

ABB BALDOR RELIANCE III

Customer information packet

XM25242T

60M 4P XPFC HOR 256T T'STATS INV DUTY

Class - CLI GP D; CLII GP F,G

Division - Division I

Specifications

Enclosure	XPFC
Frame	256T
Frame Material	Iron
Frequency	50.00 Hz 60.00 Hz
Haz Area Class and Group	CLI GP D; CLII GP F,G
Haz Area Division	Division I
Motor Letter Type	Three Phase
Output @ Frequency	20.000 HP @ 60 HZ 15.000 HP @ 50 HZ
Phase	3
Synchronous Speed @ Frequency	1800 RPM @ 60 HZ
Voltage @ Frequency	190.0 V @ 50 HZ 230.0 V @ 60 HZ 380.0 V @ 50 HZ 460.0 V @ 60 HZ
Agency Approvals	CSA EEV UL
Ambient Temperature	40 °C
Auxiliary Box	NO AUXILLARY BOX
Auxiliary Box Lead Termination	None
Base Indicator	Rigid
Bearing Grease Type	Polyrex EM (-20F +300F)
Blower	None
Constant Torque Speed Range	6
Current @ Voltage	22.000 A @ 380.0 V 24.000 A @ 460.0 V 44.000 A @ 190.0 V 48.000 A @ 230.0 V 52.000 A @ 208.0 V
Design Code	A
Drip Cover	No Drip Cover

Part Detail

Revision	M
Type	AC
Mech. spec.	09E270
Base	
Status	PRD/A
Elec. spec.	09WGT459
Layout	09LYE270
Eff. date	11-14-2023
CD Diagram	CD0180
Poles	04
Leads	9#10
Proprietary	False
Created date	03-27-2019

Duty Rating	CONT
Efficiency @ 100% Load	93.0 %
Electrically Isolated Bearing	Not Electrically Isolated
Feedback Device	NO FEEDBACK
Front Shaft Indicator	None
Haz Area Temp Code	T3C
Heater Indicator	No Heater
High Voltage Full Load Amps	22.0 a
Insulation Class	F
Inverter Code	Inverter Duty
IP Rating	NONE
KVA Code	J
Lifting Lugs	Standard Lifting Lugs
Locked Bearing Indicator	Locked Bearing
Max Speed	2700 rpm
Motor Lead Quantity/Wire Size	9 @ 10 AWG
Motor Lead Termination	Flying Leads
Motor Standards	NEMA
Motor Type	X0960M
Mounting Arrangement	F1
Number of Poles	4
Overall Length	25.50 IN
Power Factor	83
Product Family	Hazardous Location Motor
Pulley End Bearing Type	Ball
Pulley Face Code	Standard
Pulley Shaft Indicator	None
Rodent Screen	None
RoHS Status	ROHS NON-COMPLIANT
Service Factor	1.15
Shaft Diameter	1.625 IN
Shaft Ground Indicator	No Shaft Grounding
Shaft Rotation	Reversible
Shaft Slinger Indicator	No Slinger

Speed	1470 rpm
	1770 rpm
Speed Code	Single Speed
Starting Method	Direct on line
Thermal Device - Bearing	None
Thermal Device - Winding	Normally Closed Thermostat
Vibration Sensor Indicator	No Vibration Sensor
Winding Thermal 1	None
Winding Thermal 2	None

Nameplate

NP0887XPSLEV												
NO.							CC	010A				
S/N							TEMP CODE		T3C			
SPEC.	09E270T459G3						INV.TYPE		PWM			
CAT.NO.	XM25242T						C HP FR		60	C HP TO		90
HP	20//15						CT HZ FROM		6	CT HZ TO		60
VOLTS	230/460//190/380						VT HZ FROM		6	VT HZ TO		60
AMPS	48/24//44/22				MAG CUR							
RPM	1770//1470				MX RPM		2700					
HZ	60//50		PH	3	CL	F	NOM.EFF.		93			
SER.F.	1.15		DES	A	SL HZ		1	WK2		2.62		
FRAME	256T		RATING		40C AMB-CONT							
	55C AMB @1.0SF ON VFD,60C RISE											
	NEMA MG-1 PT.5,IP54											

AC Induction Motor Performance Data

Record # 68069

Typical performance - not guaranteed values

Winding: 09WGT459-R010			Type: 0960M		Enclosure: XPFC		
Nameplate Data				460 V, 60 Hz: High Voltage Connection			
Rated Output (HP)		20//15		Full Load Torque		59.27 LB-FT	
Volts		230/460//190/380		Start Configuration		direct on line	
Full Load Amps		48/24//44/22		Breakdown Torque		232 LB-FT	
R.P.M.		1770//1470		Pull-up Torque		126 LB-FT	
Hz	60//50	Phase	3	Locked-rotor Torque		141 LB-FT	
NEMA Design Code		A	KVA Code	J	Starting Current		198 A
Service Factor (S.F.)		1.15		No-load Current		10.4 A	
NEMA Nom. Eff.		93	Power Factor	83	Line-line Res. @ 25°C		0.33814 Ω
Rating - Duty		40C AMB-CONT		Temp. Rise @ Rated Load		58°C	
S.F. Amps				Temp. Rise @ S.F. Load		70°C	
				Locked-rotor Power Factor		26.5	

Load Characteristics 460 V, 60 Hz, 20 HP

% of Rated Load	25	50	75	100	125	150	S.F.
Power Factor	45	67	78	83	86	87	85
Efficiency	89.2	93	93.7	93.6	93.1	92.4	93.3
Speed	1793.2	1786.4	1779.1	1771.9	1763.7	1755.3	1767
Line amperes	11.8	15	19.2	24	29.3	34.9	27.2

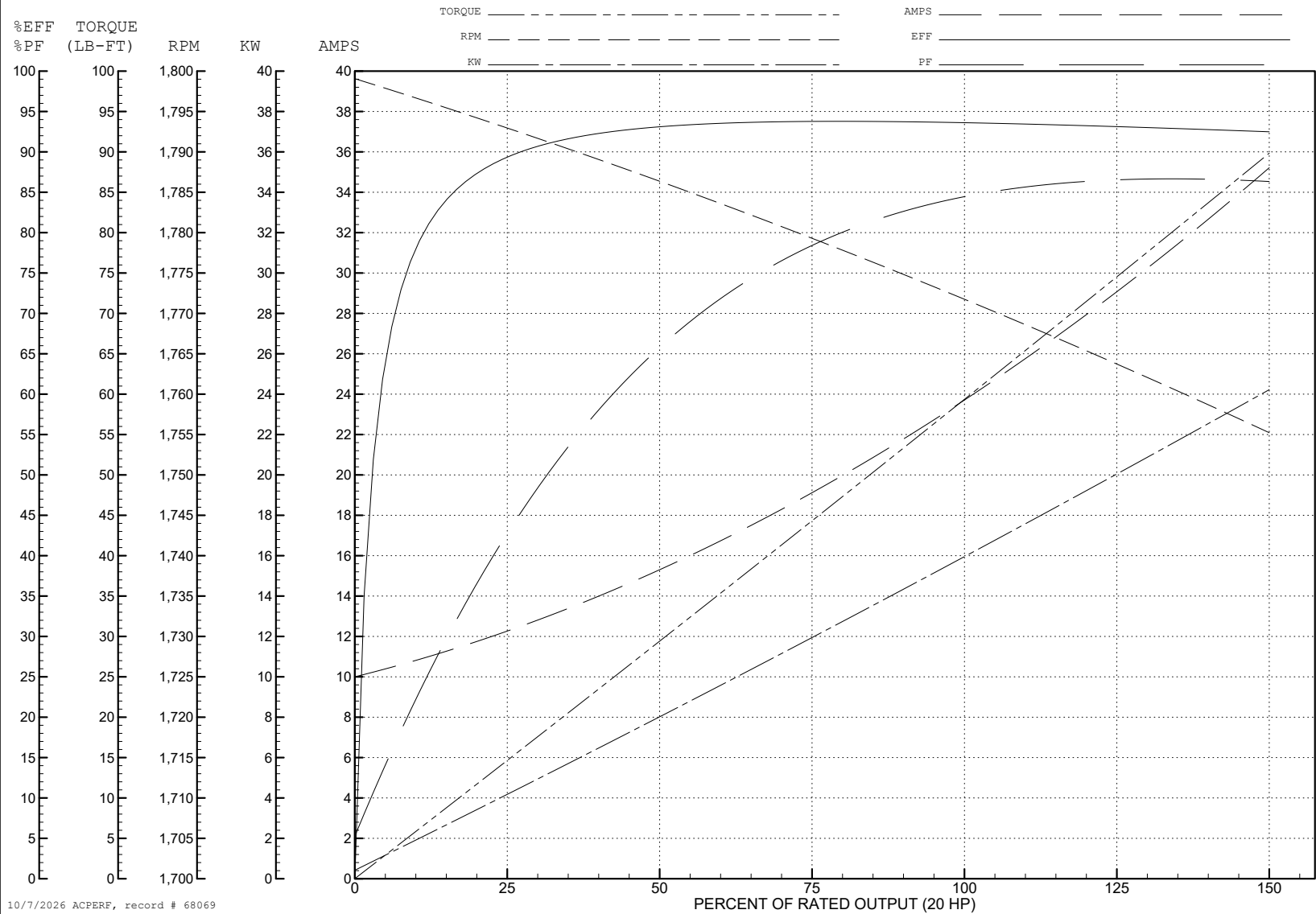
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WINDING # 09WGT459

Typical performance - not guaranteed values.

20 HP 3 PH 60 HZ 1771.9 RPM 460 V 0960M

TORQUES (LB-FT): PO=232 PU=126 LR=141 LRA=198



AC Induction Motor Performance Data

Record # 68070

Typical performance - not guaranteed values

Winding: 09WGT459-R010				Type: 0960M		Enclosure: XPFC	
Nameplate Data				380 V, 50 Hz: High Voltage Connection			
Rated Output (HP)		20//15		Full Load Torque		53.45 LB-FT	
Volts		230/460//190/380		Start Configuration		direct on line	
Full Load Amps		48/24//44/22		Breakdown Torque		224 LB-FT	
R.P.M.		1770//1470		Pull-up Torque		131 LB-FT	
Hz	60//50	Phase	3	Locked-rotor Torque		146 LB-FT	
NEMA Design Code		A	KVA Code	J	Starting Current		193 A
Service Factor (S.F.)		1.15		No-load Current		10.16 A	
NEMA Nom. Eff.		93	Power Factor	83	Line-line Res. @ 25°C		0.316 Ω
Rating - Duty		40C AMB-CONT		Temp. Rise @ Rated Load		50°C	
S.F. Amps				Temp. Rise @ S.F. Load		61°C	
				Locked-rotor Power Factor		29.3	
				Rotor inertia		2.65 LB-FT2	

Load Characteristics 380 V, 50 Hz, 15 HP

% of Rated Load	25	50	75	100	125	150	S.F.
Power Factor	43	66	77	83	86	87	85
Efficiency	88	92.2	93.1	93.1	92.5	91.8	92.7
Speed	1494	1488	1481	1475	1467	1460	1470
Line amperes	11.32	14.06	17.76	22.07	26.82	31.83	24.9

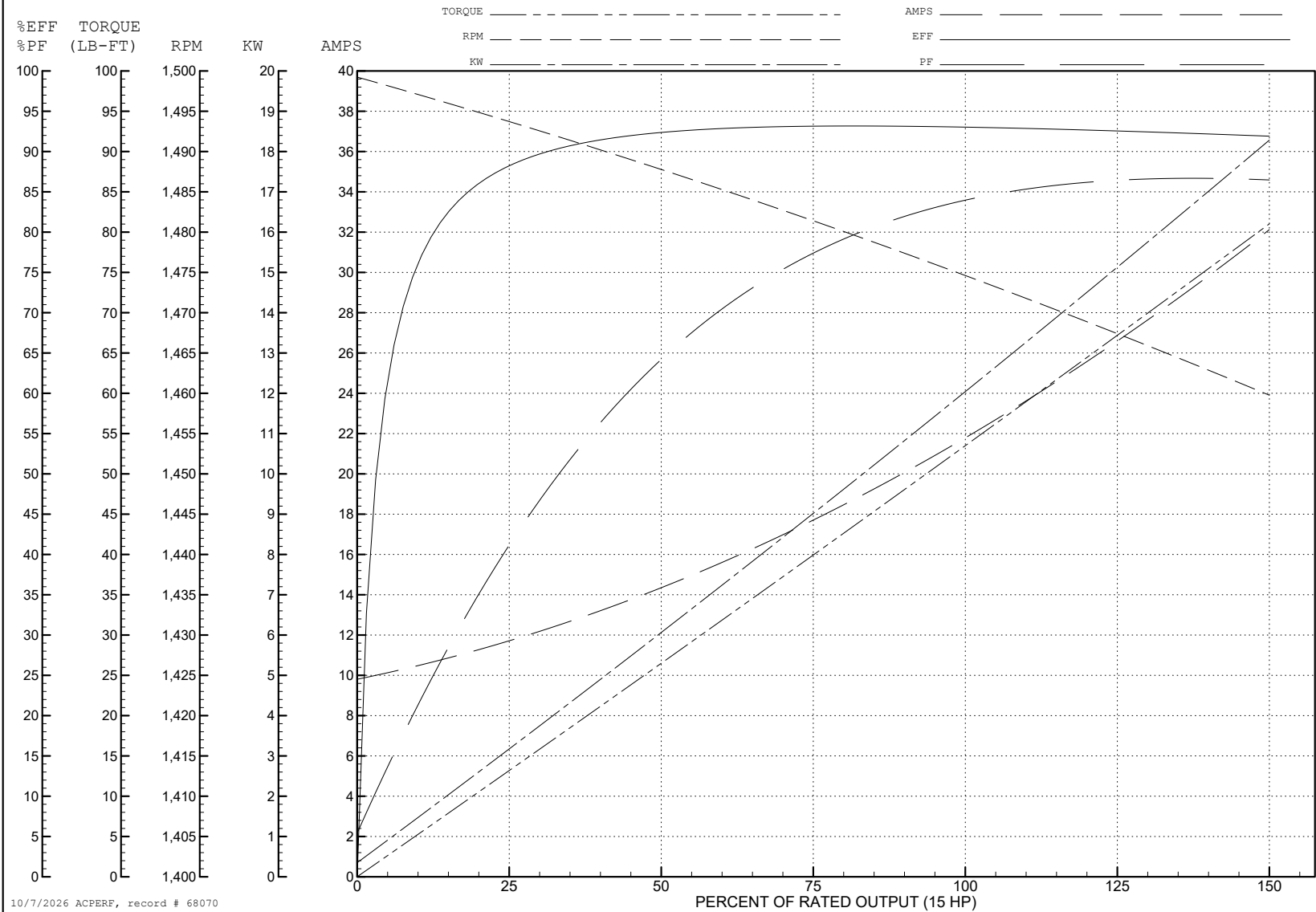
ABB Motors and Mechanical Inc.

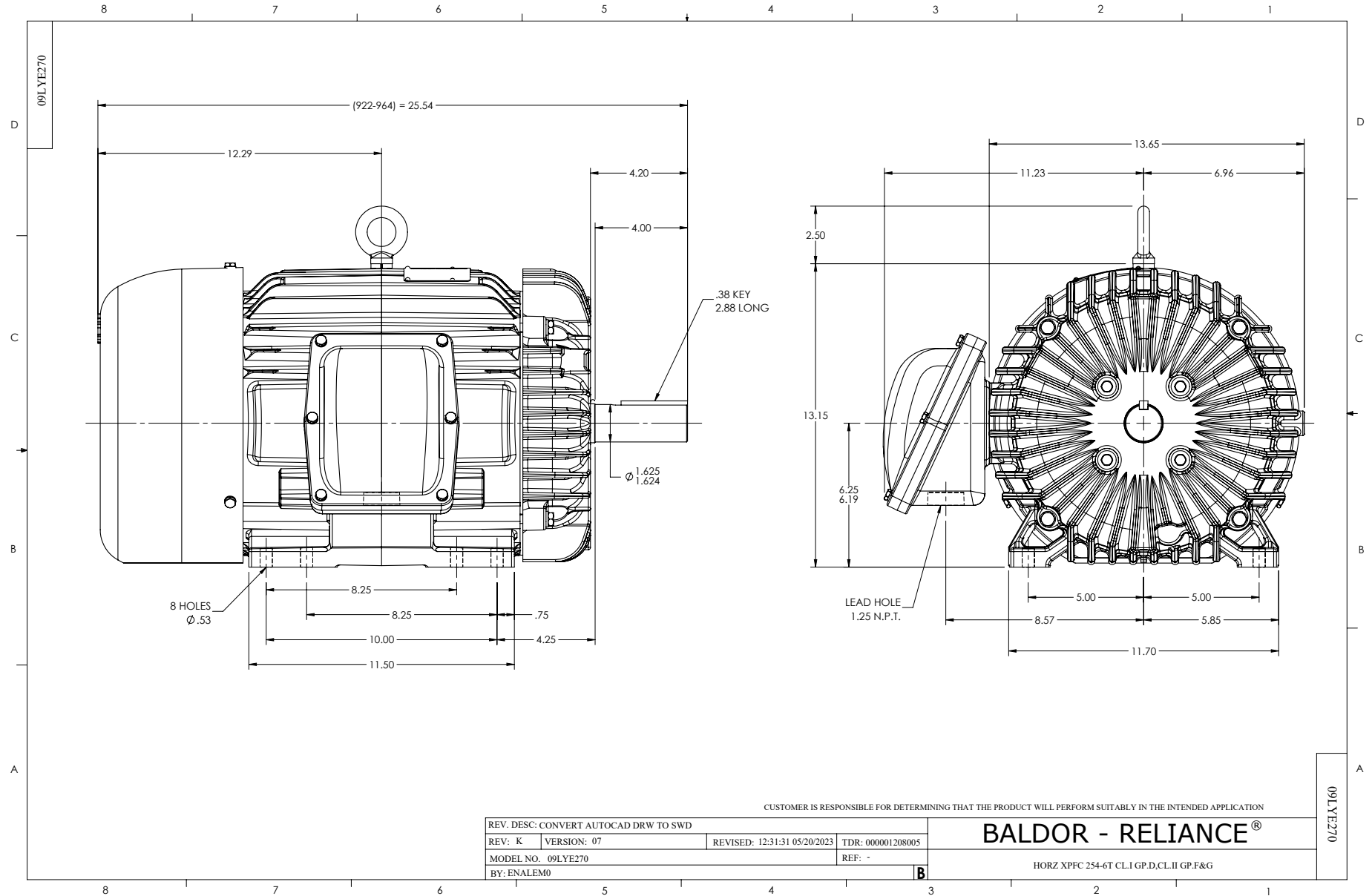
WINDING # 09WGT459

Typical performance - not guaranteed values.

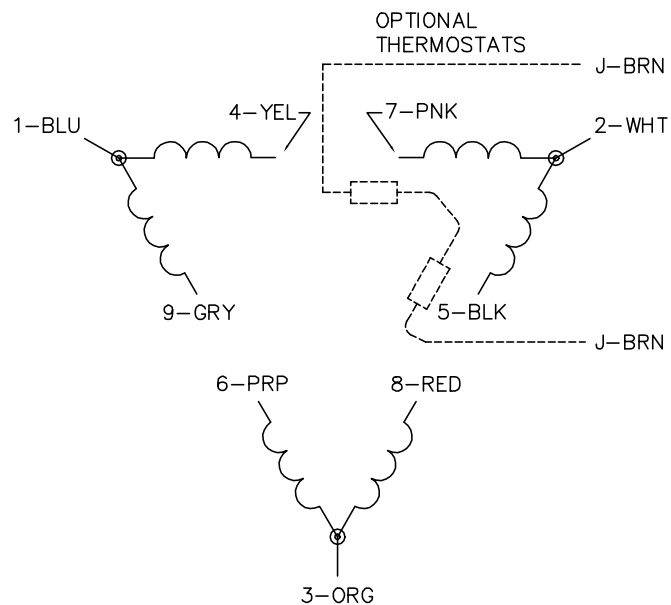
15 HP 3 PH 50 HZ 1475 RPM 380 V 0960M

TORQUES (LB-FT): PO=224 PU=131 LR=146 LRA=193

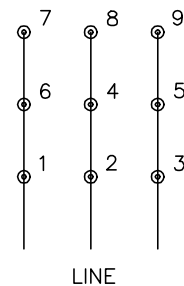




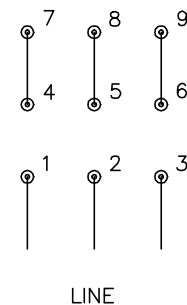
CD0180



LOW VOLTAGE
(2D)



HIGH VOLTAGE
(1D)



NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

CD0180

REV. DESC: ADD CLASS CONN00000007

REV. LTR: D

VERSION: 01

TDR: 000001099922

FILE: \AAA\00005\148

REVISED: 10: 25: 29 02/19/2019

BY: ENBRIRO

MTL: —



BALDOR - RELIANCE®

3PH, DV, 9 LEADS, DELTA CONNECTION

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