

Note:

Apply Loctite 242 to items #1 and #7.

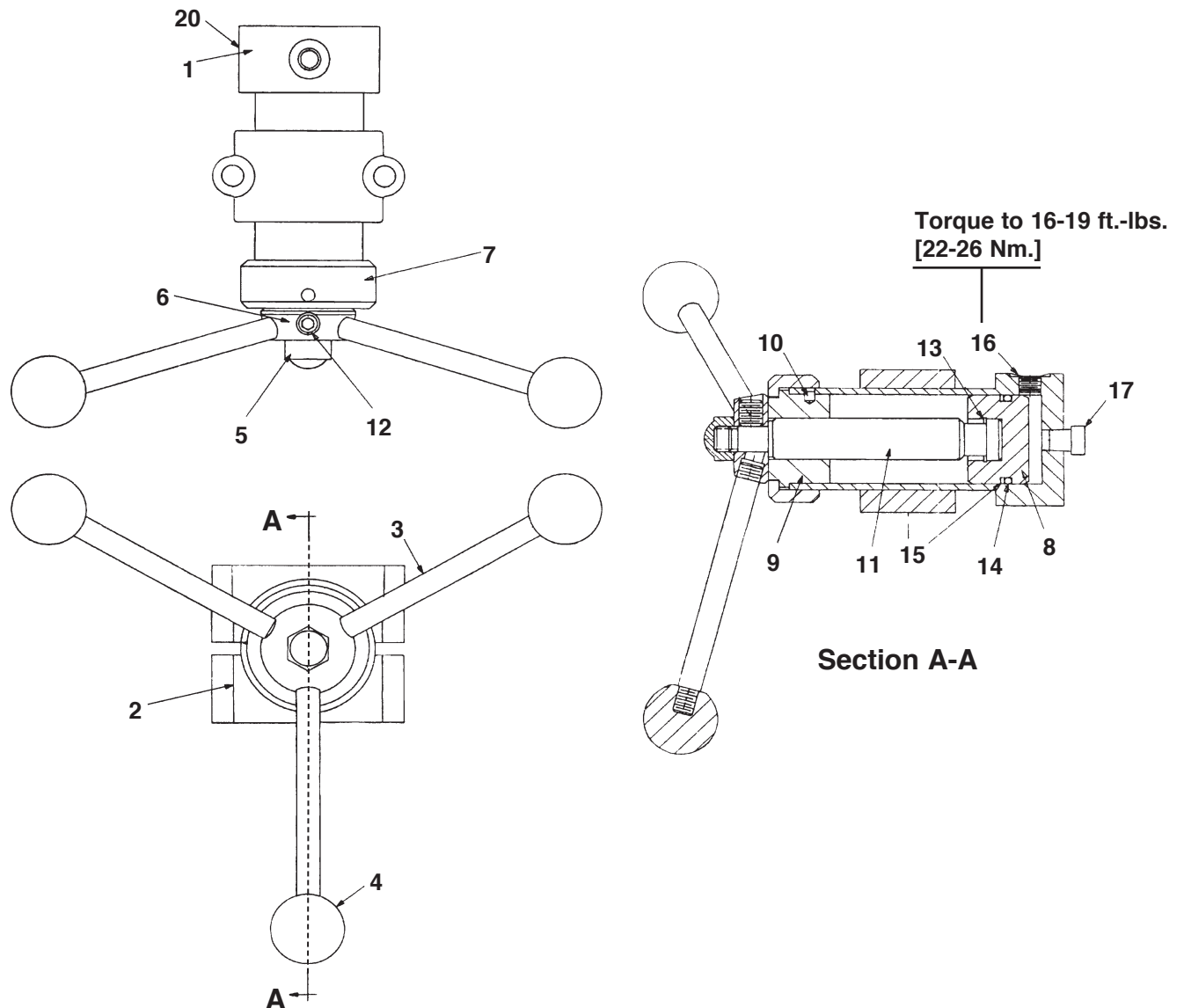


Figure 1 - SP621 Screw Pump

Repair Parts List for Figure 1

Item	Part Number	Qty.	Description
1	401943	1	Cylinder
2	401667	1	Clamp Assembly
3	401941	3	Handle
4	402082	3	Handle Knob
5	401234	1	Cap Nut
6	401942	1	Handle Boss
7	401901	1	Nut, Cylinder
8	401837	1	Piston
9	★ ★ PA2638039	1	Screw Bushing
10	401938	1	Retaining Tube
11	★ ★ PA2639107	1	Piston Rod
12	111121	1	Screw, Set Cup 7/16 x 1/2
13	★ 401838	1	Retaining Ring
14	★ B1027503	1	O-Ring
15	★ B1222564	1	Back Up Washer, Teflon.
16	A1007245	1	Plug
17	A8004271	1	Shipping Plug 1/8-27
20	CH272026	1	Caution Decal

★ Indicates items included in repair kit SP621K.

★ ★ Indicates items included in repair kit PA2638039SR.

◆ internet: www.enerpac.com

◆ e-mail: info@enerpac.com

Australia and New Zealand Actuant Australia Ltd. Block V Unit 3 Regents Park Estate 391 Park Road Regents Park NSW 2143 (P.O. Box 261) Australia T +61 (0)2 9743 8988 F +61 (0)2 9743 8648 sales-au@enerpac.com Brazil Power Packer do Brasil Ltda. Rua Luiz Lawrie Reid, 548 09300-760 - Diadema (SP) - Brazil T +55 11 5525 2311 Toll Free: 0800 891 5770 vendas@brasil.enerpac.com China Actuant (China) Industries Co. Ltd. No. 6 Nanjing East Road, Taicang Economic Dep Zone Jiangsu, China T +86 0512 5328 7500 F +86 0512 5335 9690 Toll Free: +86 400 885 0369 sales-cn@enerpac.com France, Switzerland, North Africa and French speaking African countries ENERPAC Une division d'ACTUANT France S.A. ZA de Courtaboeuf 32, avenue de la Baltique 91140 VILLEBON / YVETTE France T +33 1 60 13 68 68 F +33 1 69 20 37 50 sales-fr@enerpac.com Germany and Austria ENERPAC GmbH P.O. Box 300113 D-40401 Düsseldorf Willstätterstrasse 13 T +49 211 471 490 F +49 211 471 49 28 sales-de@enerpac.com India ENERPAC Hydraulics Pvt. Ltd. No. 1A, Peenya Industrial Area, IInd Phase, Bangalore, 560 058, India T +91 80 40 792 777 F +91 80 40 792 792 sales-in@enerpac.com Italy ENERPAC S.p.A. Via Carova 4 20094 Corsico (Milano) T +39 02 4861 111 F +39 02 4860 1288 sales-it@enerpac.com Japan Applied Power Japan LTD KK Besshocho 85-7 Kita-ku, Saitama-shi 331-0821, Japan T +81 48 682 4911 F +81 48 682 4355 sales-jp@enerpac.com Middle East, Egypt and Libya ENERPAC Middle East FZE Office 423, LOB 15 P.O. Box 18004, Jebel Ali, Dubai United Arab Emirates T +971 04 8872686 F +971 04 8872687 sales-ua@enerpac.com Russia Rep. office Enerpac Russian Federation Admiral Makarova Street 8 125212 Moscow, Russia T +7 495 98090 91 F +7 495 98090 92 sales-ru@enerpac.com Southeast Asia, Hong Kong and Taiwan Actuant Asia Pte Ltd. 83 Joo Koon Circle Singapore 629103 T +65 68 63 0611 F +65 64 84 5669 Toll Free: +1800 363 7722 sales-sg@enerpac.com South Korea Actuant Korea Ltd. 38a 717, Shilwa Industrial Complex Jungwang-Dong, Shihung-Shi, Kyunggi-Do Republic of Korea 429-450 T +82 31 434 4506 F +82 31 434 4507 sales-kr@enerpac.com Spain and Portugal ENERPAC SPAIN, S.L. Avda. Los Frailes, 40 - Nave C & D Pol. Ind. Los Frailes 28614 Daganzo de Arriba (Madrid) Spain T +34 91 884 86 06 F +34 91 884 86 11 sales-es@enerpac.com Sweden, Denmark, Norway, Finland and Iceland Enerpac Scandinavia AB Fabriksgatan 7 412 50 Gothenburg Sweden T +46 (0) 31 799 0281 F +46 (0) 31 799 0010 scandinavianinquiries@enerpac.com The Netherlands, Belgium, Luxembourg, Central and Eastern Europe, Baltic States, Greece, Turkey and CIS countries ENERPAC B.V. Galvanisstraat 115 6716 AE Ede P.O. Box 8097 6710 AB Ede The Netherlands T +31 318 535 911 F +31 318 535 848 sales-nl@enerpac.com USA, Latin America and Caribbean ENERPAC P.O. Box 3241 Milwaukee WI 53201 USA T +1 262 293 1600 F +1 262 293 7036 User inquiries: T +1 800 433 2766 Distributor inquiries/orders: T +1 800 558 0530 F +1 800 628 0490 Technical inquiries: techservices@enerpac.com sales-us@enerpac.com All Enerpac products are guaranteed against defects in workmanship and materials for as long as you own them. For the location of your nearest authorized Enerpac Service Center, visit us at www.enerpac.com	United Kingdom and Ireland ENERPAC UK Ltd. 5 Coopers Field Morpeth, Northumberland NE61 6JR, England T +44 (0)121 50 50 787 F +44 (0)121 50 50 799 sales-uk@enerpac.com Integrated Solutions B.V. Opalisstraat 44 7554 TS Hengelo 7550 AK Hengelo The Netherlands T +31 74 242 20 45 F +31 74 243 03 38 integratedsolutions@enerpac.com South Africa and other English speaking African countries Enerpac Africa Pty Ltd. No. 5 Bauhinia Avenue Cambridge Office Park Block E Highveld Techno Park Centurion 0157 South Africa T: +27 12 940 0656
---	--