

L4838

Rev. A

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This service instructions sheet shows how to mount the VUV6MSR service kit.

The purpose of service kit VUV5 is to retrofit the standard Enerpac valve VM33 into a single acting vacuum assisted return valve similar to Enerpac valve VM33VAC.

## 1. VM33 Disassembly



**Make sure that all pressure has been relieved before performing any work. Refer to pump instructions for further instructions.**

1. Loosen and remove the 4 M10x60 screws (Item 1, Figure 1) from the top of the valve (Item 2, Figure 1).
2. Remove the valve from the manifold.

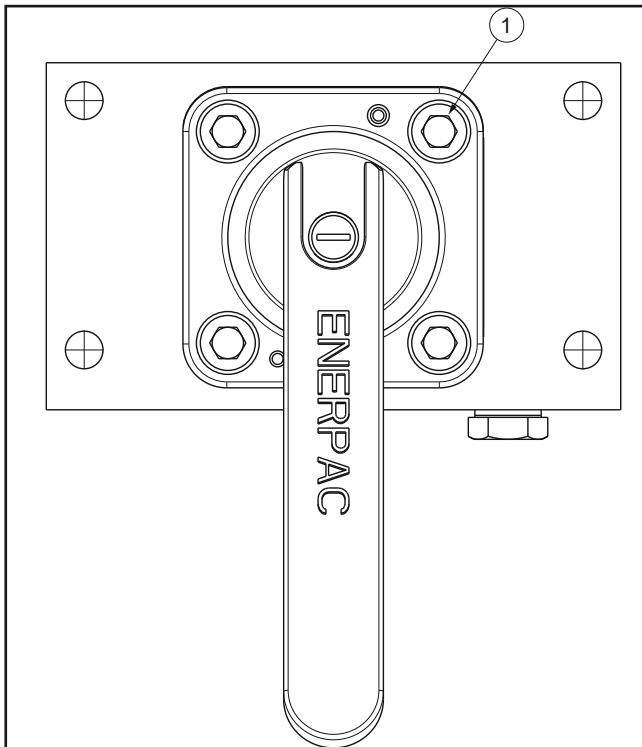


Figure 1: VM33 Disassembly

## 2. VUV6MSR Assembly

1. Mount the vacuvalve block (Item 1, Figure 2) included in the kit between the valve (Item 3, Figure 2) and the manifold (Item 4, Figure 2).



Make sure that the vacuvalve block is mounted with the correct orientation.

2. Mount and tighten the 4 M10x100 screws (Item 2, Figure 2) included in the kit.

- Torque to 28-34 ft-lb [38-46 Nm].



Discard previously removed screws.

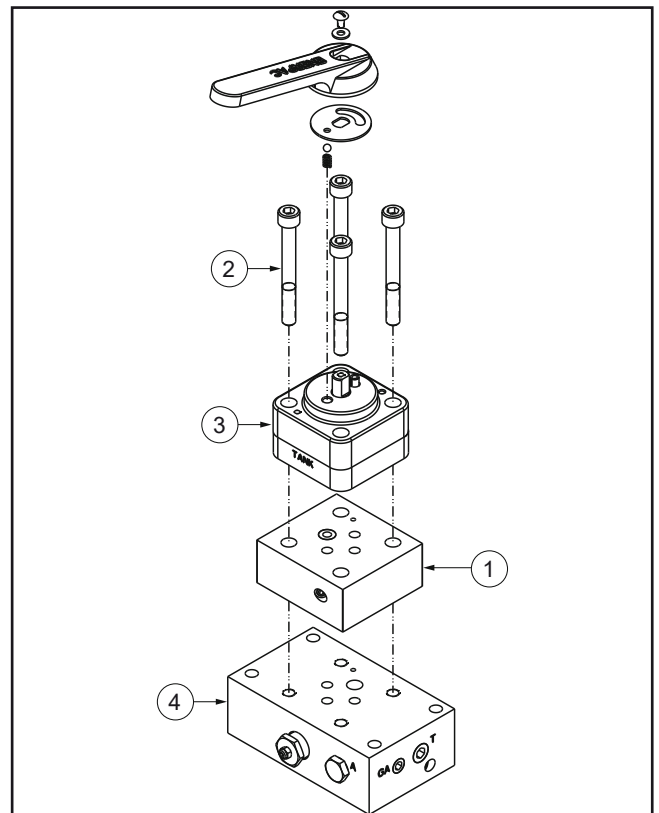


Figure 2: VUV6MSR Assembly

