

L2988 Rev. A 06/10

Index:

English	1-6
Français	N/A
Deutsch	N/A
Italiano	N/A
Español	N/A
Nederlands	N/A
Portuguese	N/A
Finnish	N/A
Norwegian	N/A
Swedish	N/A
中文	N/A
日本語	N/A

1.0 IMPORTANT RECEIVING INSTRUCTIONS

Visually inspect all components for shipping damage. Shipping damage is not covered by warranty. If shipping damage is found, notify carrier at once. The carrier is responsible for all repair and replacement costs resulting from damage in shipment.

2.0 SAFETY

2.1 General Hydraulic Safety Precautions



Read all instructions, warnings and cautions carefully. Follow all safety precautions to avoid personal injury or property damage during system operation. Enerpac cannot be responsible for damage or injury resulting from unsafe product use, lack of maintenance or incorrect product and/or system operation. Contact Enerpac when in doubt as to the safety precautions and operations. If you have never been trained on high-pressure hydraulic safety, consult your distribution or service center for a free Enerpac Hydraulic safety course.

Failure to comply with the following cautions and warnings could cause equipment damage and personal injury.

A CAUTION is used to indicate correct operating or maintenance procedures and practices to prevent damage to, or destruction of equipment or other property.

A WARNING indicates a potential danger that requires correct procedures or practices to avoid personal injury.

A DANGER is only used when your action or lack of action may cause serious injury or even death.



WARNING: Wear proper personal protective gear when operating hydraulic equipment.



Never set the relief valve (pumps equipped with user-adjustable relief valve only) to a higher pressure than the maximum rated pressure of the pump. Higher settings may result in equipment damage and/or personal injury.



WARNING: The system operating pressure must not exceed the pressure rating of the lowest rated component in the system. Install pressure gauges in the system to monitor operating pressure. It is your window to what is happening in the system.



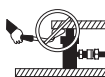
CAUTION: Avoid damaging hydraulic hose. Avoid sharp bends and kinks when routing hydraulic hoses. Using a bent or kinked hose will cause severe back-pressure. Sharp bends and kinks will internally damage the hose leading to premature hose failure.



Do not drop heavy objects on hose. A sharp impact may cause internal damage to hose wire strands. Applying pressure to a damaged hose may cause it to rupture.



IMPORTANT: Do not lift hydraulic equipment by the hoses or swivel couplers. Use the carrying handle or other means of safe transport.



CAUTION: Keep hydraulic equipment away from flames and heat. Excessive heat will soften packings and seals, resulting in fluid leaks. Heat also weakens hose materials and packings. For optimum performance do not expose equipment to temperatures of 65°C [150°F] or higher. Protect hoses and cylinders from weld spatter.



DANGER: Do not handle pressurized hoses. Escaping oil under pressure can penetrate the skin, causing serious injury. If oil is injected under the skin, see a doctor immediately.



IMPORTANT: Hydraulic equipment must only be serviced by a qualified hydraulic technician. For repair service, contact the Authorized ENERPAC Service Center in your area. To protect your warranty, use only ENERPAC oil.



WARNING: Immediately replace worn or damaged parts with genuine ENERPAC parts. Standard grade parts will break causing personal injury and property damage. ENERPAC parts are designed to fit properly and withstand high loads.



WARNING: Do not use electric pumps in an explosive atmosphere. Adhere to all local and national electrical codes. A qualified electrician must do installation and modification.



WARNING: Keep hands clear of moving parts and pressurized hoses.



WARNING: These pumps have internal factory adjusted relief valves, which must not be repaired or adjusted except by an Authorized Enerpac Service Center.



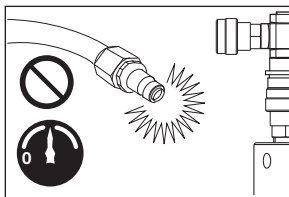
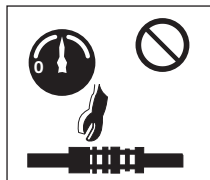
WARNING: To prevent damage to pump electric motor, check specifications. Use of incorrect power source will damage the motor.

2.2 Safety Precautions - Model ZUTP-1500 Pump



DANGER: Failure to observe the following precautions may result in serious personal injury or death!

- Always wear eye protection, gloves and boots when operating the pump.
- High pressure hydraulic equipment can be very dangerous if misused. Keep away from oil leakages at high pressure. Liquid escaping from highly pressurized equipment has sufficient power to penetrate the skin, which can cause blood poisoning. In the case of such an accident, seek IMMEDIATE medical attention.
- Never attempt to disconnect a hydraulic coupler while it is under pressure.
- Never attempt to repair leaks while the system is pressurized. Be sure system pressure gauge indicates zero (0) psi/bar before making any repairs.
- Never pressurize the back of a disconnected male coupler. Serious personal injury could result if the coupler fails while under pressure.
- Use caution when pressurizing a system. Pressure can rise faster than anticipated. Continuously monitor the pressure gauge during pressurization. Be prepared to stop pressurization immediately at any time.
- Before operation, ensure that quick-disconnect couplings are properly connected by physically pulling on them.



- Allow only trained and experienced personnel to operate the pump. Be especially careful to avoid accidental pump start-up.
- Never leave the pump pressurized and unattended. Always depressurize before leaving the system unattended.
- Never exceed the safe working pressure for the hydraulic hoses, tools or pump.
- The Model ZUTP-1500 pump is designed to operate at a maximum working pressure of 21,750 psi [1500 bar]. Do not exceed this pressure setting.

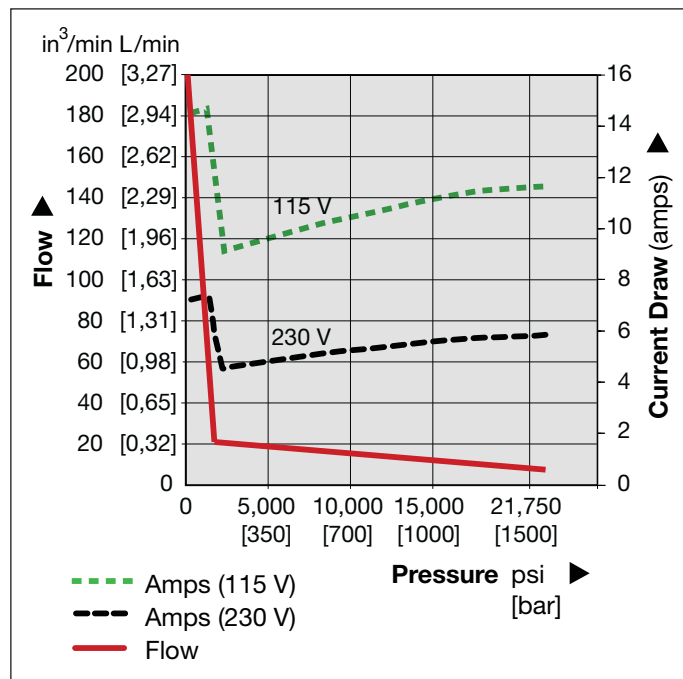


WARNING: Do not operate the pump at pressure settings above 21,750 psi [1500 bar]. Hydraulic components could rupture or burst. Serious personal injury and property damage may result!

3.0 SPECIFICATIONS

(See technical data charts at bottom of page)

3.1 Flow, Pressure and Current Draw (typical)



Note: Actual flow, pressure and current draw will vary, depending on power supply, application, pump condition and other factors.

Technical Data – Model ZUTP-1500

Temperature Range	Oil Viscosity Range	Hydraulic Oil Type (recommended)	Seal Materials	Max. Hydraulic Working Pressure	Electric Current Draw
-20°F to +140°F [-29°C to +50°C]	150 -165 S.U.S. [15 - 25 C.S.T.]	Enerpac HF	Buna, Viton & Polyurethane	21,750 psi [1500 bar]	(Refer to graph in Section 3.1)

Motor Size		Output Flow Rate				Motor Electrical Specifications	Sound Level	Reservoir Oil Capacity		Weight With Oil	
hp	kW	0 psi [0 bar]	10,000 psi [700 bar]	15,000 psi [1000 bar]	21,750 psi [1500 bar]	Volts-Ph-Hz	dBA	gallons	liters	lbs	kg
1.7	1.25	180 in³/min [2,94 l/min]	15 in³/min [0,24 l/min]	12 in³/min [0,19 l/min]	8 in³/min [0,13 l/min]	115-1-50/60 230-1-50/60	89	1	3,8	65	29,4

4.0 INSTALLATION

Install or position the pump to ensure that air flow around the motor and pump is unobstructed. Keep the motor clean to ensure maximum cooling during operation.

4.1 Air Breather (See Figure 1)

A shipping plug (A) is installed in the breather port on the top of the reservoir. Before using the pump, replace the shipping plug (A) with the air breather (B) and adapter fitting (C).

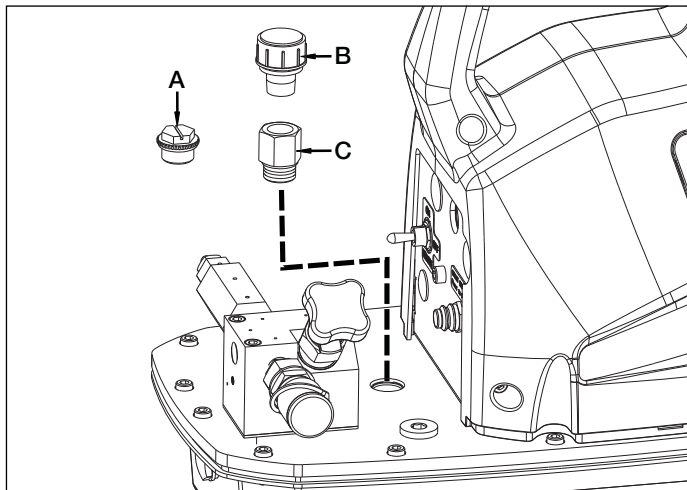


Figure 1, Air Breather

4.2 Oil Level (See Figures 2 and 3)

Check the pump oil level prior to start-up. The reservoir is full when the oil level is as shown in Figure 2. If necessary, remove the oil fill plug from the cover plate as shown in Figure 3 and add oil as required.

IMPORTANT: Add oil only when all system components are fully retracted, or the system will contain more oil than the reservoir can hold. Reservoir capacity is approximately 1 gallon [3,8 liters].

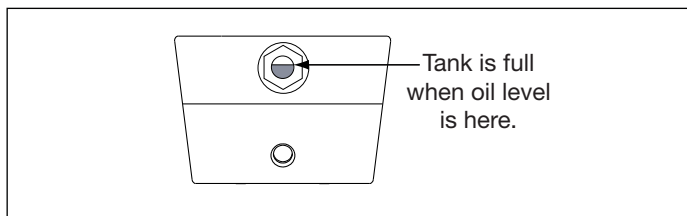


Figure 2, Sight Glass

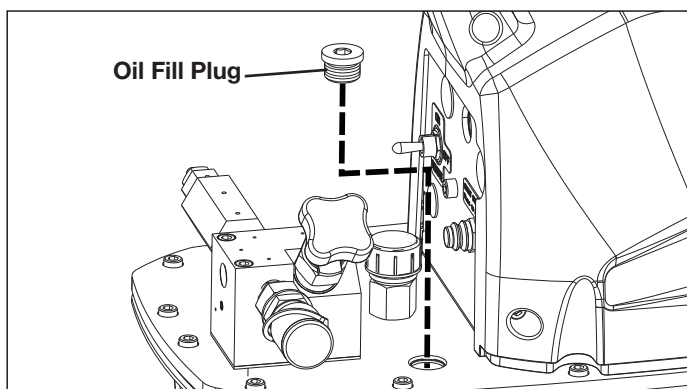


Figure 3, Oil Fill Plug

4.3 Electrical Connections



WARNING: The pump is factory equipped with the common electrical plug for a given voltage. Altering the plug type should only be done by a qualified electrician, adhering to all applicable local and national codes.

- The disconnect and line circuit protection is to be provided by customer. Line circuit protection is to be 115 percent of motor full load current at maximum pressure of application.
- For additional information, refer to power rating on pump name plate. Also refer to graph in Section 3.1.

4.4 Hydraulic Connections

- A female quick-disconnect fitting (Enerpac Model BR150) is installed at the pump oil outlet. This fitting is rated at 21,750 psi [1500 bar].
- Enerpac recommends the use of Enerpac HT 1500 Series thermoplastic hoses with the Model ZUTP-1500 pump. These hoses are rated at 21,750 psi [1500 bar]. Refer to Enerpac instruction sheet L2733 for use, safety and maintenance information.



WARNING: The Model ZUTP-1500 pump must be operated only with hoses and fittings rated to operate at 21,750 psi [1500 bar] working pressure. Hydraulic hoses and fittings of a lower pressure rating will rupture or burst. Serious personal injury could result!

- Before connecting hose to pump oil outlet, check that pump pressure gauge indicates 0 psi/bar. If any pressure is indicated, fully open the pressure release valve to relieve pressure. See Section 5.1.

5.0 OPERATION

5.1 Pressure Release Valve (See Figure 4)

Valve Positions:

1. **CLOSED** - Flow directed to pump hydraulic outlet port. Pressure builds when pump motor is turned on. Pump holds pressure when motor is turned off.
2. **OPEN** - Pressure released to pump hydraulic reservoir. Pressure will not build when motor is turned on.

IMPORTANT: Close the pressure release valve using hand force only. Overtightening and/or use of tools may result in damage to the valve and/or valve seat.

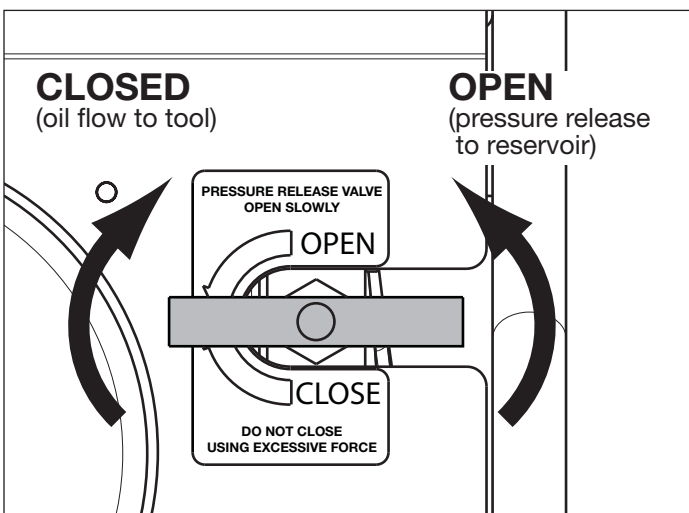


Figure 4, Pressure Release Valve

5.2 Pump Motor Switch (See Figure 5)

Switch positions:

1. ON = Motor ON.
2. OFF = Motor OFF. Pendant button deactivated.
3. REMOTE = Motor controlled by pendant button.

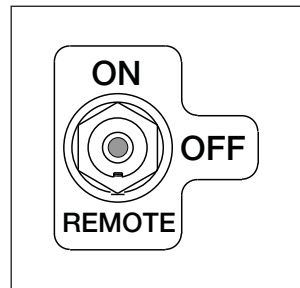


Figure 5, Motor Switch



WARNING: Use extreme caution when operating the pump with the switch in the ON position. Be ready to immediately move the switch to the OFF position when the desired pressure is reached. Motor will **not** stop automatically.

5.3 Pendant (See Figure 6)

Pendant Operation:

- **Pendant button depressed:**
Motor turns ON. Pressure builds and tool is actuated for as long as button is held down.
- **Pendant button released:**
Motor turns OFF. Pressure stops building. A check valve holds pressure until the pressure release valve is opened.

Notes:

Pump motor switch must be in the REMOTE position to enable pendant operation.

Pressure release valve must be fully closed to allow pressure to build.

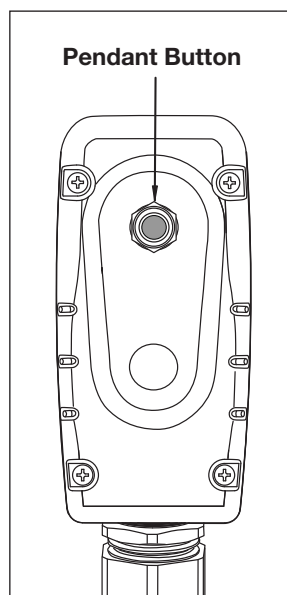


Figure 6, Pendant

5.4 Setting the User-Adjustable Relief Valve

Adjust the user-adjustable relief valve setting as described in the following steps:

1. Remove hose (if connected) from the quick disconnect coupler at the oil outlet port.
2. Fully close the pressure release valve. See Figure 4.

IMPORTANT: Close the pressure release valve using hand force only. Use of tools may result in damage to the valve and/or valve seat.

3. Loosen the relief valve locknut to allow adjustment. See Figure 7.
4. Turn the pressure adjustment knob several turns counterclockwise, so that the valve is set lower than the desired setting.
5. Move the pump motor switch to the REMOTE position. See Figure 5.

Note: When adjusting relief valve pressure, always start at a low setting and slowly increase the pressure to the desired setting.

6. Press and hold the pendant button. See Figure 6. The pump motor will start and pressure will begin building immediately.

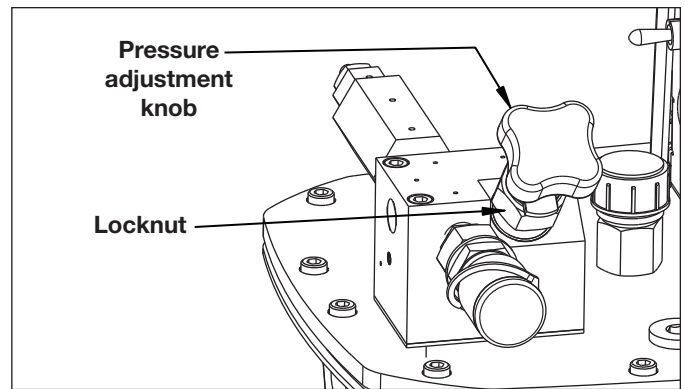


Figure 7, User-Adjustable Relief Valve

7. While continuing to press and hold the pendant button, slowly turn the pressure adjustment knob clockwise (as required) until the desired pressure is shown on the pump pressure gauge.



WARNING: Pump maximum working pressure is 21,750 psi [1500 bar]. Do not set the relief valve pressure above 21,750 psi [1500 bar].

8. Release the pendant button. The pump motor will stop.

Notes:

Rotating the pressure adjustment knob counter-clockwise will NOT reduce or relieve existing system pressure.

If pressure is adjusted too high, relieve pressure by fully opening the pressure release valve. Then, fully close the pressure release valve and repeat steps 6 through 8.

9. After verifying that pressure setting is correct, tighten the relief valve locknut (hand tight only - do not overtighten) to lock the setting. See Figure 7.
10. Slowly open the pressure release valve to relieve pressure in the oil outlet line. See Figure 4. Verify that pump pressure gauge indicates zero (0) psi/bar.

5.5 Pressurizing the System

1. Set the user adjustable relief valve. Refer to Section 5.4.
2. Connect hydraulic hose(s) and tool(s). Refer to Section 4.4.
3. Close the pressure release valve. See Figure 4.

IMPORTANT: Close the pressure release valve using hand pressure only. Use of tools may result in damage to the valve and/or valve seat.

4. Move the pump motor switch to the REMOTE position. See Figure 5.



CAUTION: Before pressurizing the system, read and understand all instructions and safety precautions applicable to the hydraulic tool(s) being used. Follow safe work practices in accordance with all applicable laws, regulations and industry standards.



CAUTION: Continuously monitor the pump pressure gauge while pump is running. Pressures can rise faster than anticipated.

5. Press and hold the pendant button. See Figure 6. The pump motor will start and pressure will begin building immediately.
6. When the desired reading is shown on the pump pressure gauge, release the pendant button. The pump motor will stop.

Note: Time required to pressurize the hydraulic circuit will vary, depending on the number and type of tools connected, hydraulic hose lengths and other factors.

5.6 Depressurizing the System

1. Slowly open the pressure release valve to relieve system pressure. See Figure 4.
2. Verify that the pump pressure gauge indicates zero (0) psi/bar.

5.7 Circuit Breaker (See Figure 8)

The pump circuit breaker is located on the pump front panel, beside the motor switch.

In the event of an electrical overload, the pump circuit breaker will trip. After investigating and correcting the source of the overload, push the circuit breaker button to reset.

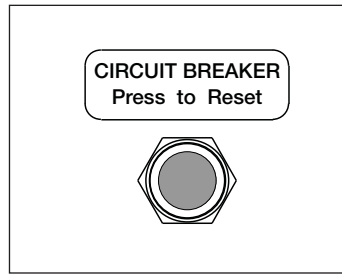


Figure 8, Circuit Breaker



WARNING: To avoid injury and equipment damage, do not continue pressurizing hydraulic tools after they reach maximum travel or maximum operating pressure.

6.0 MAINTENANCE

Frequently inspect all system components for leaks or damage. Repair or replace damaged components. Electrical components, such as the power cord, may only be repaired or replaced by a qualified electrician, adhering to all applicable local and national codes.



WARNING: Disconnect pump from electrical power before performing any maintenance or repairs. Be sure all hydraulic pressure is completely relieved (0 psi/bar).

6.1 Check Oil Level

Check the pump oil level prior to start-up. If oil level is low, remove the oil fill plug from the cover plate and add oil as needed (See figures 2 and 3). Always be sure that hydraulic tools are fully retracted before adding oil to the reservoir.

6.2 Change Oil and Clean Reservoir

Enerpac HF oil is a crisp blue color. Frequently check oil condition for contamination by comparing pump oil to new Enerpac oil. As a general rule, completely drain and clean the reservoir every 250 hours, or more frequently if used in dirty environments.

Note: The following procedure requires that you remove the pump from the reservoir. Work on a clean bench and dispose of used oil in accordance with all applicable laws and regulations.

1. Disconnect pump from electrical power.
2. Remove the drain plug and drain all oil from the reservoir. Clean and reinstall the drain plug.
3. Unscrew the 13 bolts holding the cover plate to the reservoir and lift the pump unit out of the reservoir. Be careful not to damage the oil intake filter screen.
4. Thoroughly clean the reservoir with a suitable cleaning agent.
5. Remove the oil intake filter screen for cleaning. (Do not pull on the screen or the bottom of the intake to avoid possible damage.) Clean the screen with solvent and a soft brush. Reinstall.
6. Reassemble the pump and reservoir, installing a new reservoir gasket.
7. Disassemble the hydraulic return line filter. Clean and reinstall (or replace) the filter element. Refer to Section 6.3 for additional information.
8. Fill the reservoir with clean Enerpac HF hydraulic oil. The reservoir is full when oil level is as shown in Figure 2.

6.3 Hydraulic Return Line Filter (See Figure 9)

Remove and inspect the hydraulic return line filter element at every oil change. The element can be cleaned and reused if it is in good condition. However, a new element should be installed if the old element is damaged or has been cleaned more than three times.

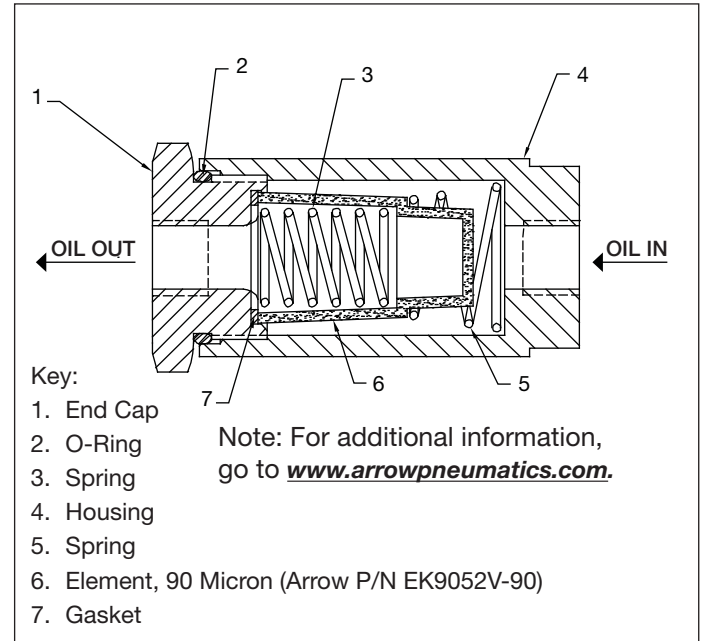


Figure 9, Hydraulic Return Line Filter

6.4 Motor Brush Replacement (See Figure 10)

To prevent motor damage, the pump motor brushes incorporate an automatic motor stop when one of the brush carbons wears to a length of 0.25" [6 mm]. Inspect both brushes.

1. Disconnect pump from electrical power.



DANGER: To avoid possible electrocution, pump must be completely disconnected from electrical power before brush servicing is attempted.

2. Remove both brush caps (A) by deflecting the brush cap latch (B) and gently prying outward. See Figure 10.
3. Remove motor brushes by turning black cap counter-clockwise.
4. Replace both brushes and reverse procedure to reassemble.

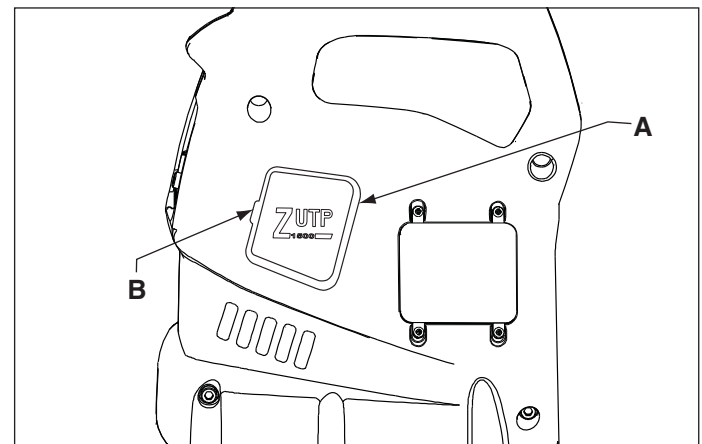


Figure 10, Brush Cap Removal

A. Brush Cap

B. Brush Cap Latch

7.0 TROUBLESHOOTING

Only qualified hydraulic technicians should service the pump or system components. A system failure is not necessarily the result of a pump malfunction. To determine the cause of the problem, the complete system must be considered in any diagnostic procedure. The following troubleshooting chart is intended to be used only as an aid in determining if a problem exists. For repair service, contact your Enerpac Authorized Service Center.

Troubleshooting Guide		
Problem	Possible Cause	Action
Pump will not start.	No power.	Connect power.
	Pump circuit breaker tripped.	Push pump circuit breaker button to reset.
	Low voltage.	Turn off other electric loads. Use heavier gauge extension cord.
	Motor brushes worn to end of life.	Replace brushes per Section 6.4.
	Pump element jammed.	See authorized service center.
Pendant does not function.	Motor switch not in "remote" position.	Move switch to "remote" position.
	Pendant damage.	Repair pendant. See authorized service center.
Motor stops under load.	Low voltage.	Turn off other electric loads. Use heavier gauge extension cord.
Pump fails to build pressure or less than full pressure.	Low oil level in reservoir.	Add oil per Section 4.2.
	User-adjustable relief valve set too low.	Adjust per Section 5.4.
	External system leak.	Inspect and repair or replace.
	Pump pressure release valve open or not fully closed.	Close pressure release valve.
	Pump hydraulic intake screen dirty.	Clean or replace hydraulic intake screen. Change hydraulic oil. See Section 6.2.
	Internal leak in pump pressure release valve.	See authorized service center.
	Internal leak in system component.	See authorized service center.
Pump builds full pressure, but tool does not move.	Load greater than tool capacity at full pressure.	Reduce load or add tool capacity.
	Flow to tool blocked.	Check hydraulic couplers for full engagement. Check hose for blockage or kinks.
Low oil flow.	Pump hydraulic intake screen dirty.	Clean or replace hydraulic intake screen. Change hydraulic oil. See Section 6.2.
Tool drifts back on its own.	External system leak.	Inspect all hydraulic connections and replace or repair.
	Pump check valve malfunctioning.	See authorized service center.
	Internal leak in a system component.	See authorized service center.
Tool will not return when pressure is relieved.	Tool is not spring return.	Manually retract tool as required.
	Flow restricted or blocked.	Check couplers for full engagement. Check hose for blockage or kinks.
	Pump hydraulic return filter dirty.	Clean or replace hydraulic return filter element.
	Pressure release valve malfunction.	See authorized service center.
	Return spring broken. (tools equipped with return spring only)	See authorized service center.
Pump runs hot.	Flow restricted.	Check hydraulic couplers for full engagement. Check hose for blockage or kinks.

NOTES:

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Enerpac Worldwide Locations

◆ e-mail: info@enerpac.com

◆ internet: www.enerpac.com

Africa

ENERPAC Middle East FZE
Office 423, JAFZA 15
P.O. Box 18004
Jebel Ali, Dubai
United Arab Emirates
Tel: +971 (0)4 8872686
Fax: +971 (0)4 8872687

Australia, New Zealand

Actuant Australia Ltd.
Block V Unit 3
Regents Park Estate
391 Park Road
Regents Park NSW 2143
(P.O. Box 261) Australia
Tel: +61 297 438 988
Fax: +61 297 438 648

Brazil

Power Packer do Brasil Ltda.
Rua dos Inocentes, 587
04764-050 - Sao Paulo (SP)
Tel: +55 11 5687 2211
Fax: +55 11 5686 5583
Toll Free in Brazil:
Tel: 0800 891 5770
vendasbrasil@enerpac.com

Canada

Actuant Canada Corporation
6615 Ordan Drive, Unit 14-15
Mississauga, Ontario L5T 1X2
Tel: +1 905 564 5749
Fax: +1 905 564 0305
Toll Free:
Tel: +1 800 268 4987
Fax: +1 800 461 2456
Technical Inquiries:
techservices@enerpac.com

China

Actuant Industries Co. Ltd.
No. 6 Nanjing Road
Taicang Economic Dep Zone
Jiangsu, China
Tel: +86 0512 5328 7529
+86 0512 5328 7500 7529
Fax: +86 0512 5335 9690

Actuant China Ltd. (Peking)

709B Diyang Building
Xin No. 2
Dong San Huan North Rd.
Beijing City
100028 China
Tel: +86 10 845 36166
Fax: +86 10 845 36220

France, Switzerland

francophone
ACTUANT - ENERPAC
France S.A., ZA de Courtaboeuf
32, avenue de la Baltique
91140 Villebon / Yvette
France
Tel: +33 1 60 13 68 68
Fax: +33 1 69 20 37 50

Germany, Austria, Switzerland, Greece, Baltic States, Central and Eastern Europe

ENERPAC GmbH
P.O. Box 300113
D-40401 Düsseldorf
Willstätterstrasse13
D-40549 Düsseldorf
Germany
Tel: +49 211 471 490
Fax: +49 211 471 49 28

India

ENERPAC Hydraulics
(India) Pvt. Ltd.
No. 1A,
Peenya Industrial Area,
IInd Phase
Bangalore, 560 058 India
Tel: +91 80 40 792 777
Fax: +91 80 40 792 792

Italy

ENERPAC S.p.A.
Via Canova 4
20094 Corsico (Milano)
Tel: +39 02 4861 111
Fax: +39 02 4860 1288

Japan

Applied Power Japan LTD KK
Besshochou 85-7
Kita-ku,
Saitama-shi 331-0821
Japan
Tel: +81 48 662 4911
Fax: +81 48 662 4955

Middle East, Turkey and Caspian Sea

ENERPAC Middle East FZE
Office 423, JAFZA 15
P.O. Box 18004
Jebel Ali, Dubai
United Arab Emirates
Tel: +971 (0)4 8872686
Fax: +971 (0)4 8872687

Russia and CIS (excl. Caspian Sea Countries)

Actuant LLC
Admiral Makarov Street 8
125212 Moscow, Russia
Tel: +7-495-9809091
Fax: +7-495-9809092

Sweden, Denmark, Norway, Finland and Iceland

ENERPAC Scandinavia AB
Fabriksgatan 7
412 50 Gothenburg
Sweden
Tel: +46 31 7990281
Fax: +46 31 7990010
scandinavianinquiries@enerpac.com

Singapore

Actuant Asia Pte. Ltd.
37C, Benoi Road Pioneer Lot,
Singapore 627796
Tel: +65 68 63 0611
Fax: +65 64 84 5669
Toll Free: +1800 363 7722
Technical Inquiries:
tech.service-sg@enerpac.com

South Korea

Actuant Korea Ltd.
3Ba 717,
Shihwa Industrial Complex
Jungwang-Dong, Shihung-Shi,
Kyunggi-Do
Republic of Korea 429-450
Tel: +82 31 434 4506
Fax: +82 31 434 4507

Spain and Portugal

ENERPAC SPAIN, S.L.
Avda. Los Frailes, 40 - Nave C
& D
Pol. Ind. Los Frailes
28814 DAGANZO DE ARRIBA
(Madrid)
Spain
Tel: +34 91 884 86 06
Fax: +34 91 884 86 11

Sweden, Denmark, Norway, Finland and Iceland

Enerpac Scandinavia AB
Fabriksgatan 7
412 50 Gothenburg
Sweden
Tel: +46 (0) 31 7990281
Fax: +46 (0) 31 7990010
Inquiries:
Scandinavianinquiries@enerpac.com

The Netherlands, Belgium, Luxembourg

ENERPAC B.V.
Galvanistraat 115, 6716 AE Ede
P.O. Box 8097, 6710 AB Ede
The Netherlands
Tel: +31 318 535 800
Fax: +31 318 525 613
+31 318 535 848
beneluxinquiries@enerpac.com
Technical Inquiries Europe:
techsupport.europe@enerpac.com

United Kingdom, Ireland

Enerpac Ltd
Bentley Road South
Darlaston, West Midlands
WS10 8LQ, United Kingdom
Tel: +44 (0)121 50 50 787
Fax: +44 (0)121 50 50 799

USA, Latin America and Caribbean

ENERPAC
P.O. Box 3241
6100 N. Baker Road
Milwaukee, WI 53209 USA
Tel: +1 262 781 6600
Fax: +1 262 783 9562

User inquiries:

+1 800 433 2766

Inquiries/orders:

+1 800 558 0530

Technical Inquiries:

techservices@enerpac.com

ENERPAC

704 W. Simonds
Dallas, TX 75159 USA
Tel: +1 972 287 2390
Fax: +1 972 287 4469

09/30/09

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