

ENERPAC 	Repair Parts Sheet		
	High Tonnage Hydraulic Cylinders HCG-Series		

Document Number	Document Revision	Document Revision Date	Product Date Code Beginning With
L4205	D	12/2020	See code in table

NOTICE:

Enerpac recommends the installation of all parts included in a service assembly or repair kit to ensure optimum performance of the repaired product.

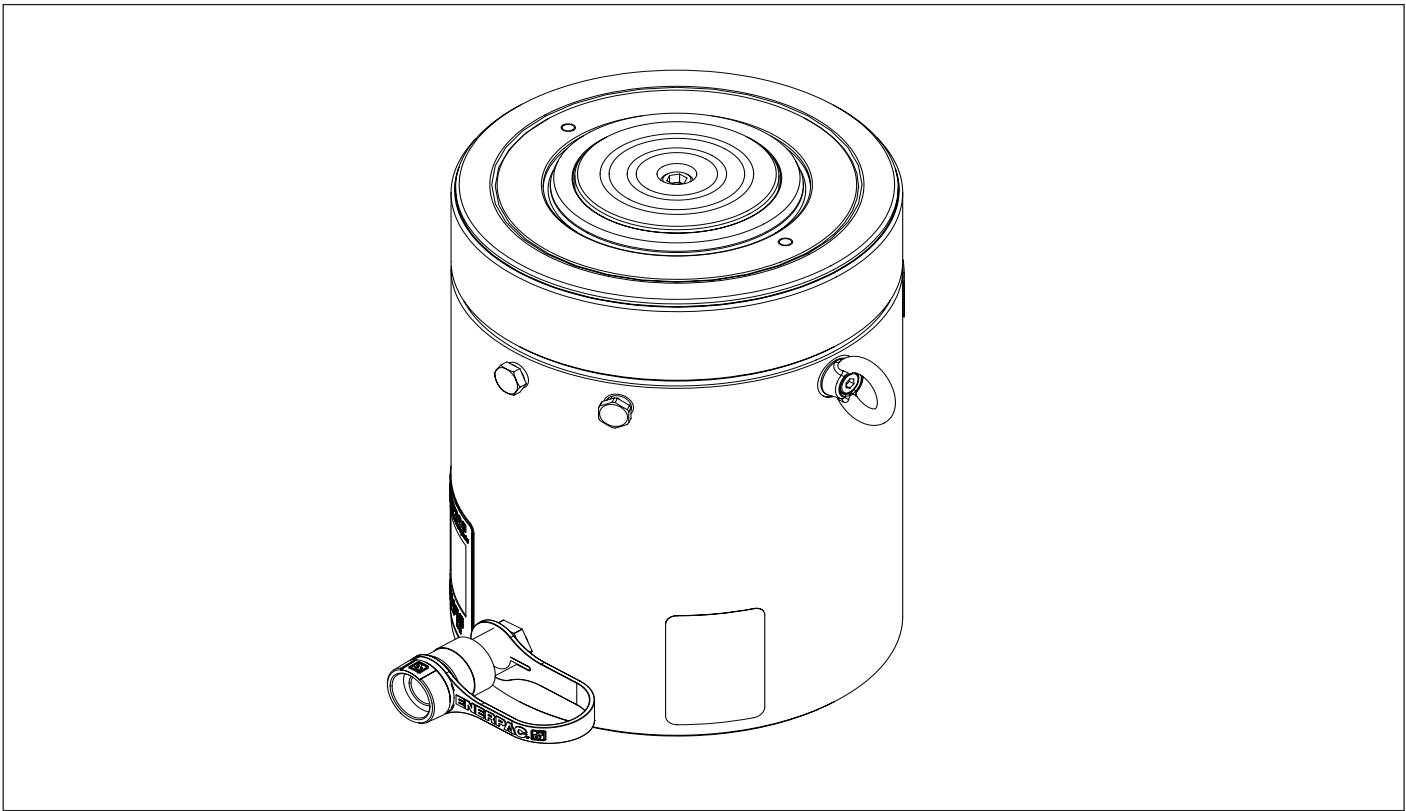
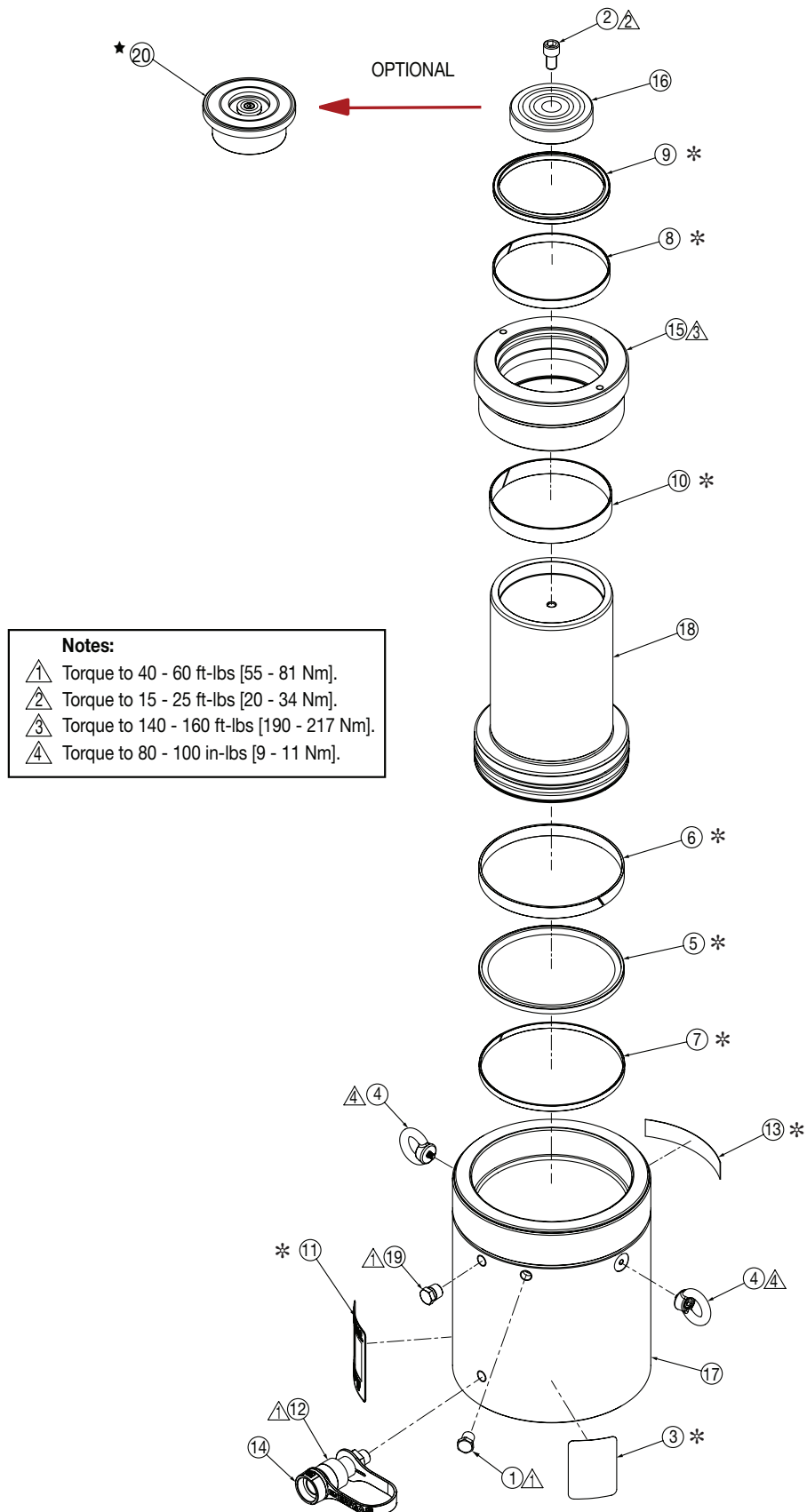


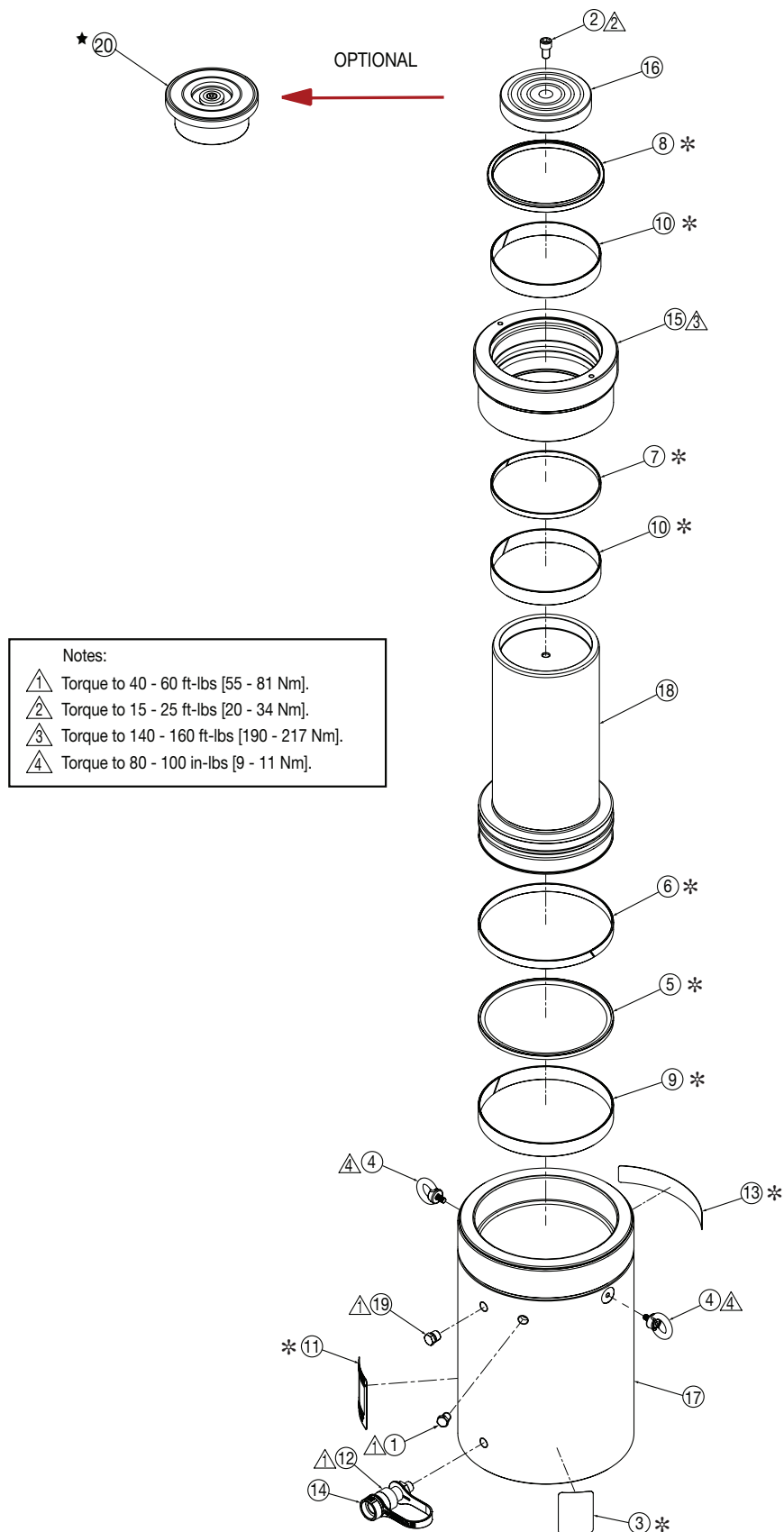
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Figure 1, Exploded View - Model HCG-250 Short



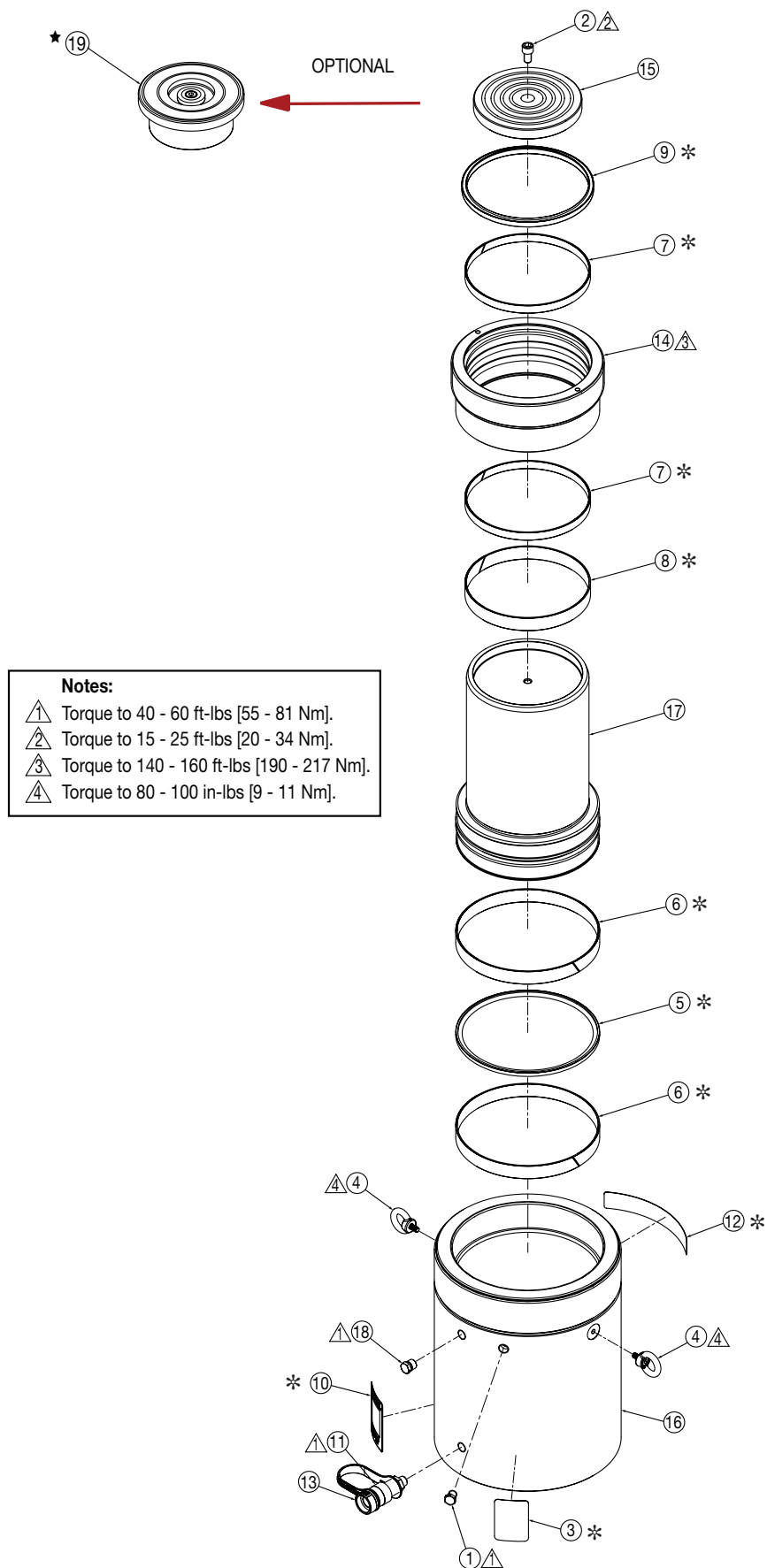
Repair Parts List for Figure 1			
Item	Part Number	Qty.	Description
1	BSS6349D	1	Plug
2	CBE1225028-1A	1	Screw-SHCS, Hex, M12x30, STL/8.8, ZINC
3	*	1	Warning Decal, 2.19" x 3.18"
4	DB8050667	2	Eyebolt, Rotating, M8
5	*	1	Piston Seal 215 x 194 x 8,1
6	*	1	Bearing, Piston 215 x 15
7	*	1	Bearing, Piston 215 x 9,7
8	*	1	Bearing, Rod 170 x 15
9	*	1	Wiper 170 mm
10	*	1	Bearing, Rod 170 x 25
11	*	1	Decal, Product Specification
12	CR400	1	Female Coupler
13	*	1	Decal, Enerpac
14	CD411D	1	Dust Cap
15	HCG2502044	1	Stop Ring HCG 250 Ton Short
16	HCL300045	1	Saddle HCL 300 Ton
17	N/A	1	Base HCG/HCR 250 Ton 50 mm
	N/A	1	Base HCG/HCR 250 Ton 100 mm
	N/A	1	Base HCG/HCR 250 Ton 150 mm
18	HCR2502040	1	Plunger HCG/HCR 250 Ton 50 mm
	HCR2504040	1	Plunger HCG/HCR 250 Ton 100 mm
	HCR2506040	1	Plunger HCG/HCR 250 Ton 150 mm
19	R515245-2	1	Plug
★ 20	CATS300	1	Tilting Saddle 300 Ton
* Included in HCG250K1 Seal Kit. N/A - Not Available. ★Optional item			
PRODUCT DESIGN VERSION B			

Figure 2, Exploded View - Model HCG-250 Tall



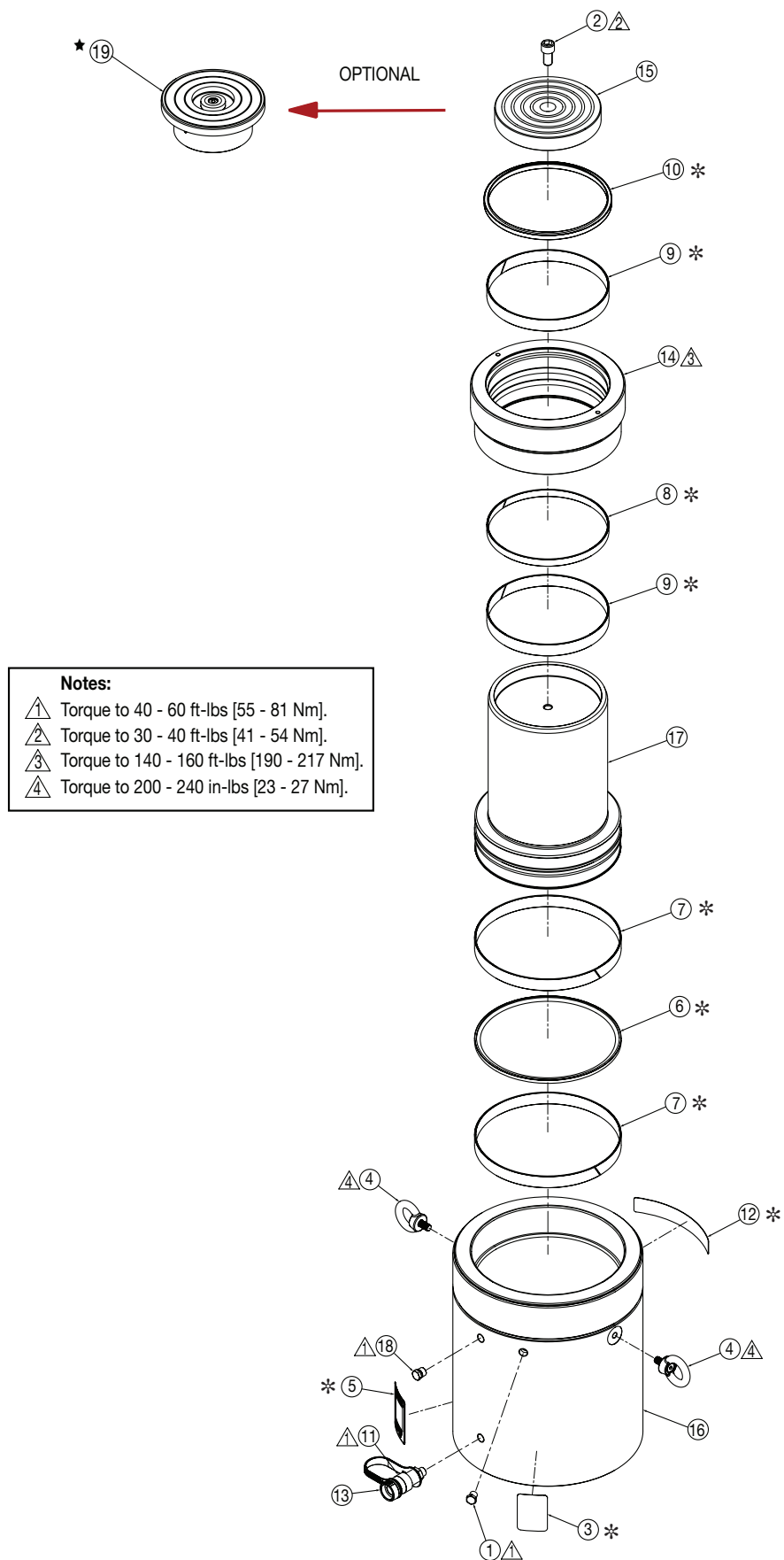
Repair Parts List for Figure 2			
Item	Part Number	Qty.	Description
1	BSS6349D	1	Plug
2	CBE1225028-1A	1	Screw-SHCS, Hex, M12x30, STL/8.8, ZINC
3	*	1	Warning Decal, 2.19" x 3.18"
4	DB8050667	2	Eyebolt, Rotating, M8
5	*	1	Piston Seal 215 x 194 x 8,1
6	*	1	Bearing, Piston 215 x 15
7	*	1	Bearing, Rod 170 x 9,7
8	*	1	Wiper 170 mm
9	*	1	Bearing, Piston 215 x 25
10	*	2	Bearing, Rod 170 x 25
11	*	1	Decal, Product Specification
12	CR400	1	Female Coupler
13	*	1	Decal, Enerpac
14	CD411D	1	Dust Cap
15	HCG2508044	1	Stop Ring HCG 250 Ton Tall
16	HCL300045	1	Saddle HCL 300 Ton
17	N/A	1	Base HCG/HCR 250 Ton 200 mm
	N/A	1	Base HCG/HCR 250 Ton 250 mm
	N/A	1	Base HCG/HCR 250 Ton 300 mm
18	HCR2508040	1	Plunger HCG/HCR 250 Ton 200 mm
	HCR25010040	1	Plunger HCG/HCR 250 Ton 250 mm
	HCR25012040	1	Plunger HCG/HCR 250 Ton 300 mm
19	R515245-2	1	Plug
★ 20	CATS300	1	Tilting Saddle 300 Ton
* Included in HCG250K2 Seal Kit. N/A - Not Available. ★Optional item			
PRODUCT DESIGN VERSION B			

Figure 3, Exploded View - Model HCG-300



Repair Parts List for Figure 3			
Item	Part Number	Qty.	Description
1	BSS6349D	1	Plug
2	CBE1225028-1A	1	Screw-SHCS, Hex, M12x30, STL/8.8, ZINC
3	*	1	Warning Decal, 2.19" x 3.18"
4	DB8050667	2	Eyebolt, Rotating, M8
5	*	1	Piston Seal 235 x 214 x 8,1
6	*	2	Bearing, Piston 235 x 25
7	*	2	Bearing, Rod 200 x 15
8	*	1	Bearing, Rod 200 x 25
9	*	1	Wiper 200 mm
10	*	1	Decal, Product Specification
11	CR400	1	Female Coupler
12	*	1	Decal, Enerpac
13	CD411D	1	Dust Cap
14	HCG3002044	1	Stop Ring HCG 300 Ton
15	HCL300045	1	Saddle HCL 300 Ton
16	N/A	1	Base HCG/HCR 300 Ton 50 mm
	N/A	1	Base HCG/HCR 300 Ton 100 mm
	N/A	1	Base HCG/HCR 300 Ton 150 mm
	N/A	1	Base HCG/HCR 300 Ton 200 mm
	N/A	1	Base HCG/HCR 300 Ton 250 mm
	N/A	1	Base HCG/HCR 300 Ton 300 mm
17	HCR3002040	1	Plunger HCG/HCR 300 Ton 50 mm
	HCR3004040	1	Plunger HCG/HCR 300 Ton 100 mm
	HCR3006040	1	Plunger HCG/HCR 300 Ton 150 mm
	HCR3008040	1	Plunger HCG/HCR 300 Ton 200 mm
	HCR30010040	1	Plunger HCG/HCR 300 Ton 250 mm
	HCR30012040	1	Plunger HCG/HCR 300 Ton 300 mm
18	R515245-2	1	Plug
★ 19	CATS300	1	Tilting Saddle 300 Ton
* Included in HCG300K Seal Kit. N/A - Not Available. ★Optional item			
PRODUCT DESIGN VERSION C			

Figure 4, Exploded View - Model HCG-400



Repair Parts List for Figure 4			
Item	Part Number	Qty.	Description
1	BSS6349D	1	Plug
2	CBE1625028-1A	1	Screw, SHC M16 x 30 Zinc
3	*	1	Warning Decal, 2.19" x 3.18"
4	DB8086667	2	Eyebolt, Rotating, M12
5	*	1	Decal, Product Specification
6	*	1	Piston Seal 270 x 249 x 8,1
7	*	2	Bearing, Piston 270 x 25
8	*	1	Bearing, Rod 220 x 15
9	*	2	Bearing, Rod 220 x 25
10	*	1	Wiper 220 mm
11	CR400	1	Female Coupler
12	*	1	Decal, Enerpac
13	CD411D	1	Dust Cap
14	HCG4002044	1	Stop Ring HCG 400 Ton
15	HCL400045	1	Saddle HCL 400 Ton
16	N/A	1	Base HCG/HCR 400 Ton 50 mm
	N/A	1	Base HCG/HCR 400 Ton 100 mm
	N/A	1	Base HCG/HCR 400 Ton 150 mm
	N/A	1	Base HCG/HCR 400 Ton 200 mm
	N/A	1	Base HCG/HCR 400 Ton 250 mm
	N/A	1	Base HCG/HCR 400 Ton 300 mm
17	HCR4002040	1	Plunger HCG/HCR 400 Ton 50 mm
	HCR4004040	1	Plunger HCG/HCR 400 Ton 100 mm
	HCR4006040	1	Plunger HCG/HCR 400 Ton 150 mm
	HCR4008040	1	Plunger HCG/HCR 400 Ton 200 mm
	HCR40010040	1	Plunger HCG/HCR 400 Ton 250 mm
	HCR40012040	1	Plunger HCG/HCR 400 Ton 300 mm
18	R515245-2	1	Plug
★ 19	CATS400	1	Tilting Saddle 400 Ton
* Included in HCG400K Seal Kit. N/A - Not Available. ★ Optional item			
PRODUCT DESIGN VERSION C			



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