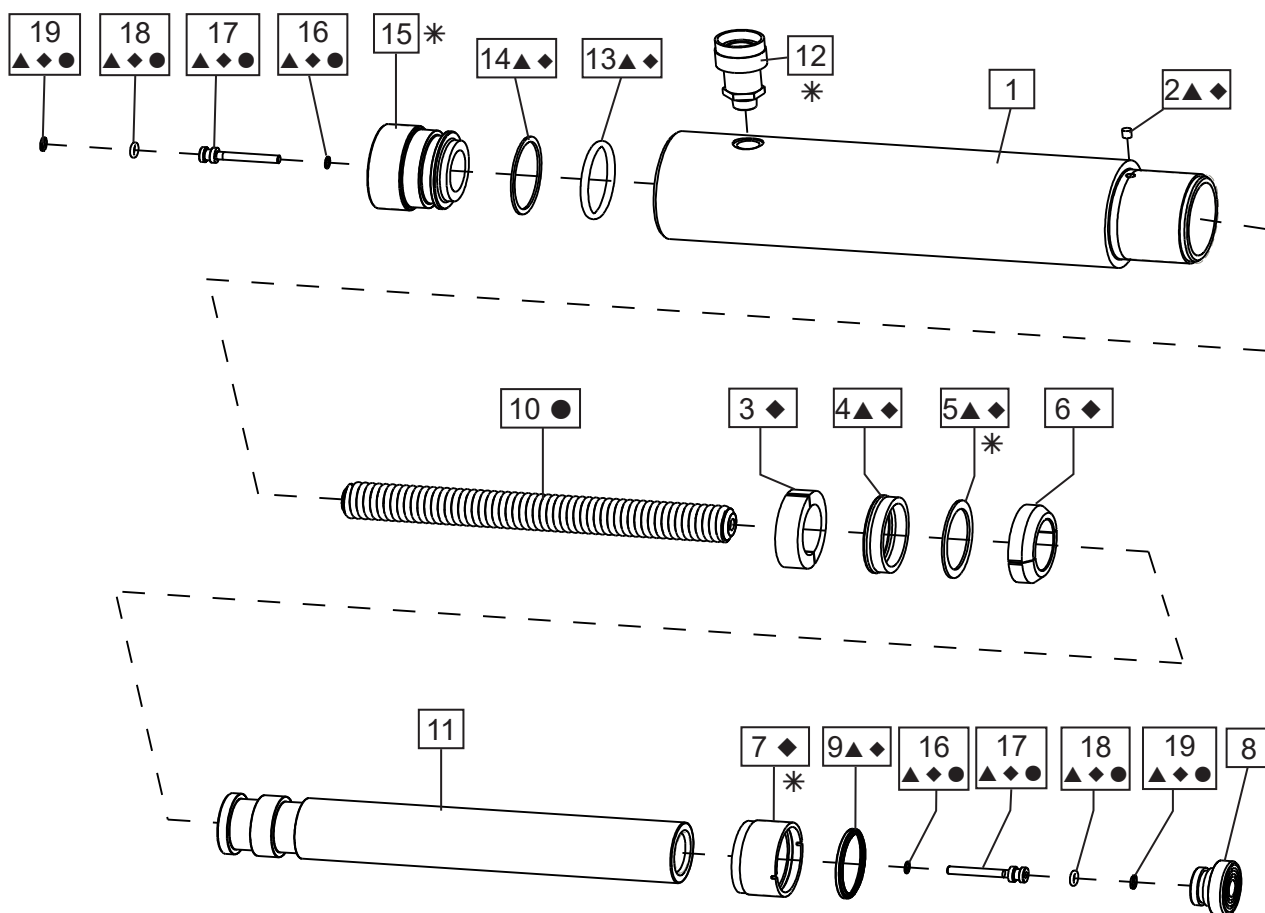


Repair Parts Sheet	Revision	Revision Date	Product Code Beginning
L3033	Rev. E	10/22	B

Fig. 1, Cylinder Assembly



▲ = Standard Repair Kit RC30K51.

● = Spring Kit RC30K31.

◆ = Premium Repair Kit RC30K71.

* = See *Notes* section for additional information.



**Note: See Page 2
for parts list.**

(*) Notes

Item	Torque / notes
5	Washer to be placed with the sharp edge towards U-Cup.
7	7.9 - 10.2 Nm, 70 - 90 In - Lbs
7	Use Loctite 222.
12	54 - 81 Nm, 40- 60 Ft - Lbs
12	Use Loctite 545 or Teflon tape.
15	Use Loctite 222.

Repair Parts List, Figure 1

L3033

Item	Description	Qty.	Part Number
1	Base	1	(Not Available)
2	Filter ▲ ◆	1	PA1203118
3	Bearing, Bottom ◆	1	DD2310107
4	U-Cup ▲ ◆	1	F574041
5	Washer ▲ ◆	1	F573108
6	Bearing, Top ◆	1	DD2309107
7	Stop Ring ◆	1	G899044
8	Saddle, Grooved	1	A252G
9	Wiper Ring ▲ ◆	1	G731044
10	Spring ●	1	DD2311110
11	Plunger	1	(Not Available)
12	Coupler	1	CR-400
13	O-Ring ▲ ◆	1	B1036503
14	Ring, Back-up ▲ ◆	1	B1333565
15	End Cap	1	DD2306020
16	Gasket ▲ ◆ ●	2	C846037
17	Spring Retainer ▲ ◆ ●	2	DD1543160
18	O-Ring ▲ ◆ ●	2	B1110903
19	Back-up ▲ ◆ ●	2	B1110564
N/S	Dust Cap ▲ ◆	1	DD1782020
N/S	Thread Protector ▲ ◆	1	DD1777271
N/S	O-Ring Coupler ▲ ◆	1	B1116803
N/S	Enerpac Decal ▲ ◆	1	DD2217026
N/S	Warning Decal ▲ ◆	1	DA5117026
N/S	O-Ring Saddle ▲ ◆	1	B1021503
▲	Repair Kit, Standard	-	RC30K51
◆	Repair Kit, Premium	-	RC30K71
●	Spring Kit	-	RC30K31

Notes: ▲ ◆ ●

Premium repair kit includes all standard (▲) repair kit items plus additional premium (◆) items.

N/S = Item not shown.

IMPORTANT: Shaded items are available only in kits (not sold separately).

Cylinders with Viton components only: Order Repair Kit RC308KV in addition to Repair Kit RC30K51 or RC30K71. Repair Kit RC308KV includes Viton components for items 4 and 9. Standard components are used in other locations.



To maintain your warranty:

- Use only Enerpac Oil
- Have your products inspected and repaired by an Enerpac Authorized Service Center

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Visit www.enerpac.com for the location of the Enerpac Authorized Service Center nearest you.