω	
Rating - Duty		40C AMB-CONT	Temp. Rise @ Rated Load		36°C	
S.F. Amps		3.4/1.7	Temp. Rise @ S.F. Load		41°C	
			Locked-rotor Power Factor		61.549	
			Rotor inertia		0.144 lb-ft²	

Load Characteristics 460 V, 60 Hz, 1 HP

% of Rated Load	25	50	75	100	125	150	S.F.
Power Factor	29	45	58	67	73	78	71
Efficiency	71.1	81.2	84.7	85.8	86	85.6	85.9
Speed	1794	1787.3	1781.1	1774.3	1767.4	1759.4	1770
Line amperes	1.22	1.31	1.46	1.64	1.86	2.11	1.77

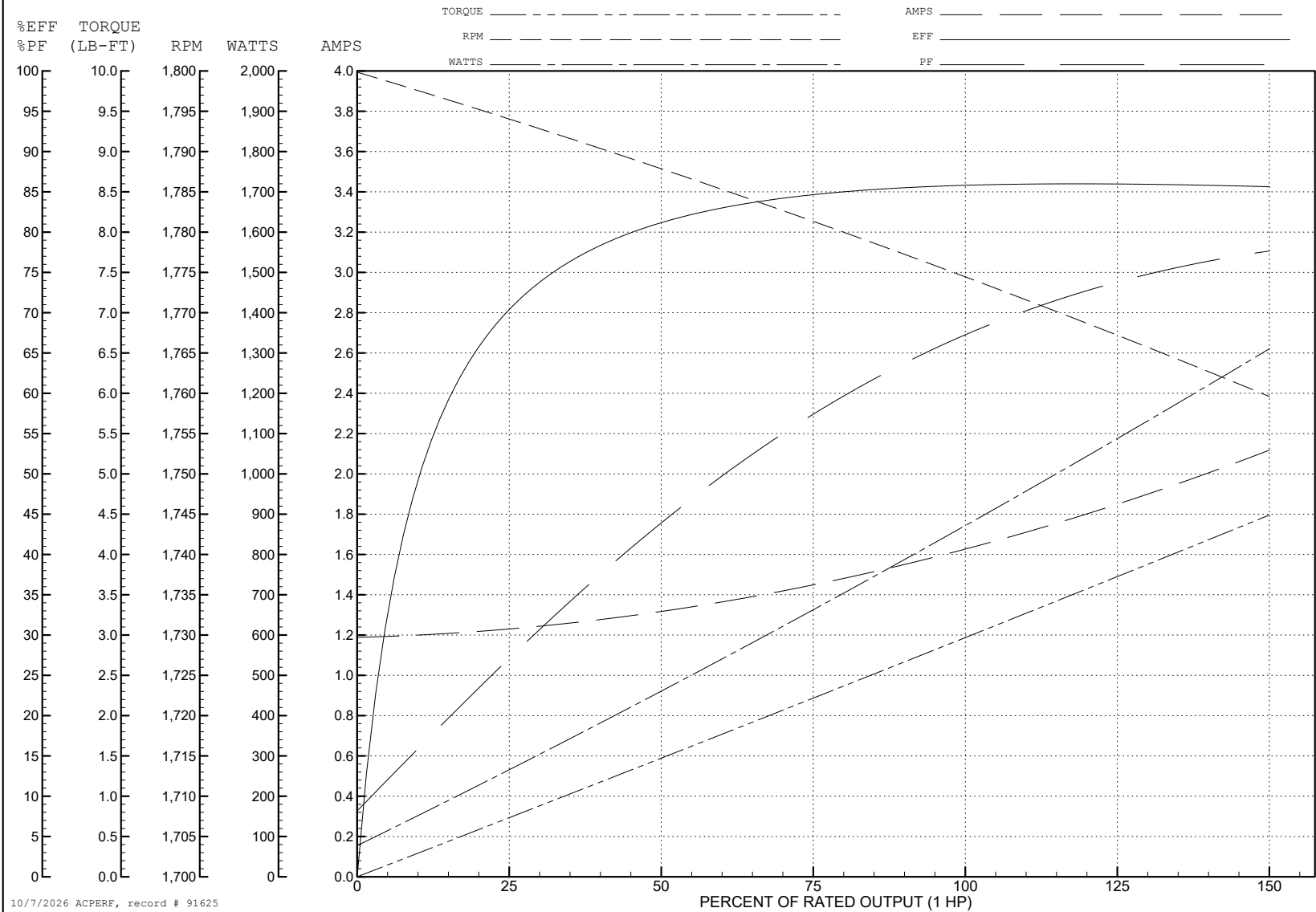
ABB Motors and Mechanical Inc.

WINDING # 35WGG004

Typical performance - not guaranteed values.

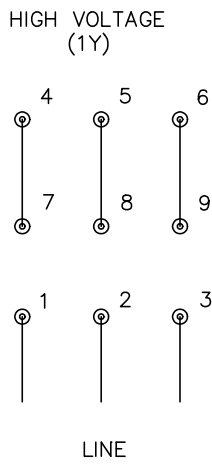
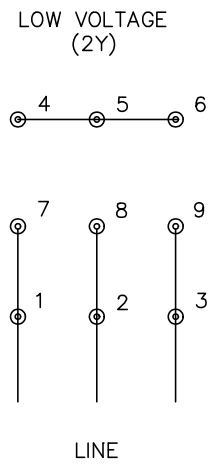
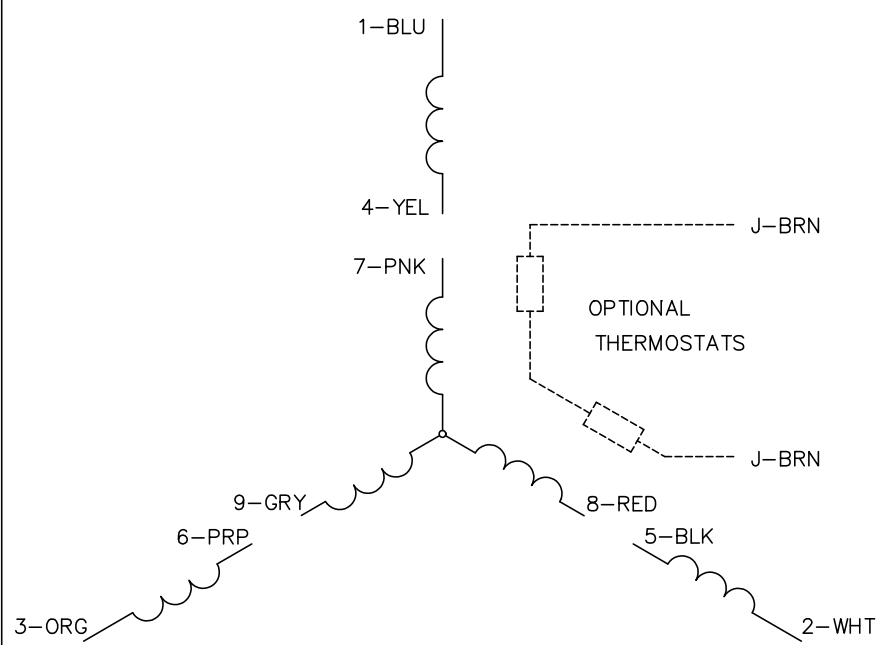
1 HP 3 PH 60 HZ 1770 RPM 460 V 3520M

TORQUES (LB-FT): PO=14.6 PU=7.57 LR=9.17 LRA=14.6



10/7/2026 ACPERF, record # 91625

CD0005



- NOTES:
- 1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
 - 2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
 - 3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
 - 4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

REV. DESC: REVISE TO SHOW OPTIONAL COLORS			
REV. LTR: E	BY: JLP	REVISED: 01/19/99 10:15	TDR: 0171435
900000		FILE: AAA00005140	MDL: -
		MTL: -	

BALDOR ELECTRIC Co.

3PH, DV, 9 LEADS

CD0005