

▼ Shown: IPR10075



- Quality welded frame for maximum strength and long life
- Frame rolls easily on four steel roller bearings
- Hydraulic clamp cylinders lock frame into position
- Exclusive “Hydra-Lift™” bolster for effortless adjustment of the vertical daylight
- Standard roller head design allows movement of the cylinder from side to side
- All models in the Quick Selection Chart have been matched to a pump, cylinder, hoses and gauge, offering the complete package
- Roll Frame design features a stationary bed with the ability to support heavy loads.

The One and Only



Cylinder Mounting Block

Allows cylinder mounting into a press frame, while also allowing side to side adjustment of cylinder position.

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Hydra-Lift™

Allows easy, effortless daylight adjustment. Standard on most H-Frame presses.

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Pump Mounting Bracket

Heavy-duty steel brackets allow mounting of one of the Enerpac Power Sources to power your press.

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V-Blocks

These optional V-Blocks are designed for easy fixturing of round stock and other non-uniform materials. Featuring precise fit into the press bolster.

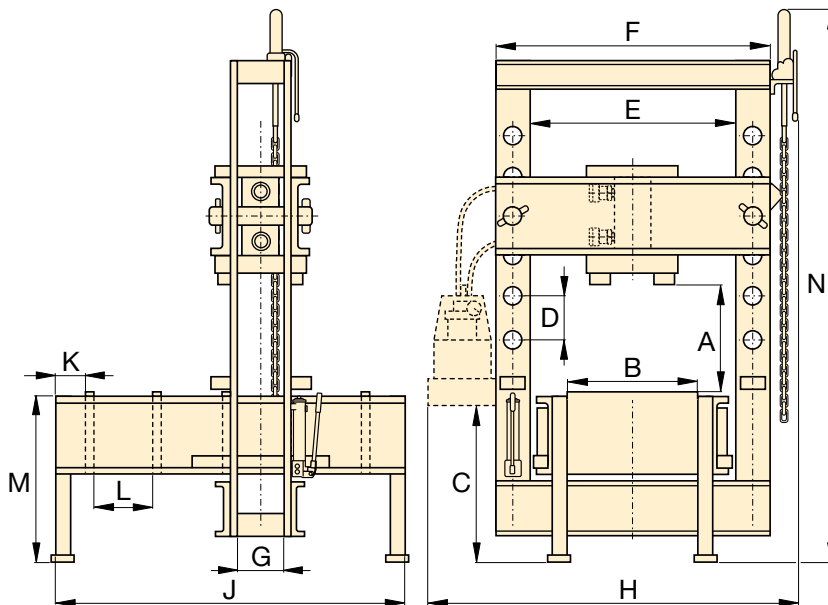
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Press Capacity (tons)	Vertical Daylight A (in)		Horizontal Daylight E (in)	Electric Pump Model Number	Press Model Number	Cylinder, Double-Acting, Hydraulic Return			Cylinder Speed (sec/in)	
	minimum	maximum					Stroke (in)	Model Number	Rapid Advance	Pressing
50	6.00	37.12	28.75	ZE4420SB-N	IPR5075	●	13.13	RR5013	1.0	11.1
100	6.28	41.28	35.00	ZE5420SG-N	IPR10075	●	13.13	RR10013	1.5	10.3
200	11.00	51.00	48.00	ZE5420SG-N	IPR20075	●	13.00	RR20013	3.1	22.1

Roll Frame Presses



▲ An IPR20075 Roll Frame Press is used to remove a large shaft from this pillow-block assembly. The Roll Frame design allows this heavy part to be safely loaded with an overhead crane.



IPR Series



Capacity:
50 - 200 tons

Maximum Daylight and Width:
51.00 & 48.00 inches

Maximum Operating Pressure:
10,000 psi



Roll Frame Press Gauges

All standard press models include a gauge and gauge adaptor, matching the press capacity:

Press Capacity	Gauge Model Number	Adaptor Model Number
(tons)		
50	GF50P	GA2
100	GF871P	GA3
200	GF200P	GA3

For more information on gauges, please refer to the System Components section.



Ordering Variations

Any variations to a listed part number must be ordered as two separate items. For example, if you need a different voltage electric pump, please order from the modular matrix.

Any questions should be directed to our Technical Service Department.

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Roll Frame Press Dimensions (in)

	B	C	D	F	G	H	J	K	L	M	N	(lbs)	Press Model Number
	20.71	38.25	10.38	36.75	5.00	55.92	64.00	8.00	10.63	30.00	112.96	1,961	IPR5075
	26.50	38.00	8.75	45.00	5.75	63.19	66.00	8.00	10.63	32.00	118.94	3,849	IPR10075
	38.75	36.75	10.00	64.00	9.12	84.63	86.50	8.00	15.00	36.00	125.96	7,869	IPR20075