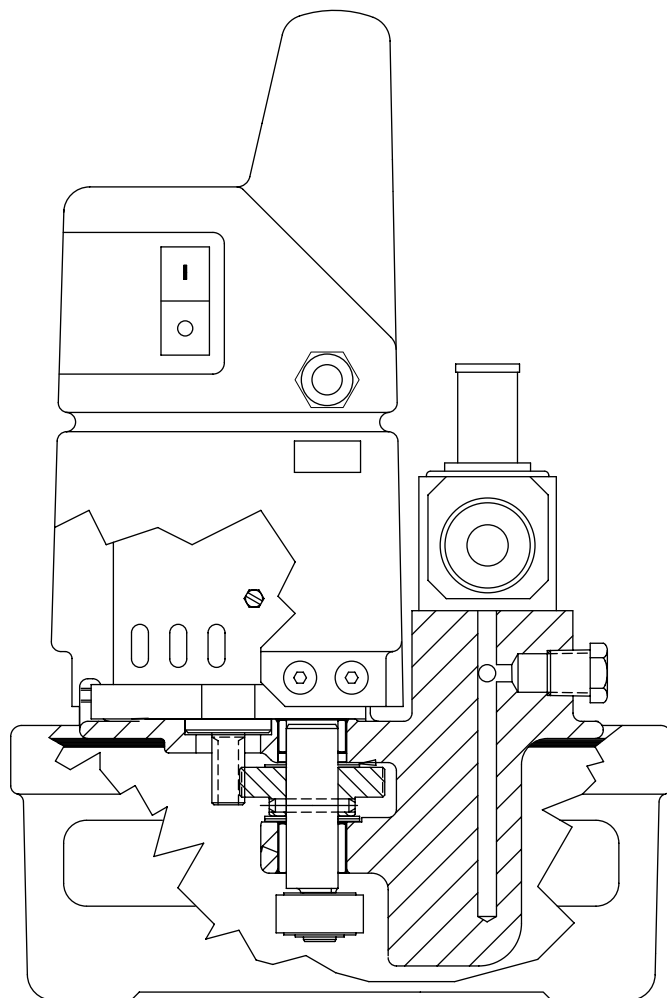




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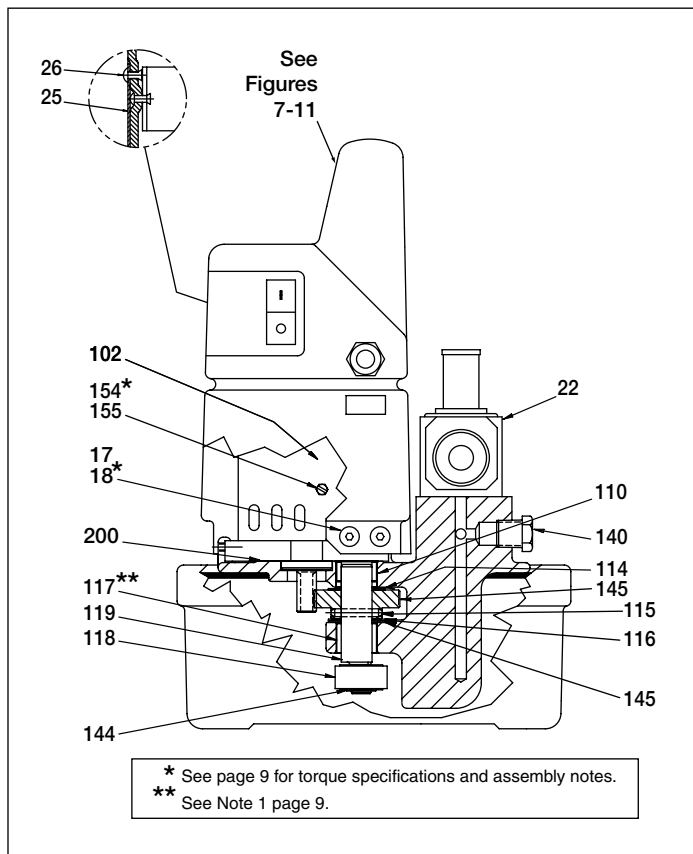


Figure 1, Pump Side View

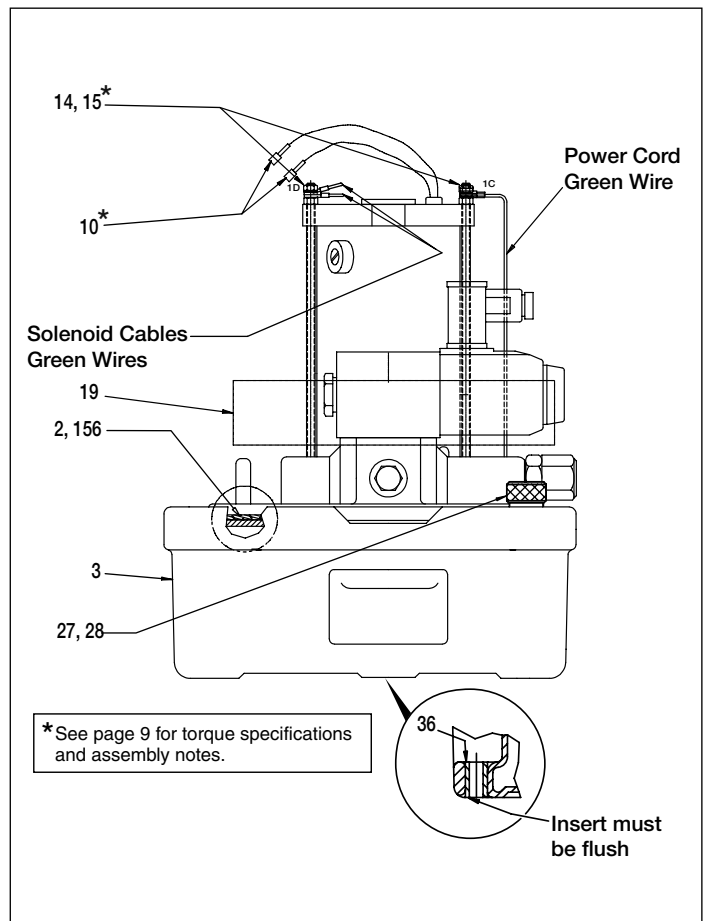


Figure 2, Pump Front View (shroud removed)

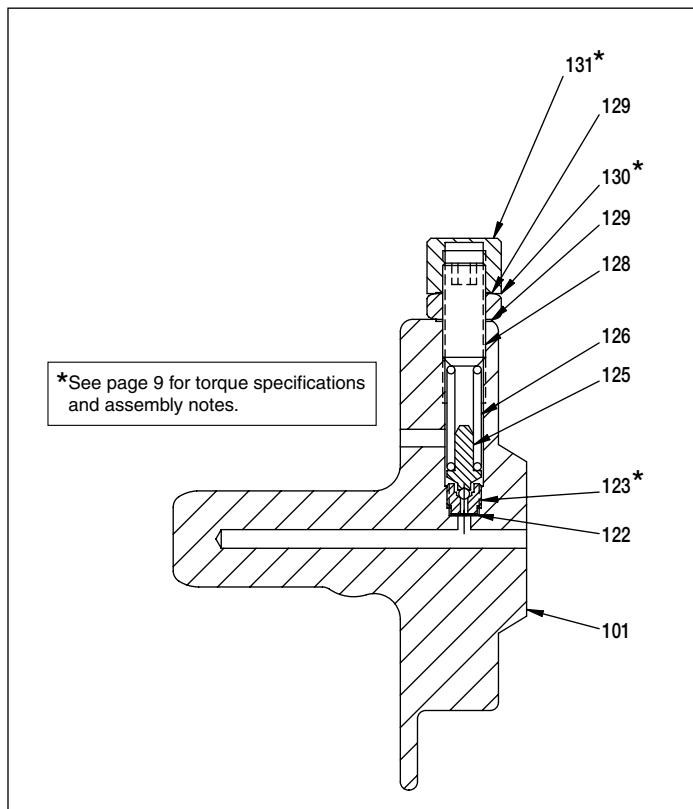


Figure 3, Relief Valve

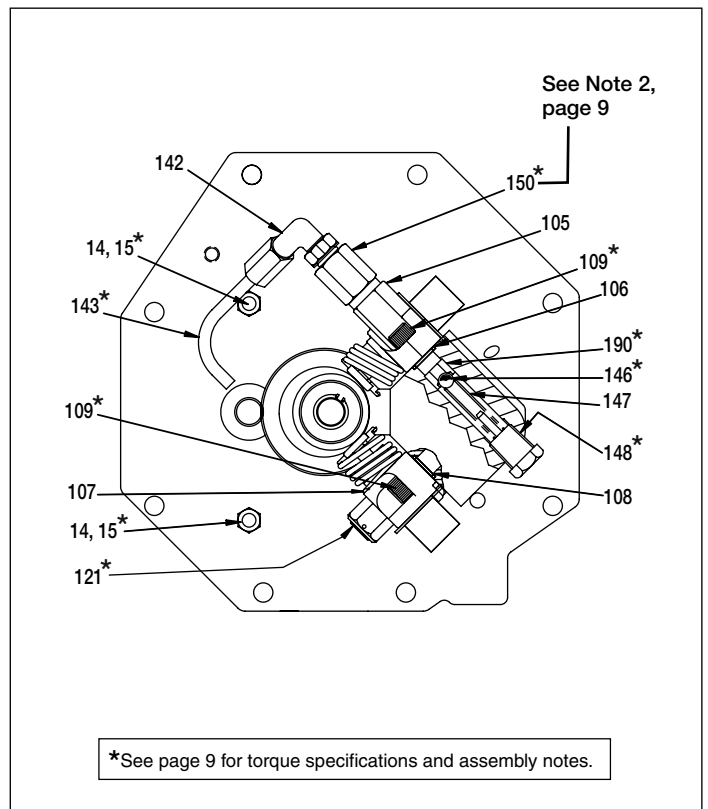


Figure 4, Pump Bottom View

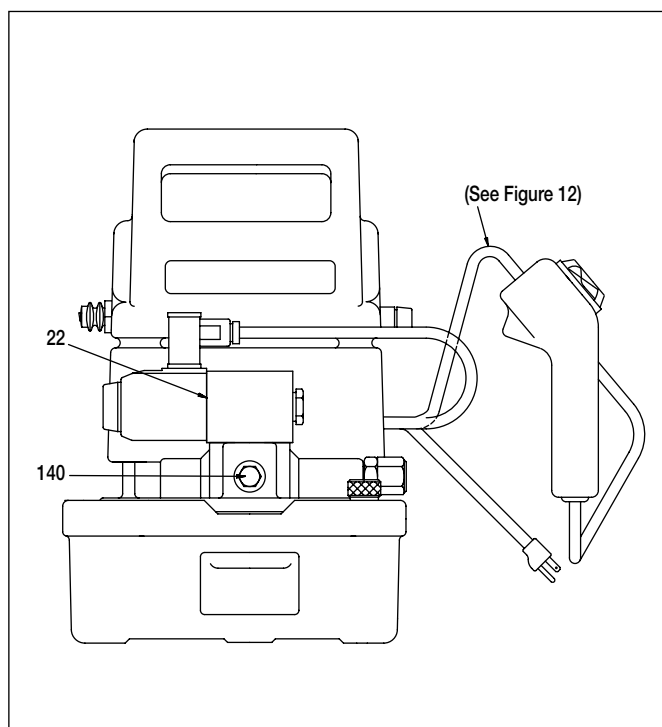


Figure 5, Pump Front View (assembled)

Repair Parts List for Figures 1 through 5

Item	Part Number	Qty.	Description
2	★ DA12088167SR	1	Gasket (Includes item 156)
3	DA1910900SR	1	Reservoir Assembly. 0.5 Gal.
	DA4780900SR		Reservoir Assembly. 1.0 Gal.
10	DA3776006	2	Pin
14	DA15066	4	Lock Washer
15	B1018121	4	Hex Nut
17	CW261225	6	Eyelet
18	F866028	6	Machine Screw
19	CW259298	1	Baffle
22	VSG2310P	1	115V Poppet Valve Ass'y
	VSG3510P	1	220V Poppet Valve Ass'y
25	Contact Enerpac	1	Nameplate
26	DC818003	4	Pop Rivet
27	DA608024	1	Vent Plug
28	★ B1906503	1	O-Ring
36	DA931225	2	Insert
101	DA12490840SR	1	Pump Manifold (includes # 121)
102	CW179259	1	115 VAC Motor
	DC1415259	1	220 VAC Motor (50 Hz)
105	CW298950SR	1	.53 Piston Block Assembly
106	★ B1007503	1	O-Ring
107	CW299950SR	1	.24 Piston Block Assembly
108	★ B1012803	1	O-Ring
109	B1010028X	4	Screw
110	CW252107	1	Bearing
114	CW301228	1	Driven Gear
115	★ B1097057	1	Spring Pin
116	★ CW199107	1	Bearing
117	CW251107	1	Bearing
★ Included in Repair Kit PUD1100BK			

Item	Part Number	Qty.	Description
118	CW302107	1	Bearing
119	CW303104	1	Shaft
121	DA5999900SR	1	Relief Valve (see Figure 4)
122	★ C846037	1	Gasket
123	★ DA5771290	1	Seat
125	DC1316900SR	1	Ball Guide Assembly
126	★ A109164	1	Compression Spring
128	DA252028	1	Adjusting Screw
129	★ S1167	1	Gasket
130	CW306055	1	Lock Nut
131	CW307055	1	Cap Nut
140	R515245-2	1	Plug
142	DA1011096	1	Elbow
143	DA261268	1	Tube
144	★ CW467044	1	Retaining Ring
145	★ DA445107	2	Bearing
146	★ B1007016	1	Ball
147	★ DA1564110	1	Spring
148	DC433950	1	Plug Assembly
149	B1020028	4	Cap Screw
150	DA610900SR	1	Relief Valve Assembly
154	★ CU876028	3	Screw (10-24)
155	DA3585186	3	Spacer
156	See item 2	1	Gasket
190	DA12352290	1	Ball Seat
200	★ DC1947167	1	Gasket
Replacement Brushes for Electric Motor			
- - -	DA9584380SR	1	Brush Set for 115V Models
- - -	DA9585380SR	1	Brush Set for 220V Models

* See page 9 for torque specifications and assembly notes.

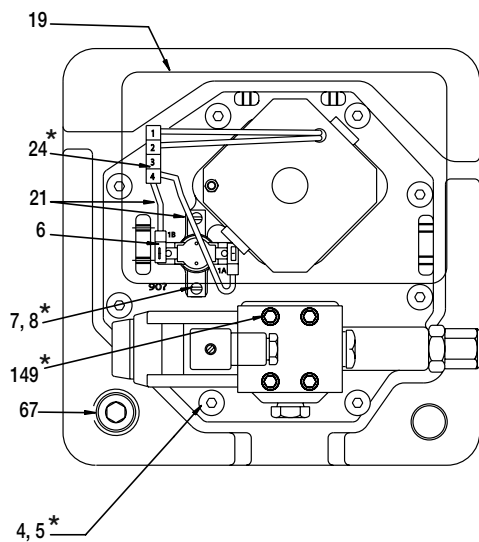


Figure 6, Pump Top View

Repair Parts List for Figure 6

Item	Part Number	Qty.	Description
4	DA6954167	8	Gasket
5	DC2038028	8	Screw
6	E1100004	1	Thermostat, 115V
	DC8401372	1	Thermostat, 220V
7	C701222	2	Washer
8	M642028	2	Screw
19	CW259298	1	Baffle
21	DC7969960	2	Wire Assembly
24	DA11540380	1	Pin Housing
67	A1009245	2	Plug
149	DD1074028	4	Cap Screw

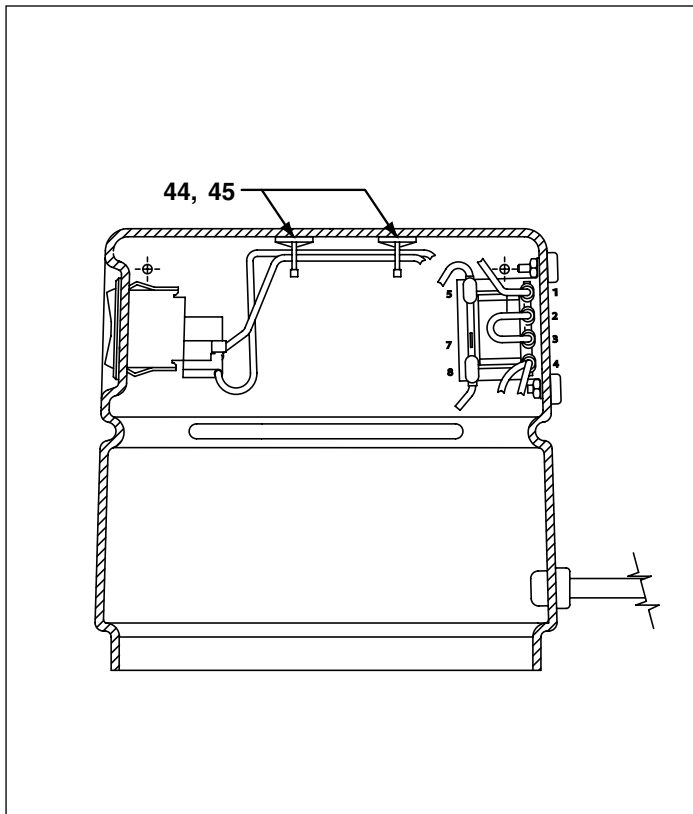


Figure 7, Shroud Wiring - Behind Motor

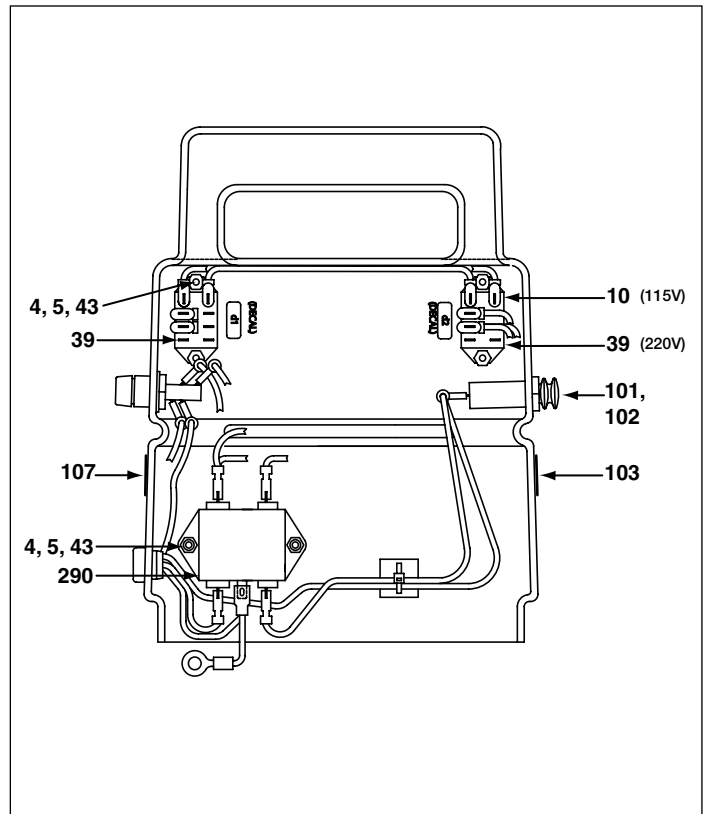


Figure 8, Shroud Wiring - Front of Motor

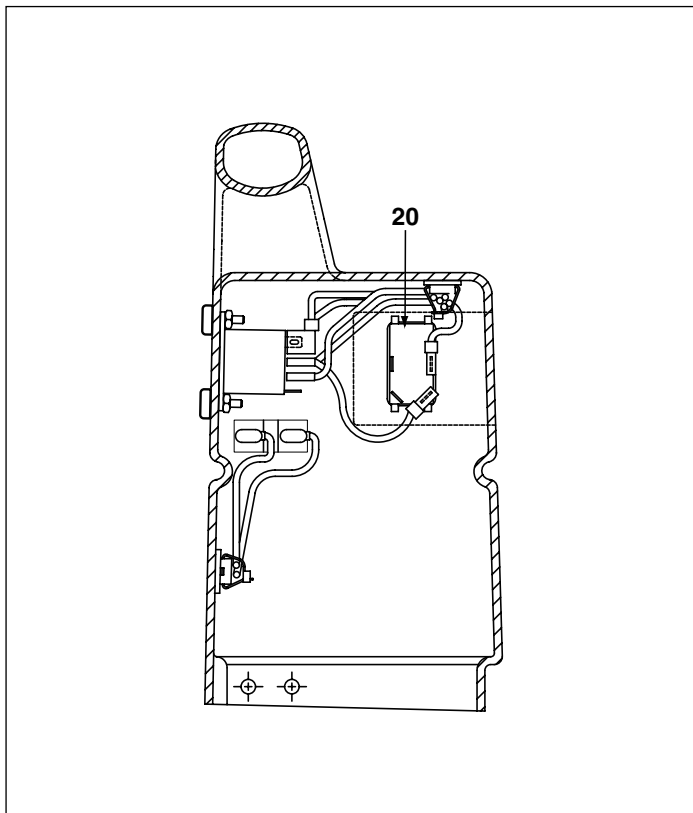


Figure 9, Shroud Wiring - Left of Motor

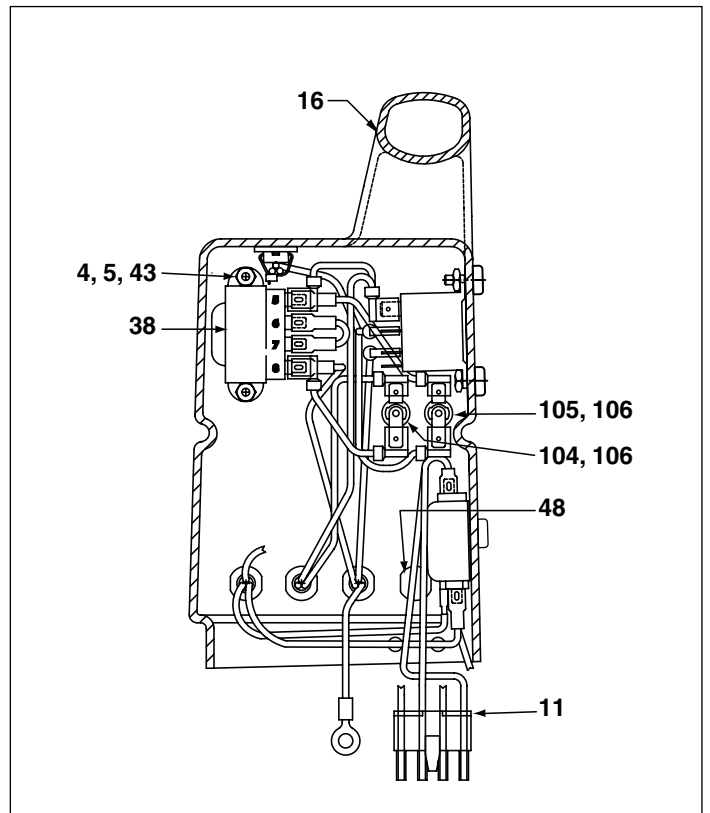


Figure 10, Shroud Wiring - Right of Motor

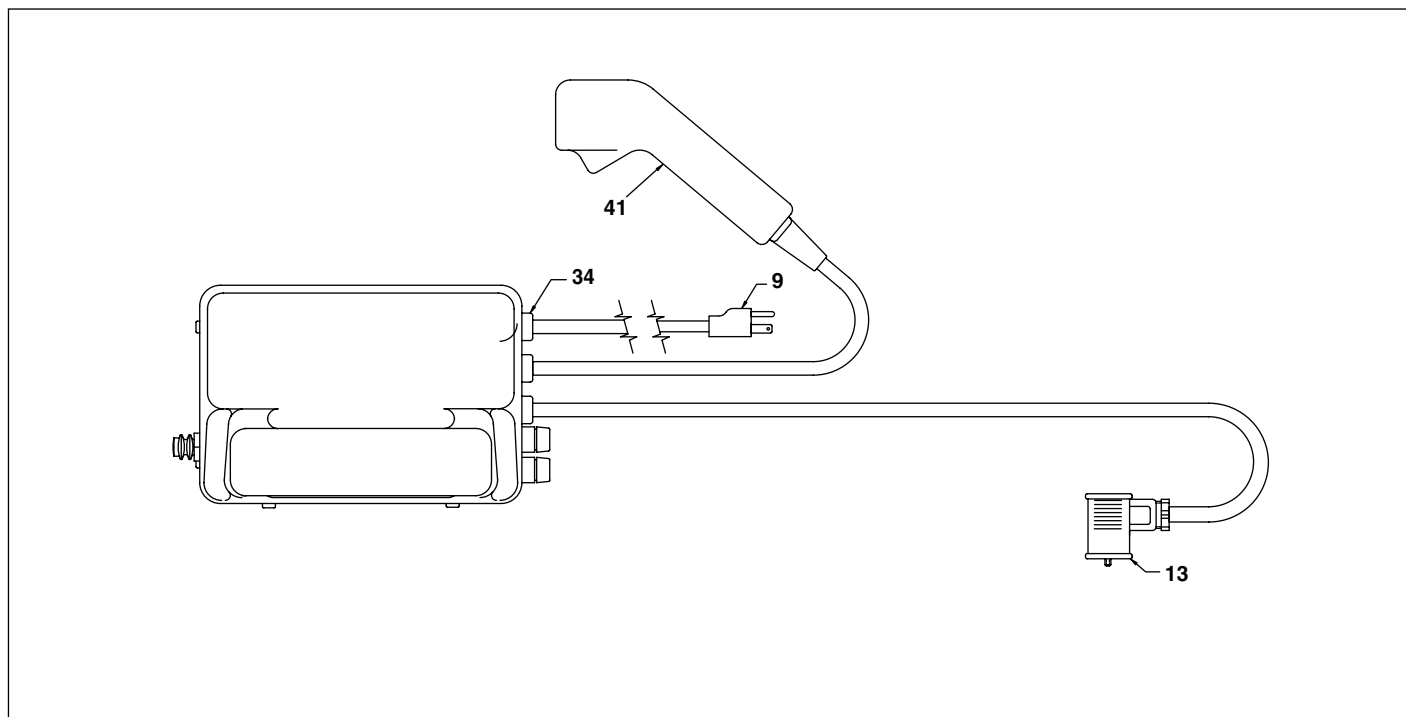


Figure 11, Top View, Cord and Cables

Repair Parts List for Figures 7-11							
Item	Part Number	Qty.	Description	Item	Part Number	Qty.	Description
4	BC1310728	6	Screw (115V)	41	DC7999900	1	Pendant Assy. (Fig. 12)
	BC1310728	8	Screw (220V)	43	DA5974098	6	Screw Cover (115V)
5	F75021	6	Lock Nut, #6-32 (115V)		DA5974098	8	Screw Cover (220V)
	F75021	8	Lock Nut, #6-32 (220V)	44	EHC3901075	3	Tie Down
9	DC7954960	1	Power Cord, 115VAC	45	DA3131217	4	Wire Tie
	DC10008960	1	Power Cord, 220VAC	48	DA3731009	1	Hole Plug
10	DC8280980	1	Relay d2 (115V only)	101	DC8366380	1	Circuit Breaker (115V)
11	DA11539380	1	Socket Housing		DC8367380	1	Circuit Breaker (220V)
13	DC7912960	1	Solenoid Cable (115V)	102	DC8200380	1	Circuit Breaker Reset Cap
	DC10015960	1	Solenoid Cable (220V)	103	DC8237023	1	Circuit Breaker Decal
16	DC10039098	1	Shroud (115V)	104	DC8371378	1	Secondary Fuse, 300mA
	DC10038098	1	Shroud (220V)	105	DC8370378	1	Primary Fuse, 62mA (115V)
20	DA7118372	1	Switch		DC8400378	1	Primary Fuse, 40mA (220V)
34	CR759291	4	Cord Bushing	106	DC8372378	2	Fuse Holder
38	DA5875380	1	Transformer	107	DC7891026	1	Fuse Decal
39	E1300008	1	Relay d1 (115V)	290	DC8365380	1	EMI Filter (220V only)
	DC8280980	1	Relay d1 and d2 (220V)				

Note: For replacement shroud assembly, order Repair Kit DC7938900SR (115V) or DC7939900SR (220V).

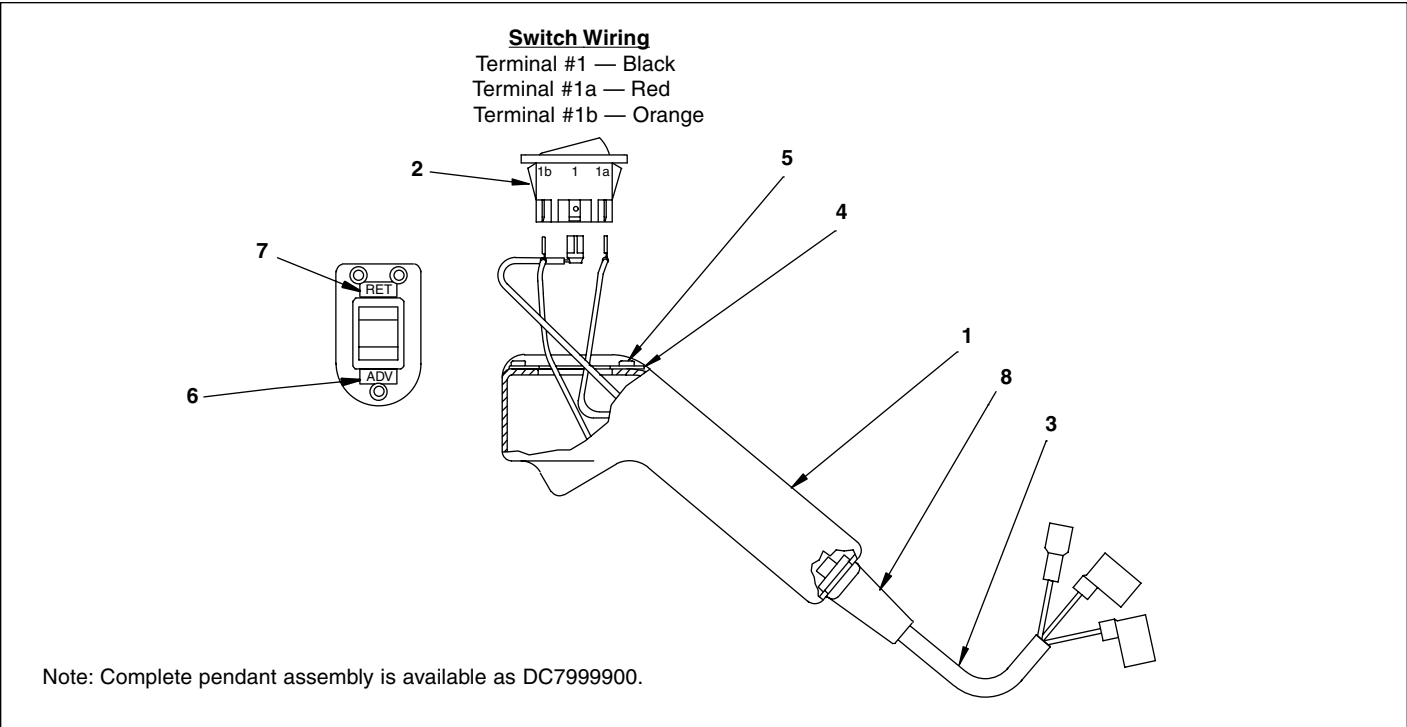


Figure 12, Remote Pendant Assembly

Repair Parts List for Figure 12							
Item	Part Number	Qty.	Description	Item	Part Number	Qty.	Description
1	★DA1323190	1	Pendant Body	5	★DC818003	3	Black Nylon Snap Riv.
2	★E1500001	1	Rocker Switch with B	6	★DA1686026	1	ADV Decal, .62 x .19
3	★DC10007960	1	Cord Assembly	7	★DA2804026	1	RET Decal, .62 x .19
4	★DA1415101	1	Mounting Plate	8	★DA1568007	1	Strain Relief
★ Items included in pendant assembly DC7999900.							

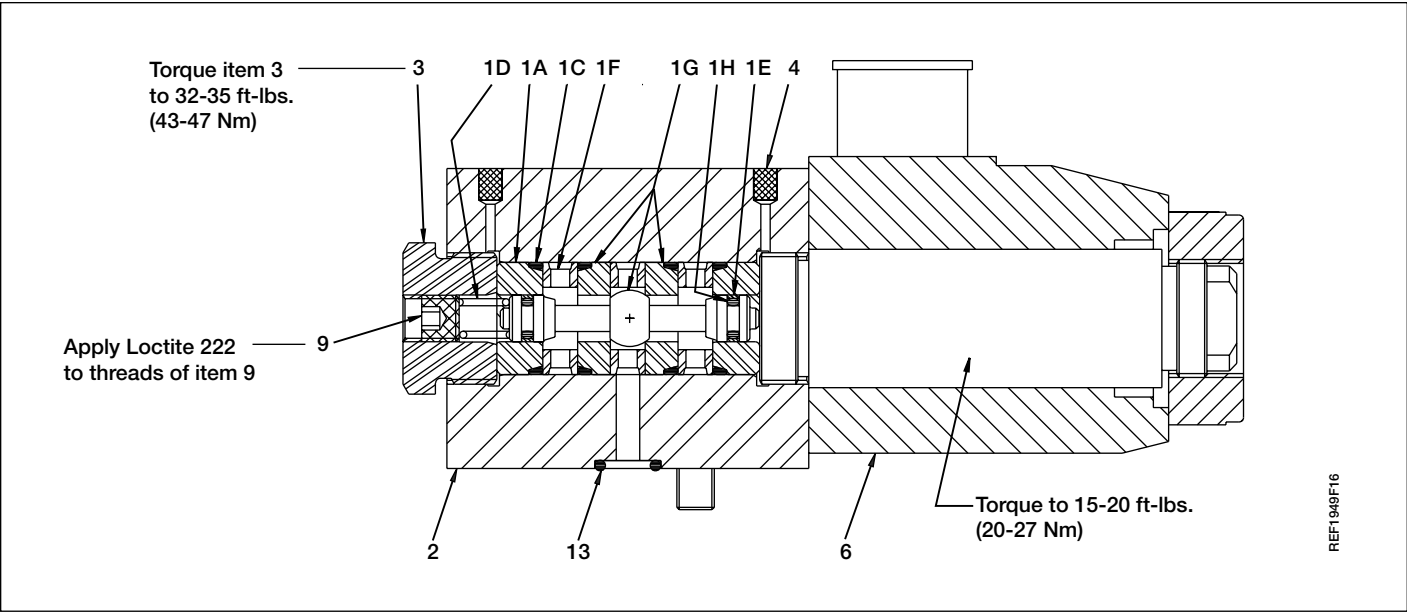


Figure 13, Poppet Valve Assembly

Repair Parts List for Figure 13							
Item	Part Number	Qty.	Description	Item	Part Number	Qty.	Description
1	DA5792949SR	1	Valve Stack (inc. items 1A-1H)	2	DA4393190	1	Valve Block Body
1A	DA3697039	2	Bushing	3	DA5421009	1	Valve Plug
1C	B1016803	4	O-ring	4	DA4390118	2	Filter
1D	DA5422110	1	Comp. Spring	6	DA4405900	1	Solenoid Assembly (115V)
1E	CH279044	2	Glyd Ring		DA5714900	1	Solenoid Assembly (220V)
1F	DA3698290	3	Seat Spacer	9	PA1417027	1	Set Screw
1G	DC862949	1	Poppet Set	13	B1011803	3	O-Ring
1H	B1002503	2	O-Ring				

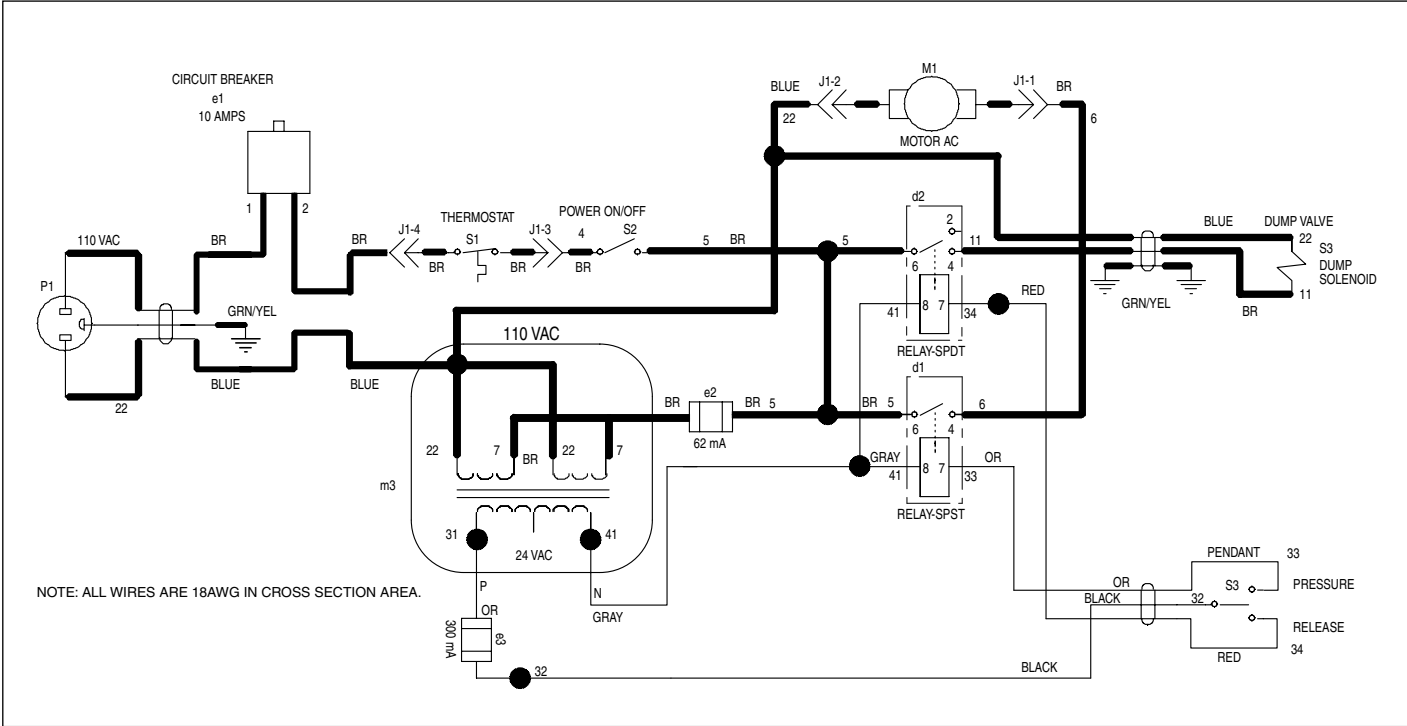


Figure 14, Electrical Schematic (110V Models)

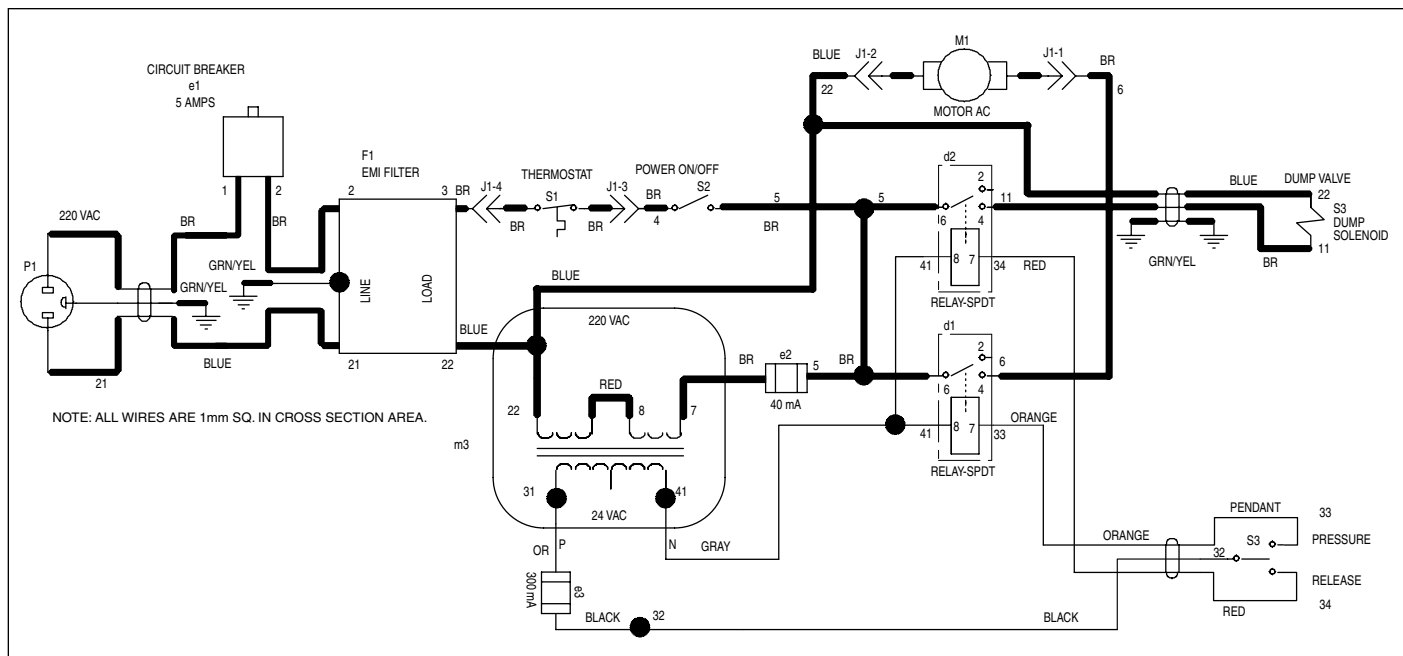


Figure 15, Electrical Schematic (220V Models)

Figure	Item No.	Torque Specification and/or Assembly Notes
1	18	Apply 1 drop Loctite #242 to threads. Torque to 12 to 18 in-lbs (1,4 to 2,0 Nm).
1	154	Torque to 27-31 in-lbs (3,1 to 3,5 Nm).
1	Note 1	Install bearing, Item 117, flush to 0.010" (2,54 mm) recessed from surface.
2	10	Trim wire length to 9 to 10 inches (228 - 254 mm) before attaching pins (item 10). Then insert into item 24.
2	15	Torque to 27 to 31 in-lbs, (3,1 to 3,5 Nm).
3	123	Torque to 15 to 16 ft-lbs (20,0 to 21,7 Nm) lubricated.
3	130,131	Torque to 15 to 20 ft-lbs (20 to 27 Nm).
4	15	Torque to 27-31 in-lbs (3,1 to 3,5 Nm).
4	109	Torque to 14 to 16 ft-lbs, dry (19,0 to 21,7 Nm).
4	121	Torque to 16-19 ft-lbs, dry (21,7 to 25,8 Nm).
4	143	Align tube to face mesh and splash lubricate upper needle bearing.
4	146	Seat must be coined prior to assembly.
4	148	Assemble with Loctite #545.
4	150	Relief valve setting should be from 250 to 400 psi (17,3 to 27,9 bar).
4	190	Assemble with Loctite #609.
4	Note 2	Stake threads after setting pressure.
6	149	Torque to 8 to 10 ft-lbs (10,8 to 13,5 Nm).
6	5	Torque to 47-53 in-lbs (5,3 to 6,0 Nm). Use Loctite #242 on item #5.
6	8	Torque to 9-12 in-lbs (1,0-1,3 Nm).
6	24	Attach to receptacle on shroud.

Enerpac Worldwide Locations

Africa

ENERPAC Middle East FZE
Office 423, JAFZA 15
P.O. Box 18004
Jebel Ali, Dubai
United Arab Emirates
Tel: +971 (0)4 8872686
Fax: +971 (0)4 8872687

Australia, New Zealand

Actuant Australia Ltd.
Block V Unit 3
Regents Park Estate
391 Park Road
Regents Park NSW 2143
(P.O. Box 261) Australia
Tel: +61 297 438 988
Fax: +61 297 438 648

Brazil

Power Packer do Brasil Ltda.
Rua dos Inocentes, 587
04764-050 - Sao Paulo (SP)
Tel: +55 11 5687 2211
Fax: +55 11 5686 5583
Toll Free in Brazil:
Tel: 0800 891 5770
vendasbrasil@enerpac.com

Canada

Actuant Canada Corporation
6615 Ordan Drive, Unit 14-15
Mississauga, Ontario L5T 1X2
Tel: +1 905 564 5749
Fax: +1 905 564 0305
Toll Free:
Tel: +1 800 268 4987
Fax: +1 800 461 2456
Technical Inquiries:
techservices@enerpac.com

China

Actuant China Ltd.
1F, 269 Fute N. Road
Waigaoqiao Free Trade Zone
Pudong New District
Shanghai, 200 131 China
Tel: +86 21 5866 9099
Fax: +86 21 5866 7156

✦ e-mail: info@enerpac.com

Actuant China Ltd. (Beijing)

709B Diyang Building
Xin No. 2
Dong San Huan North Rd.
Beijing City
100028 China
Tel: +86 10 845 36166
Fax: +86 10 845 36220

Central and Eastern Europe, Greece

ENERPAC GmbH
P.O. Box 300113
D-40401 Düsseldorf
Willstätterstrasse13
D-40549 Düsseldorf
Germany
Tel: +49 211 471 490
Fax: +49 211 471 49 28

France, Switzerland francophone

ACTUANT - ENERPAC
France S.A., ZA de Courtaboeuf
32, avenue de la Baltique
91140 Villebon / Yvette
France
Tel: +33 1 60 13 68 68
Fax: +33 1 69 20 37 50

Germany, Austria and Switzerland

ENERPAC GmbH
P.O. Box 300113
D-40401 Düsseldorf
Willstätterstrasse13
D-40549 Düsseldorf
Germany
Tel: +49 211 471 490
Fax: +49 211 471 49 28

India

ENERPAC Hydraulics
(India) Pvt. Ltd.
Office No. 9,10 & 11,
Plot No. 56, Monarch Plaza,
Sector 11, C.B.D. Belapur
Navi Mumbai 400614, India
Tel: +91 22 2756 6090
Tel: +91 22 2756 6091
Fax: +91 22 2756 6095

Italy

ENERPAC S.p.A.
Via Canova 4
20094 Corsico (Milano)
Tel: +39 02 4861 111
Fax: +39 02 4860 1288

Japan

Applied Power Japan Ltd.
Besshochou 85-7
Saitama-shi, Kita-ku,
Saitama 331-0821
Japan
Tel: +81 48 662 4911
Fax: +81 48 662 4955

Middle East, Turkey and Caspian Sea

ENERPAC Middle East FZE
Office 423, JAFZA 15
P.O. Box 18004
Jebel Ali, Dubai
United Arab Emirates
Tel: +971 (0)4 8872686
Fax: +971 (0)4 8872687

Russia and CIS (excl. Caspian Sea Countries)

Actuant LLC
Admiral Makarov Street 8
125212 Moscow, Russia
Tel: +7-495-9809091
Fax: +7-495-9809092

Singapore

Actuant Asia Pte. Ltd.
37C, Benoi Road Pioneer Lot,
Singapore 627796
Tel: +65 68 63 0611
Fax: +65 64 84 5669
Toll Free: +1800 363 7722
Technical Inquiries:
techsupport@enerpac.com.sg

✦ internet: www.enerpac.com

South Korea

Actuant Korea Ltd.
3Ba 717,
Shihwa Industrial Complex
Jungwang-Dong, Shihung-Shi, Kyunggi-Do
Republic of Korea 429-450
Tel: +82 31 434 4506
Fax: +82 31 434 4507

Spain and Portugal

ENERPAC
Avda. Los Frailes, 40 – Nave C & D
Pol. Ind. Los Frailesancho De Arriba
(Madrid) Spain
Tel: +34 91 661 11 25
Fax: +34 91 661 47 89

The Netherlands, Belgium, Luxembourg, Sweden, Denmark, Norway, Finland and Baltic States

ENERPAC B.V.
Galvanistraat 115, 6716 AE Ede
P.O. Box 8097, 6710 AB Ede
The Netherlands
Tel: +31 318 535 911
Fax: +31 318 525 613
+31 318 535 848

Technical Inquiries Europe:
techsupport.europe@enerpac.com

United Kingdom, Ireland

Enerpac Ltd
Bentley Road South
Darlaston, West Midlands
WS10 8LQ, United Kingdom
Tel: +44 (0)121 50 50 787
Fax: +44 (0)121 50 50 799

USA, Latin America and Caribbean

ENERPAC
P.O. Box 3241
6100 N. Baker Road
Milwaukee, WI 53209 USA
Tel: +1 262 781 6600
Fax: +1 262 783 9562

User inquiries:
+1 800 433 2766

Inquiries/orders:
+1 800 558 0530

Technical Inquiries:
techservices@enerpac.com

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